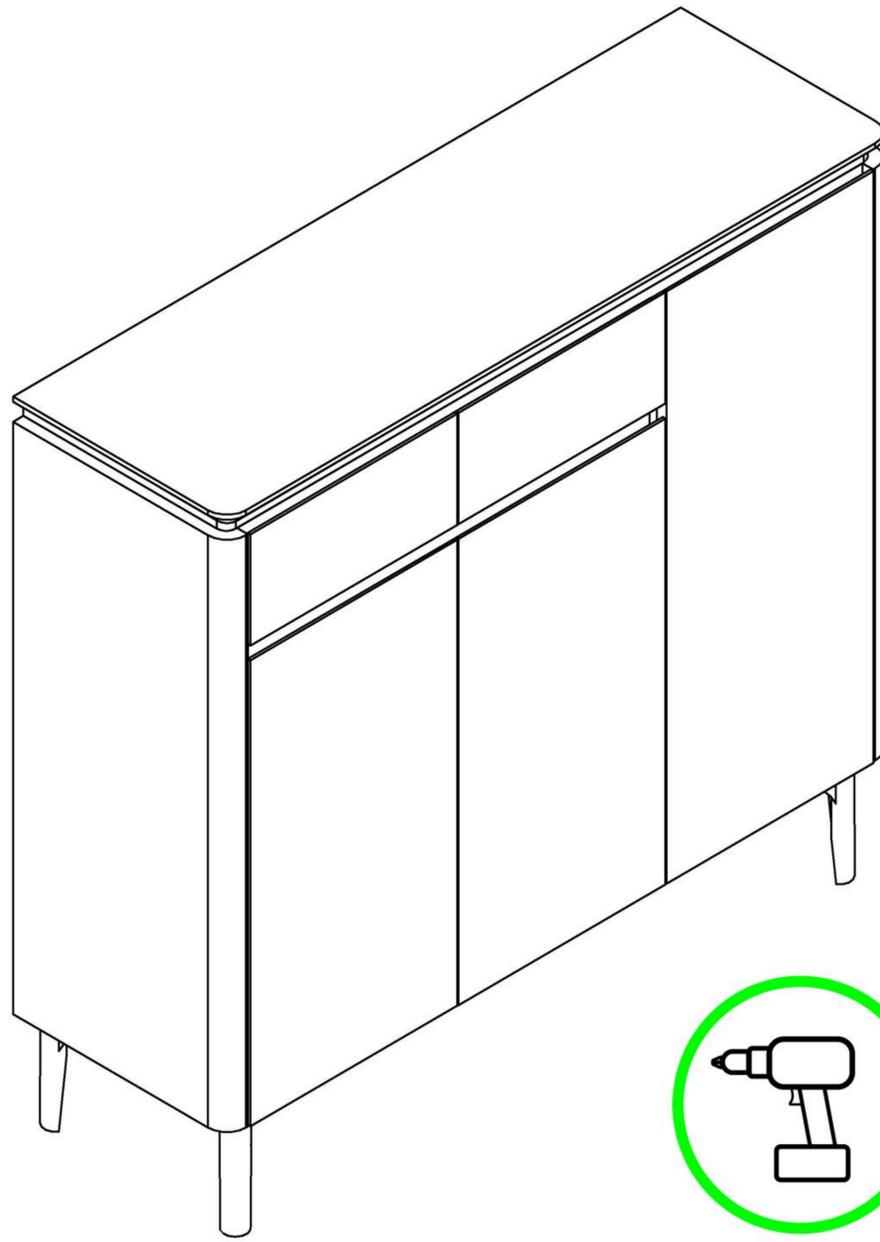


SOCE062-105/120CM Installation Instruction



Please read this instruction manual carefully before installation and use.

Assembly notes:

1. First, make sure that all panels and parts are not damaged or missing.
2. During the installation process, be careful not to bump or scratch the panel surface.
3. Please read the instructions carefully before installation and install in order.
4. Please use each screw accessory strictly according to the instructions.
5. The slide needs to be split into two parts when in use. For the splitting method, see the slide instructions.
6. Please keep the packaging box in case of any problems. You can check the product model and production batch number printed on the outside of the packaging box.

Precautions after assembly:

1. After installation, check whether all parts are installed and the locks are locked.
2. Check the overall stability of the cabinet to see if there is any vibration.
3. When using the lock, do not use excessive force to avoid damage to the lock. Just turn it clockwise until it cannot turn.

NOTE: An electric drill is highly recommended for installation.

Hardware List

Accessory Appearance	Code	Dimensions	Numbers	Unit	Accessory Appearance	Code	Dimensions	Numbers	Unit
	A	∅15*12mm	25	Piece		J	∅3.5*12mm	24	Piece
	B	∅7*40mm	25	Piece		K	Different hinge angles	2	Pair
	C	∅12*10mm	12	Piece		L	Different hinge angles	1	Pair
	D	∅5*15mm	12	Piece		M	∅35mm	2	Piece
	E	∅5*15mm	28	Piece		N	∅7*38mm	1	Piece
	F	∅8*40mm	4	Piece		O	168mm ^{Height}	4	Piece
	G	∅6*40mm	3	Piece		P	168mm ^{Height}	1	Piece
	H	∅3.5*40mm	8	Piece		Q	240mm ^{Length}	2	Pair
	I	∅3.5*14mm	56	Piece		R	∅6*13mm	8	Piece
						S	∅6*20mm	12	Piece

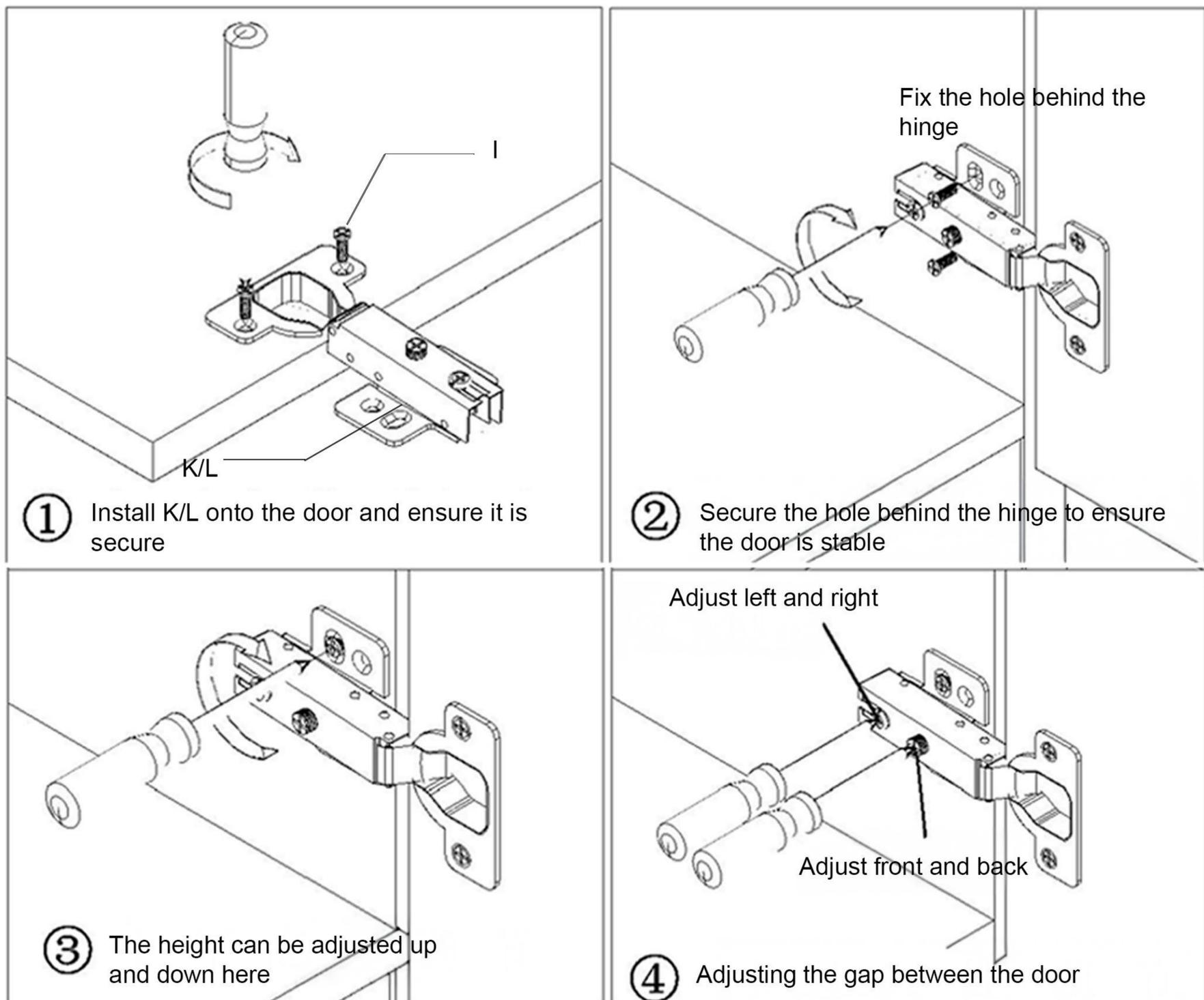
BoardMaterial List

Code	Dimensions(mm)	No.	Code	Dimensions(mm)	No.	Code	Dimensions(mm)	No.
①	798*336*33	2	⑦	299.5*189.5*15	1	⑬	150*325.5*15	2
②	1049*336.5*17	1	⑧	299.5*783*15	1	⑭	250*88*15	4
③	1018.5*319.5*12	1	⑨	646.5*281.5*12	3	⑮	266.5*88*15	1
④	983*319.5*15	1	⑩	319.5*281.5*12	4	⑯	258*88*15	1
⑤	647.5*59.5*15	1	⑪	628*325.5*15	2	⑰	278.5*244*4	1
⑥	983*49.5*15	1	⑫	798*325.5*15	1	⑱	270*244*4	1
							983*391.5*12	2

Detailed description of the main components, please read carefully

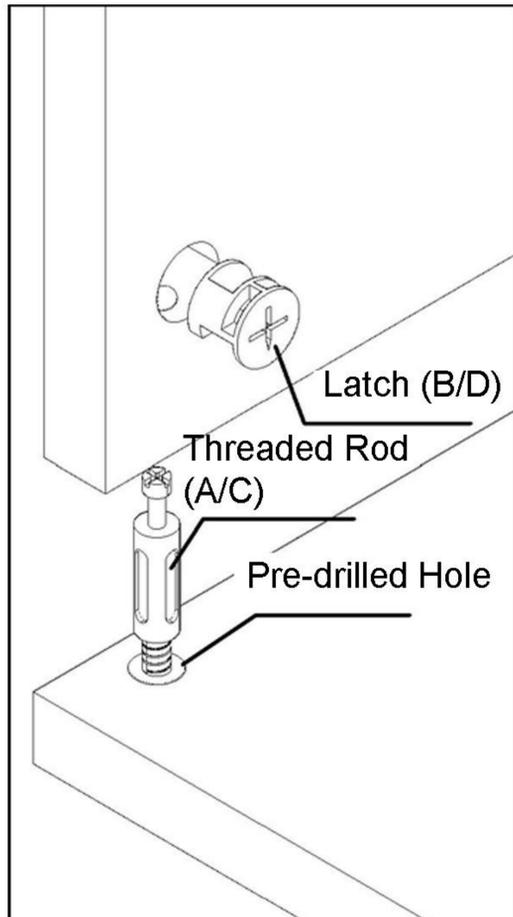
K / L (Hinge) Installation Instructions

Install the hinge with screw I



Installation Guide: Threaded Rod, Latch, Pre-drilled Hole

A + B is large, C + D is small

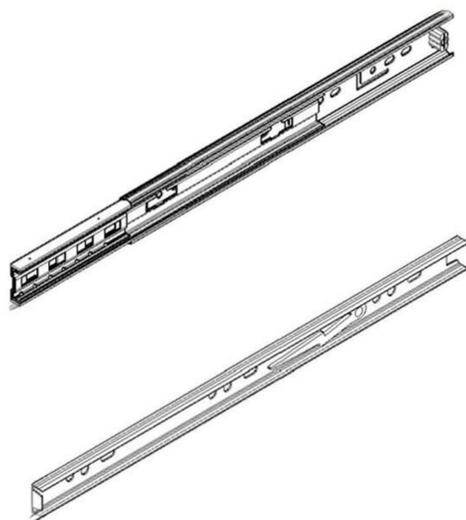


1. Screw the A/C (Threaded Rod) into the Pre-drilled Hole
2. Insert the installed A/C into the corresponding hole of the other piece. Press B/D (Latch) into the hole. Note that the cross arrow corresponds to the insertion direction of the Threaded Rod.
3. Use a cross screwdriver to tighten Latch clockwise. Be careful not to use excessive force.

Q (Sliding Rail) Installation Instructions

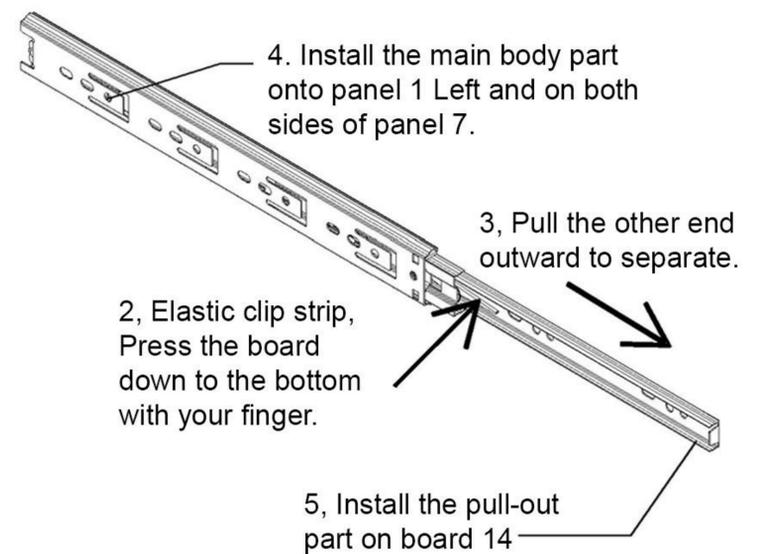
When installing Q, use with screw J

1, Separate Q (Sliding Rail)

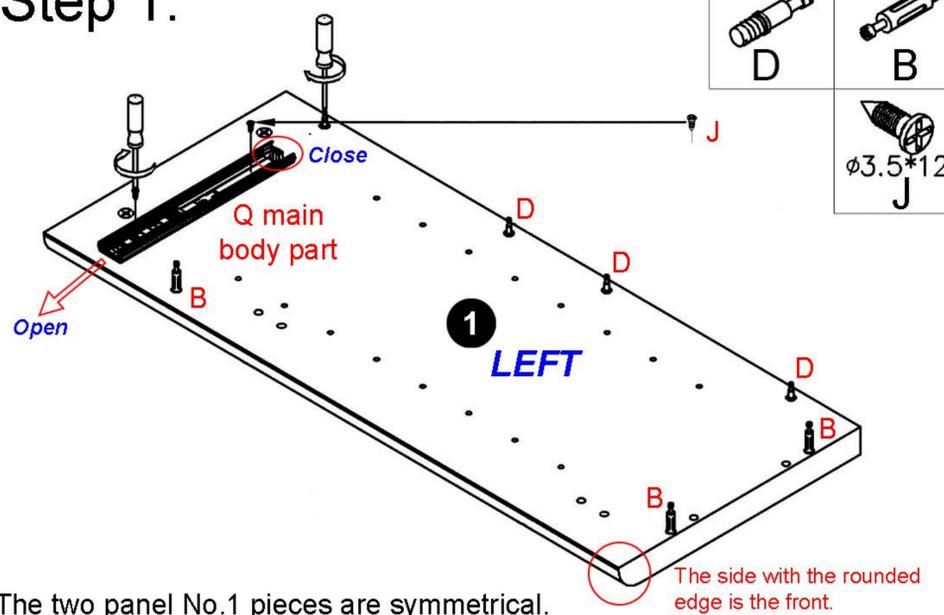


The main body part

The pull-out part

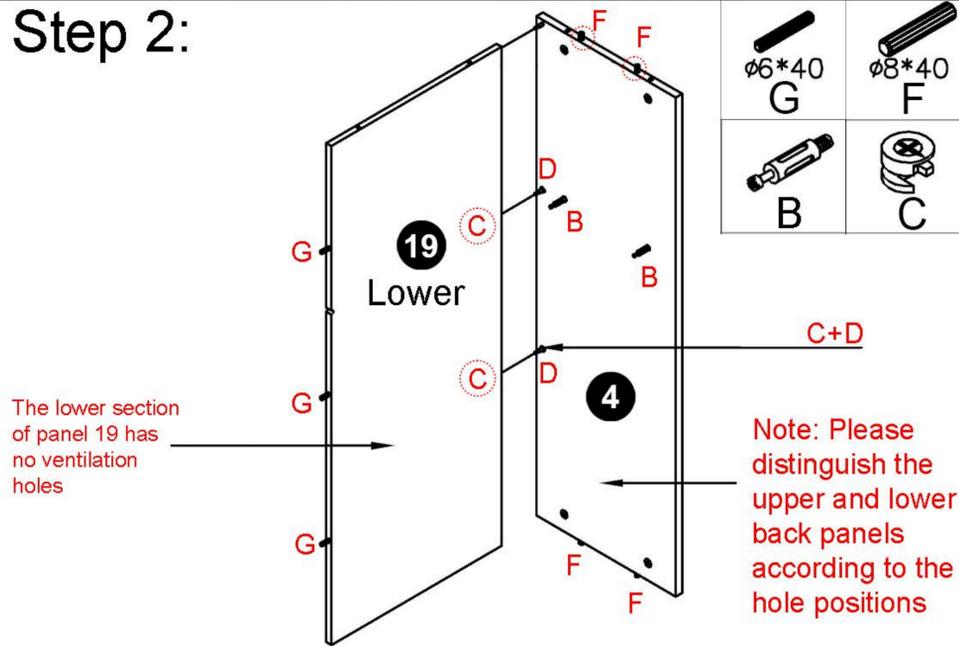


Step 1:



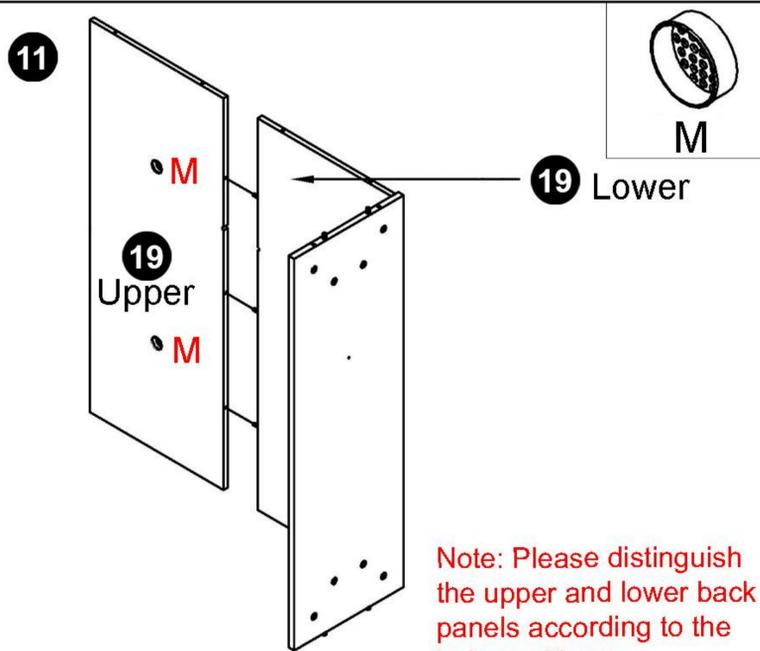
The two panel No.1 pieces are symmetrical. Install the main body part of Q on the left panel No.1.

Step 2:

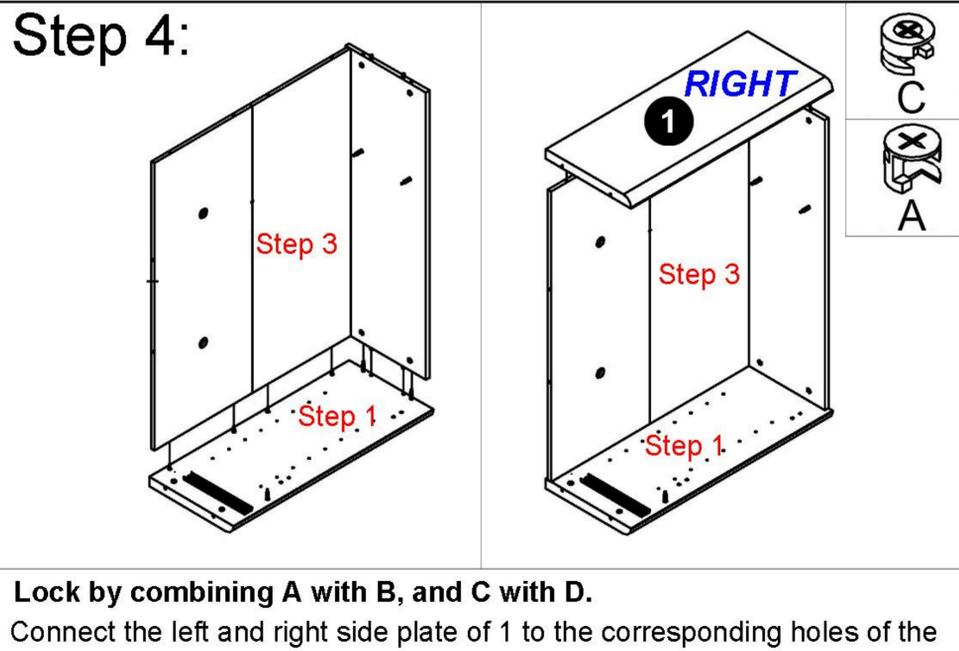


Lock D with C through the large hole on the back of panel 19.

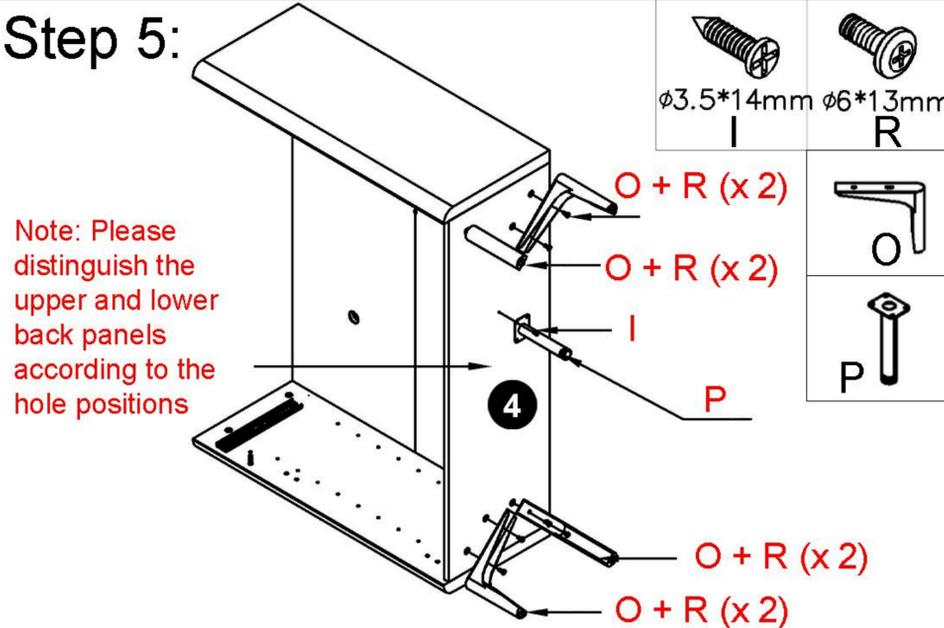
Step 3:



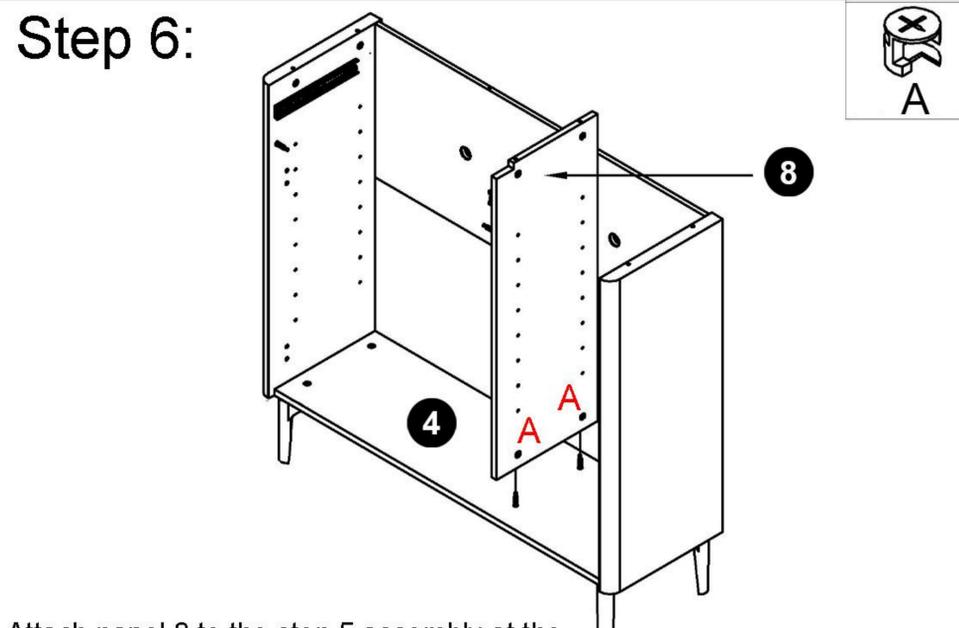
Step 4:



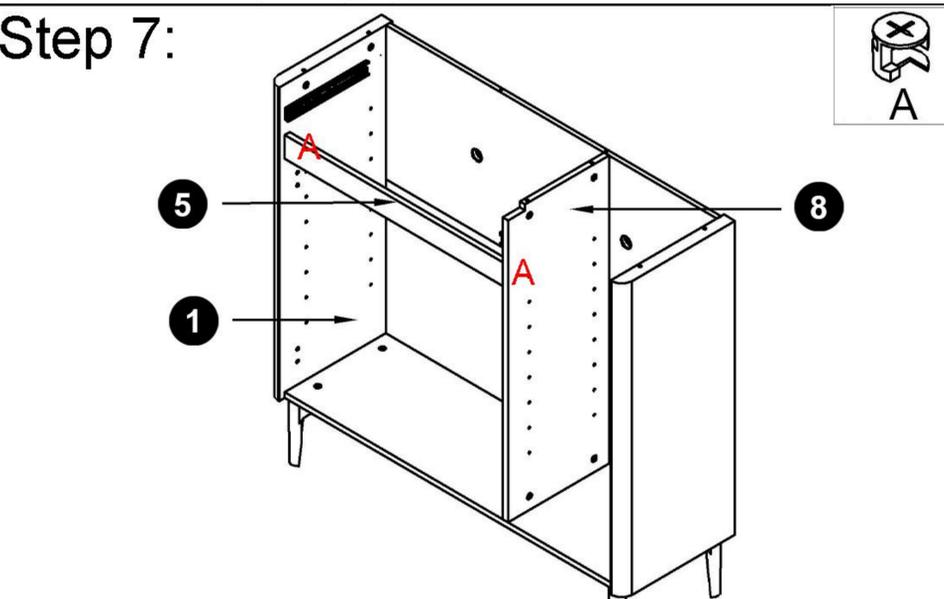
Step 5:



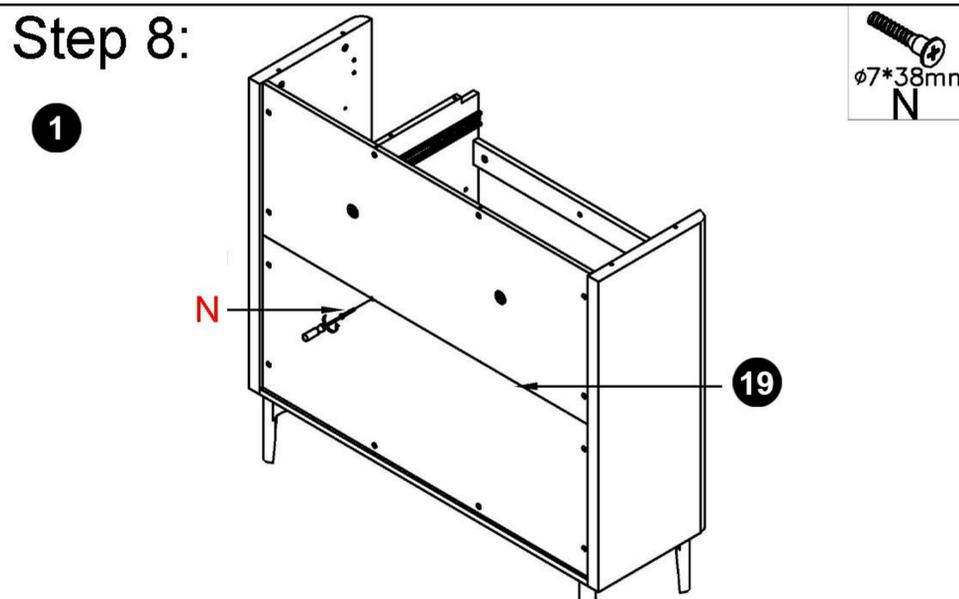
Step 6:



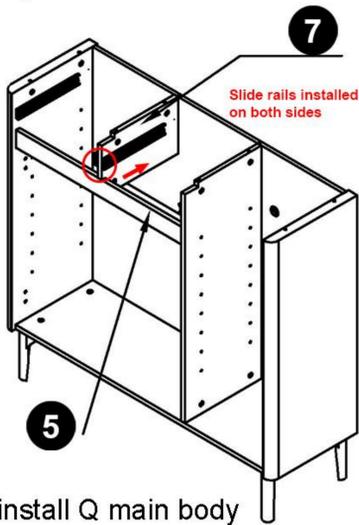
Step 7:



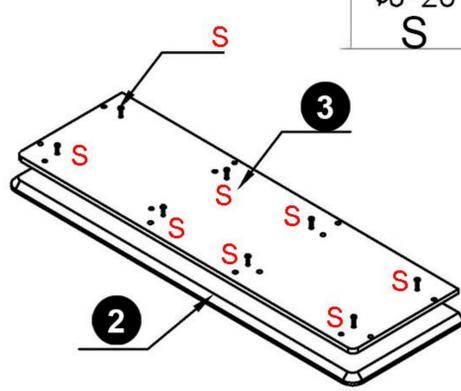
Step 8:



Step 9:

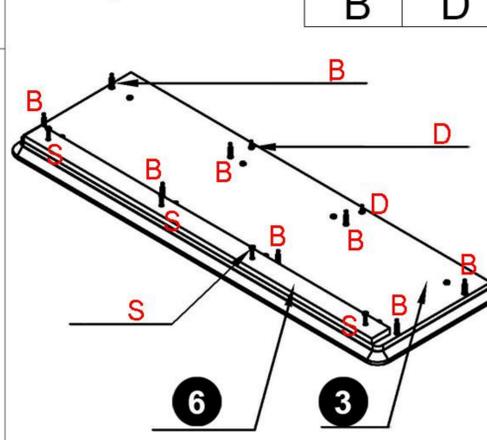


First install Q main body part onto **both sides of panel 7**. Then attach panels 7 and 5 to the cabinet and lock with part A.

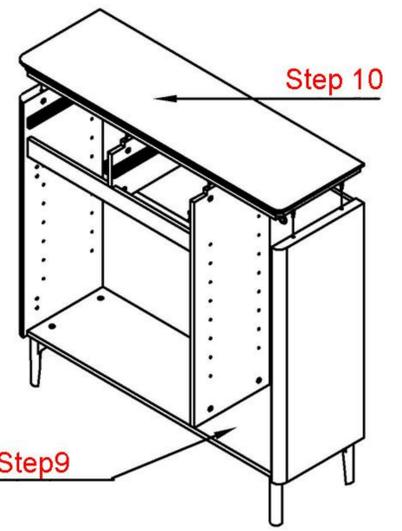


Tighten S through the reserved holes on panel 3 into the corresponding white inserts on panel 2.

Step 10:

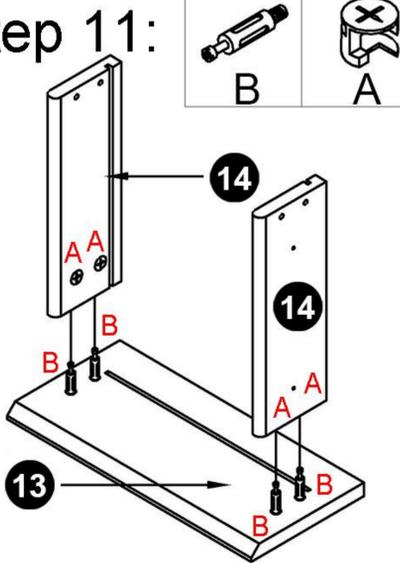


Screw B and D into the white inserts. Then, through the reserved holes on panel 6, tighten S into the corresponding white inserts on panel 3.

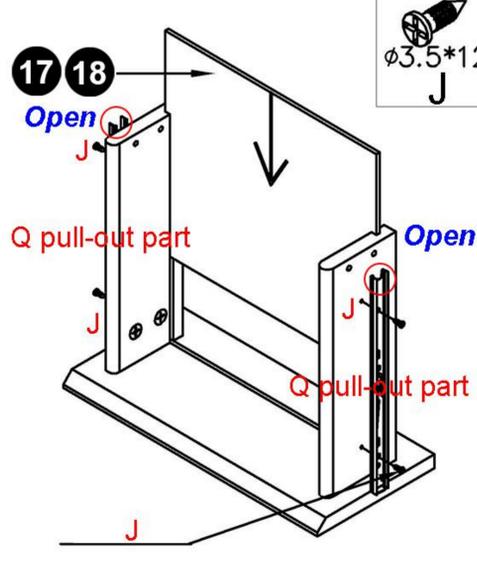


Lock with A and C.

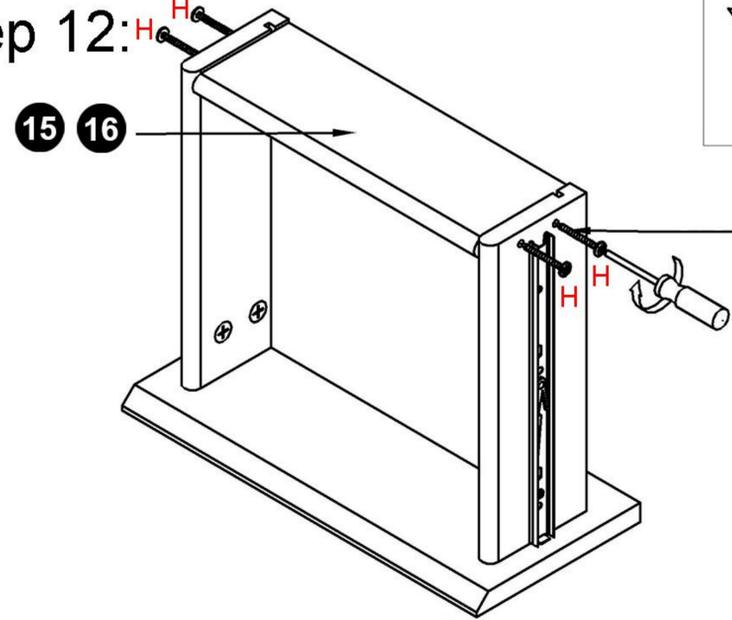
Step 11:



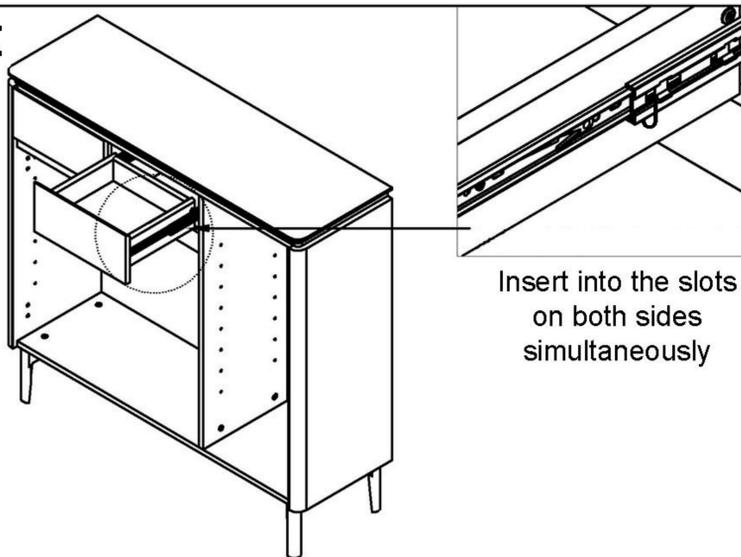
Install the Q pull-out part on panel 14. Make sure the opening faces upward, and the blocked end rests against panel 13. Pay attention to the orientation.



Step 12:

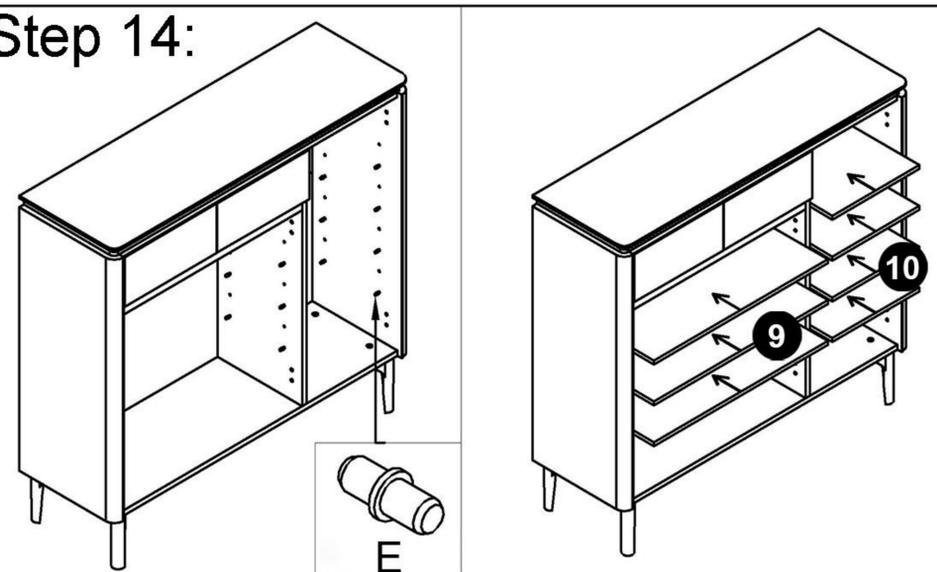


Step 13:



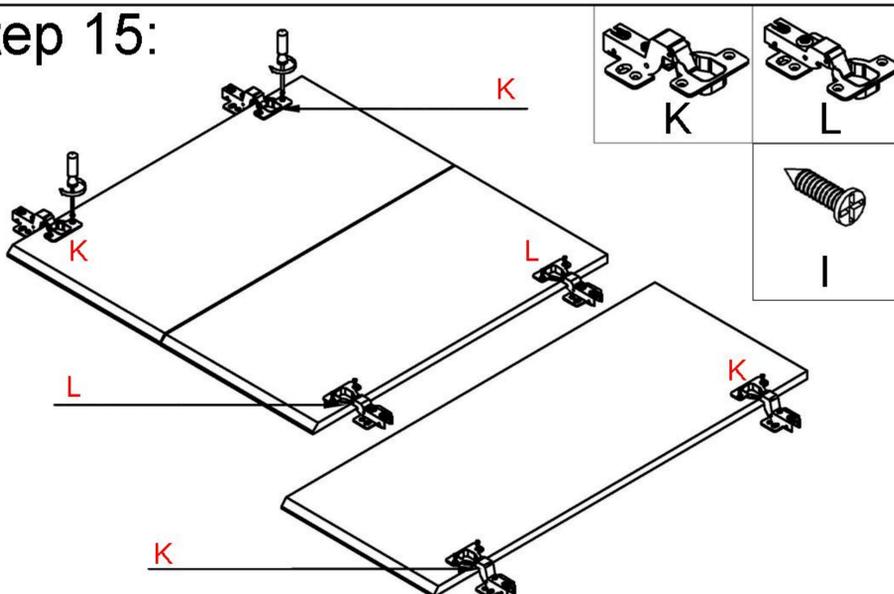
Pull the G main body part part fixed to its full length, with the silver ball-bearing section at the front. Insert the G pull out part on both sides of the drawer into the slots, then gently push to secure.

Step 14:



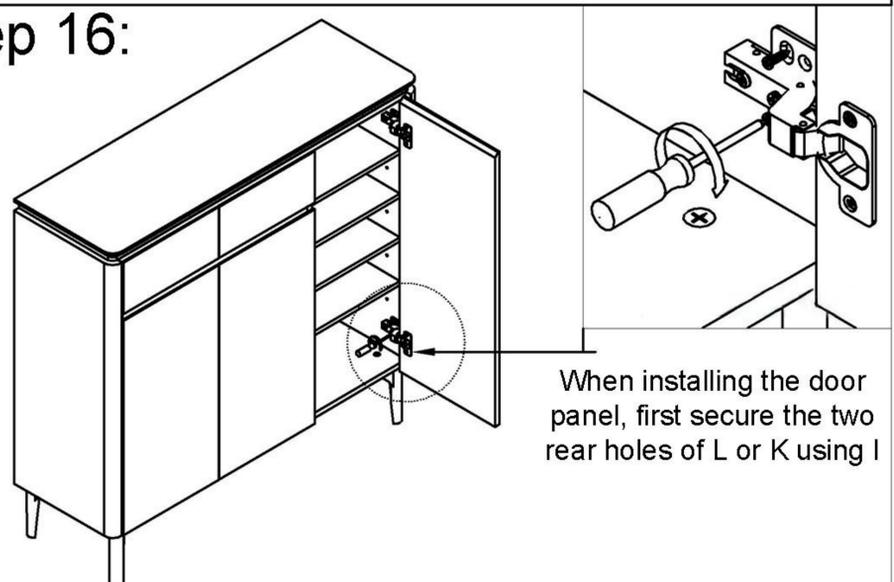
Place part E in the desired position inside the cabinet, then insert shelves 9 and 10.

Step 15:



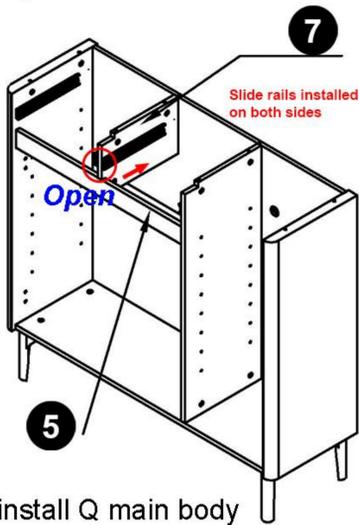
Use I (Gold) to install K and L. **DO NOT overtighten** to avoid damage—tighten only until resistance is felt.

Step 16:

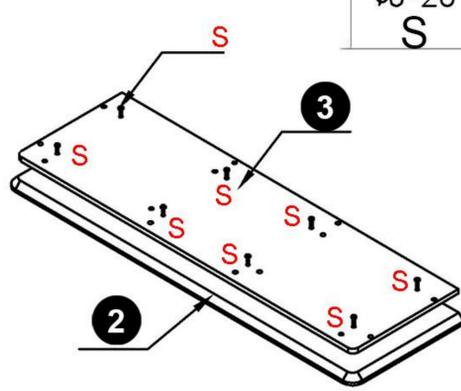


First, secure the rear two holes of L or K with I, then install the front two holes. Refer to the initial hinge installation instructions to adjust the door's height and gap.

Step 9:

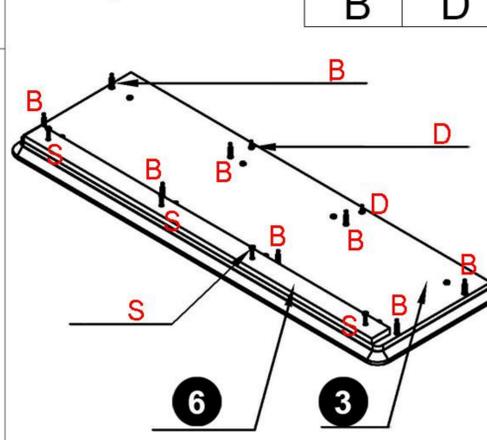


First install Q main body part onto **both sides of panel 7**. Then attach panels 7 and 5 to the cabinet and lock with part A.

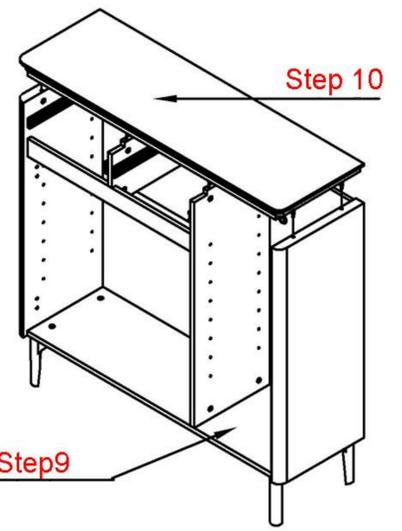


Tighten S through the reserved holes on panel 3 into the corresponding white inserts on panel 2.

Step 10:

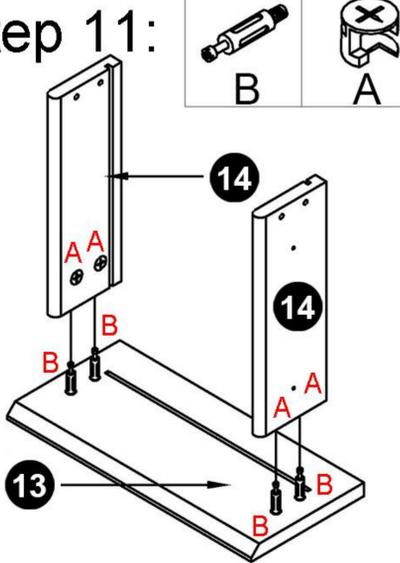


Screw B and D into the white inserts. Then, through the reserved holes on panel 6, tighten S into the corresponding white inserts on panel 3.

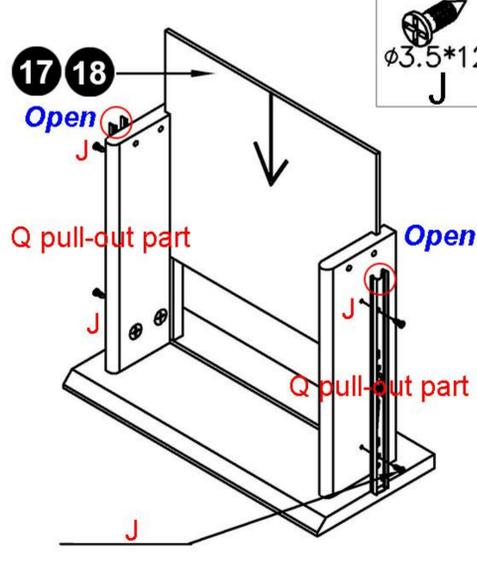


Lock with A and C.

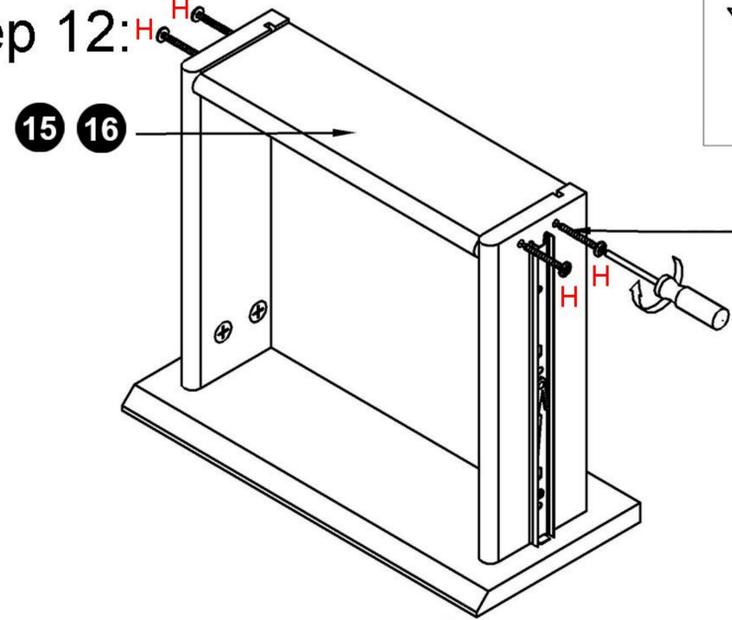
Step 11:



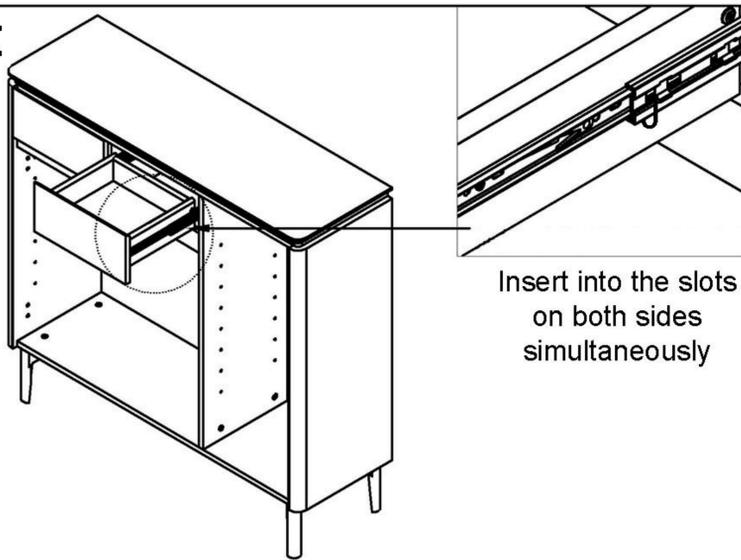
Install the Q pull-out part on panel 14. Make sure the opening faces upward, and the blocked end rests against panel 13. Pay attention to the orientation.



Step 12:

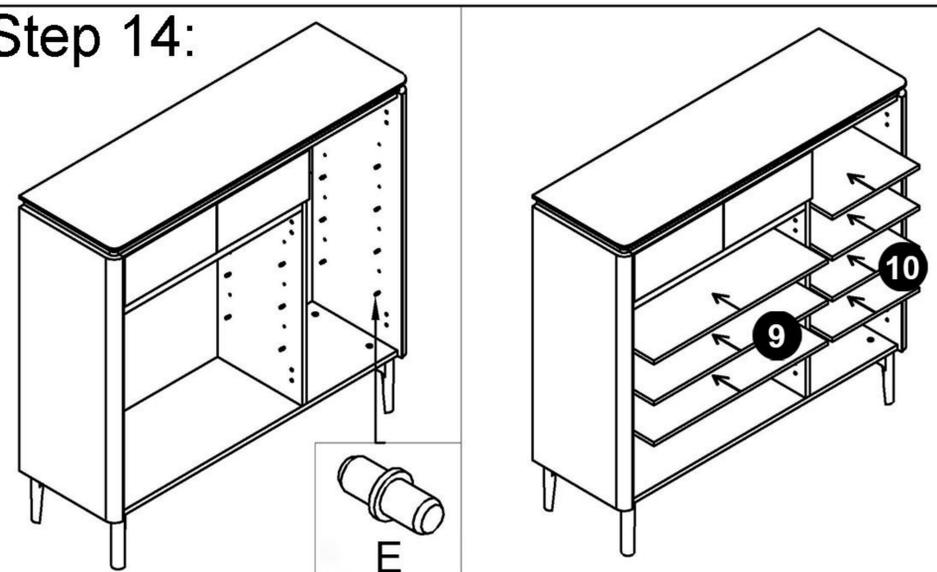


Step 13:



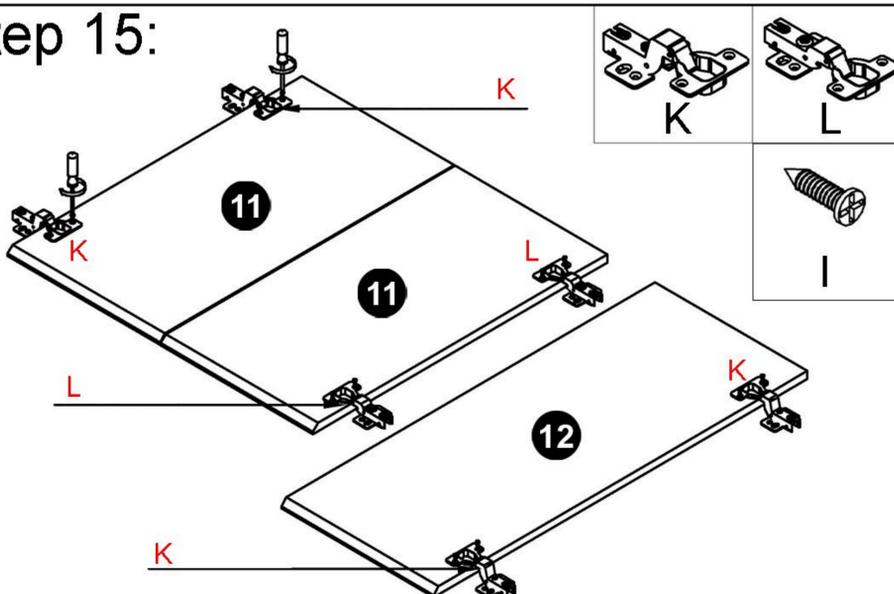
Pull the Q main body part part fixed to its full length, with the silver ball-bearing section at the front. Insert the Q pull out part on both sides of the drawer into the slots, then gently push to secure.

Step 14:



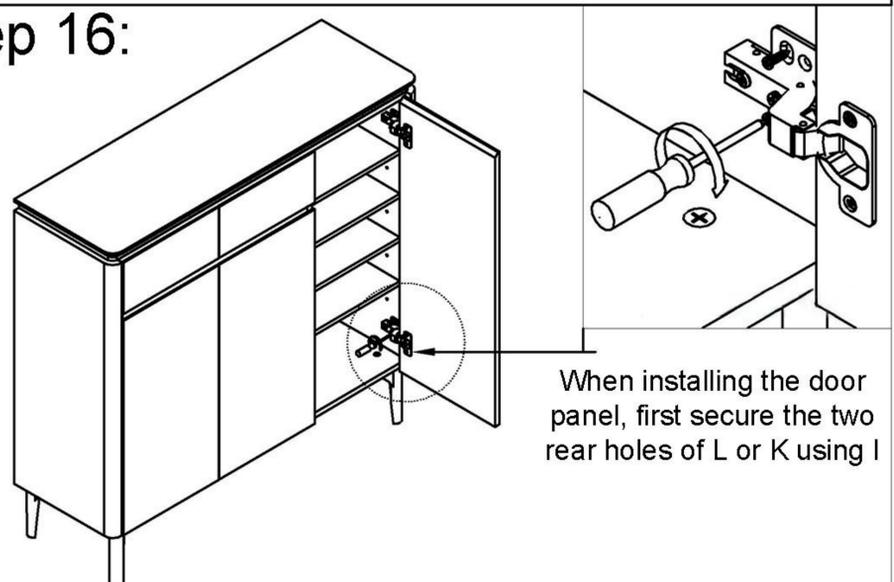
Place part E in the desired position inside the cabinet, then insert shelves 9 and 10.

Step 15:



Use I (Gold) to install K and L. **DO NOT overtighten** to avoid damage—tighten only until resistance is felt.

Step 16:



First, secure the rear two holes of L or K with I, then install the front two holes. Refer to the initial hinge installation instructions to adjust the door's height and gap.