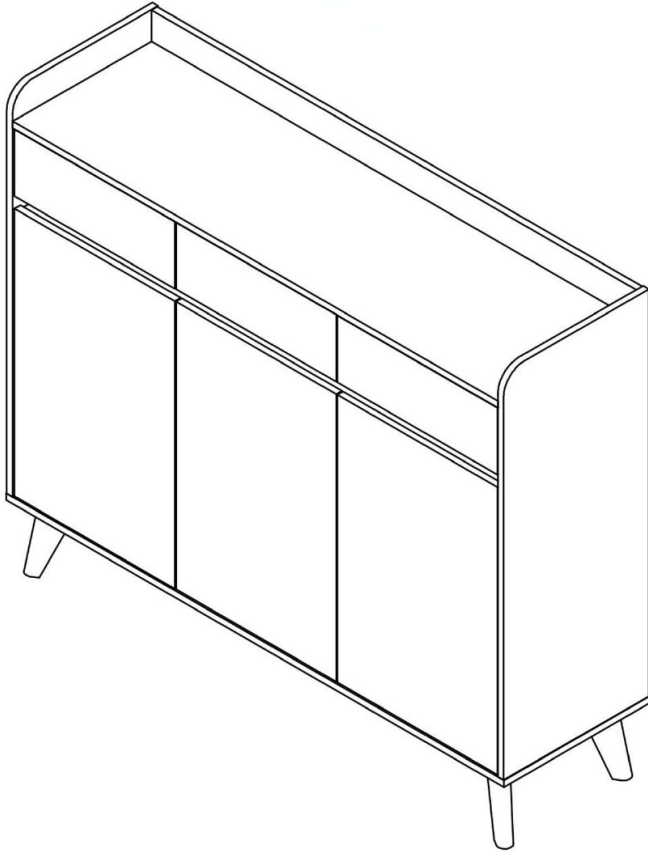


SOCE064-120CM Installation Instruction



Please read this instruction manual carefully before installation and use.

Assembly notes:

1. First, make sure that all panels and parts are not damaged or missing.
2. During the installation process, be careful not to bump or scratch the panel surface.
3. Please read the instructions carefully before installation and install in order.
4. Please use each screw accessory strictly according to the instructions.
5. The slide needs to be split into two parts when in use. For the splitting method, see the slide instructions.
6. Please keep the packaging box in case of any problems. You can check the product model and production batch number printed on the outside of the packaging box.

Precautions after assembly:

1. After installation, check whether all parts are installed and the locks are locked.
2. Check the overall stability of the cabinet to see if there is any vibration.
3. When using the lock, do not use excessive force to avoid damage to the lock. Just turn it clockwise until it cannot turn.

NOTE: ES001 - 3 Speed Portable Cordless Electric Screwdriver is highly recommended for installation.



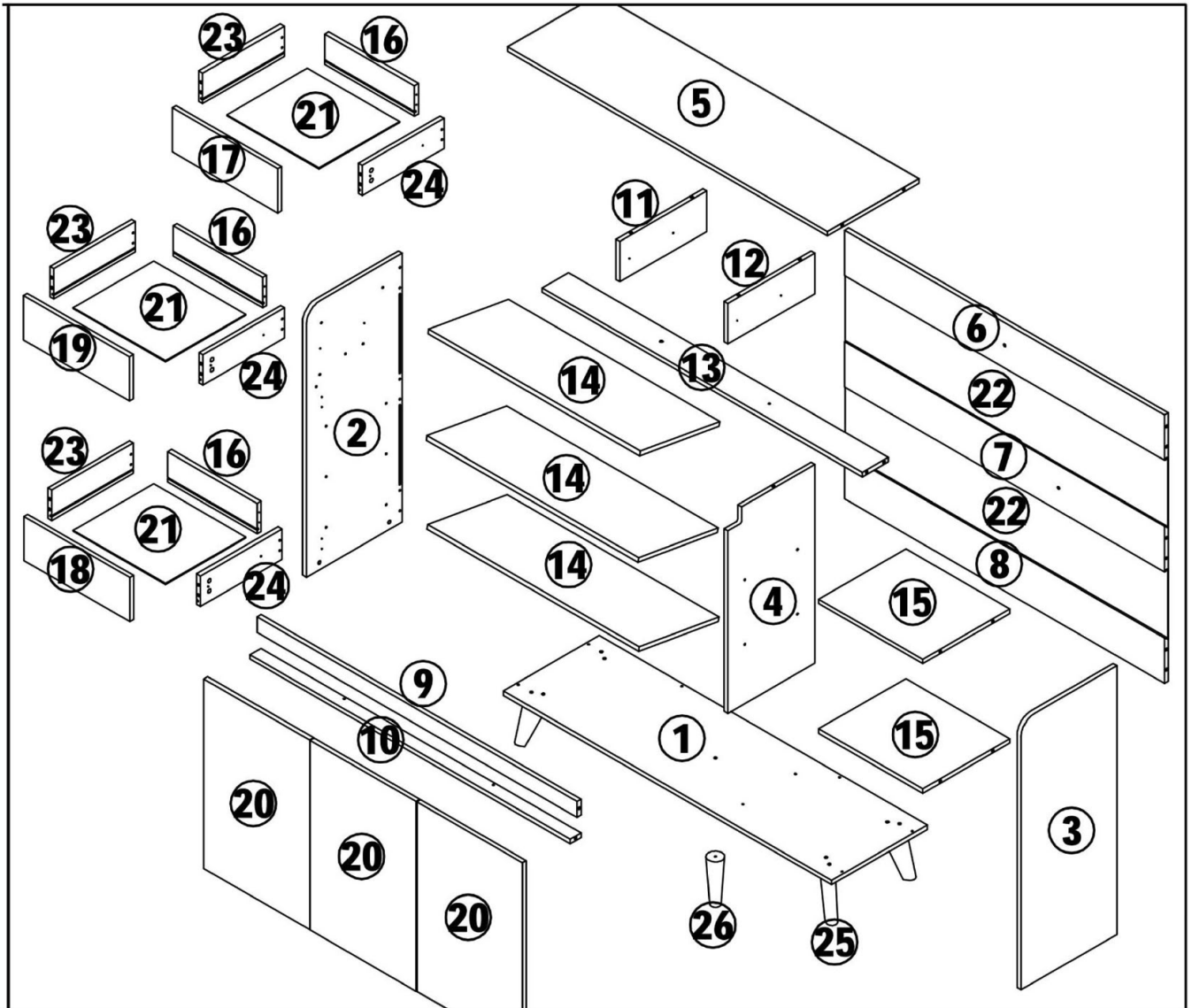
Scan the code to purchase ES001



Hardware List

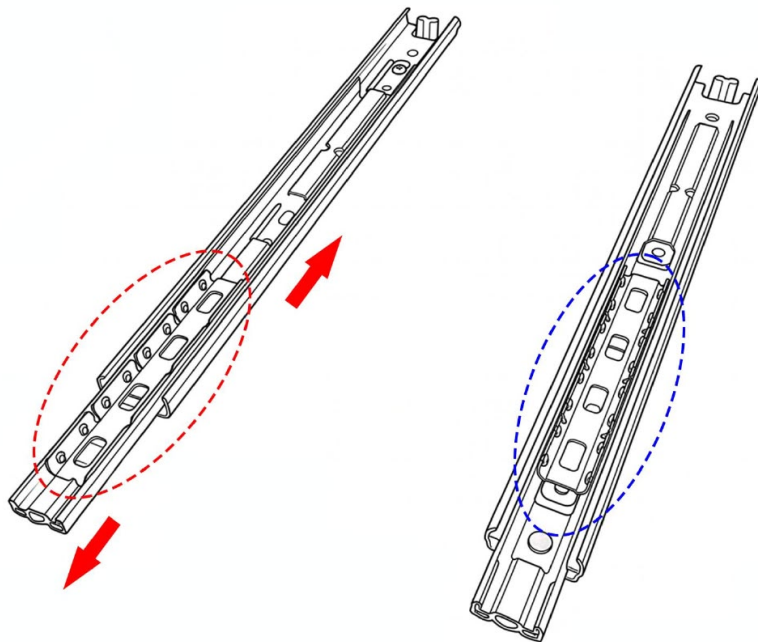
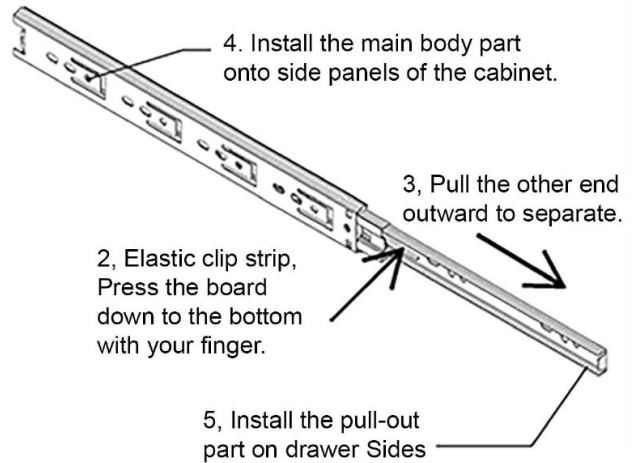
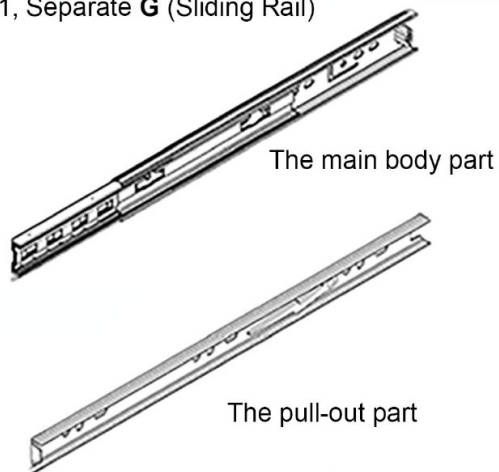
(A)	(B)	(C)	(D)	(E)	(F)	(G)	(H)	(J)	(K)
 A1 A2	 B1 B2	 C	 D	 E	 F	 G	 H	 J	 K
Φ12/L=40	Φ10/Φ5*45	Φ7*38	Φ6*35	Different hinge angles 	Different hinge angles 	10"	Φ3.5*14 Φ3.5*35		

Parts List



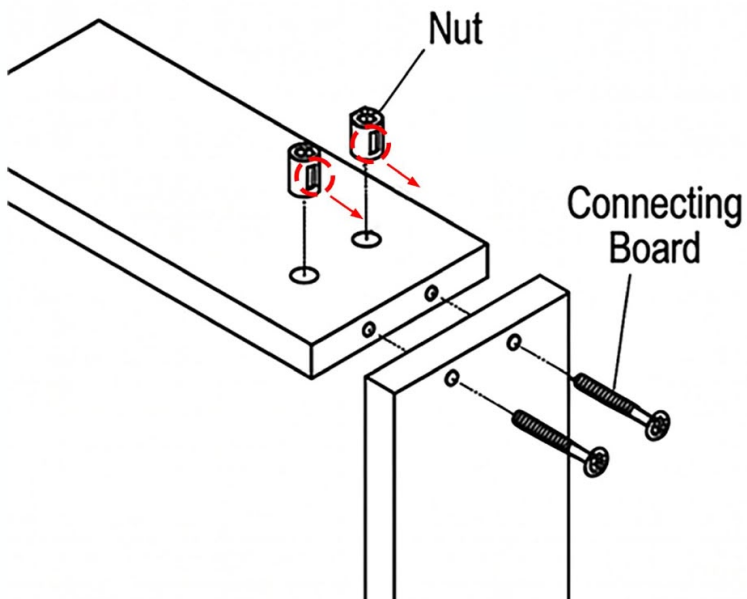
G (Sliding Rail) Installation Instructions with screw H 14mm

1, Separate G (Sliding Rail)

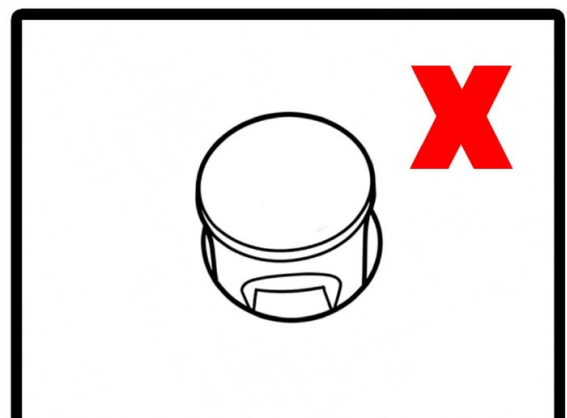
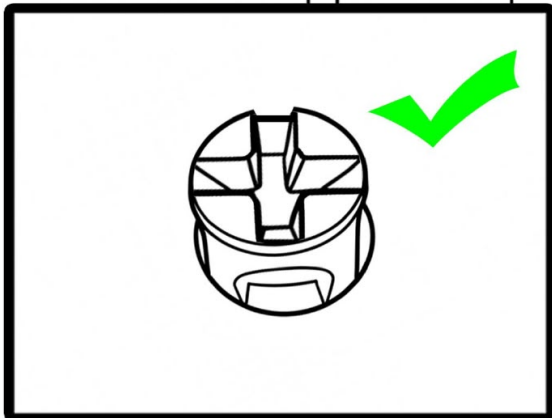


The metal plate between the main body parts G can slide to allow for easier installation.

2-in-1 Assembly Instructions (B)



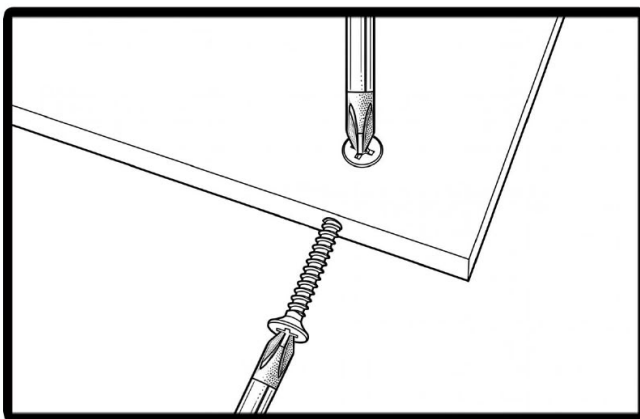
1. Insert the rubber nut into the large hole.
2. Align the side hole of the insert with the screw hole.
3. Insert the long screw through the side hole.
4. Tighten the screw until secure.



IMPORTANT ORIENTATION

Make sure the cross (+) slot on the rubber nut is facing up / outward.

If not aligned first, it cannot be adjusted later.



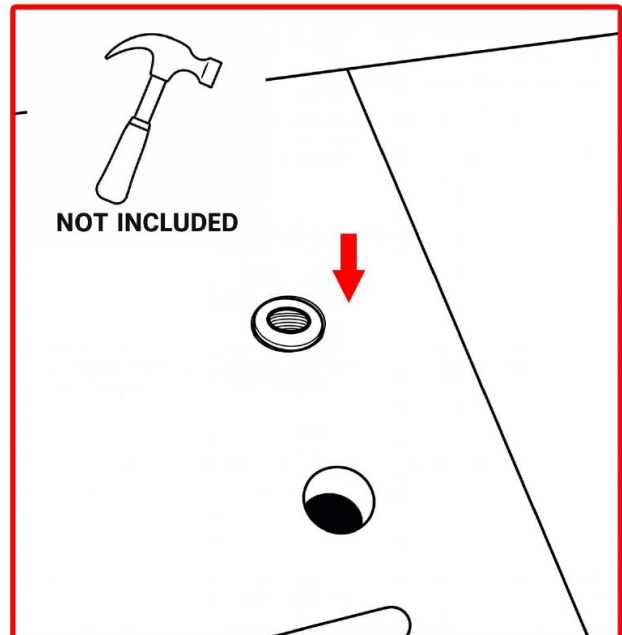
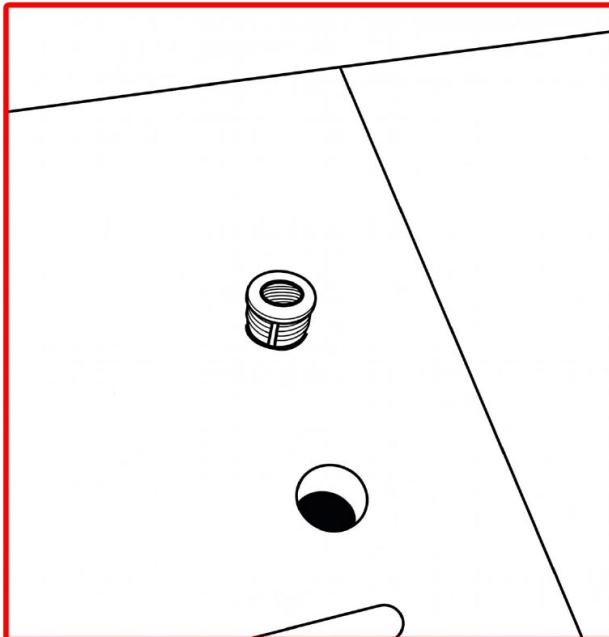
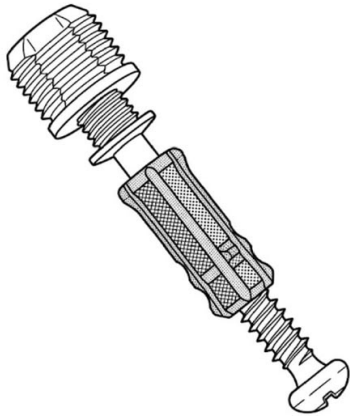
Tip

If the insert rotates, hold it in place with a screwdriver while tightening the screw with another screwdriver.

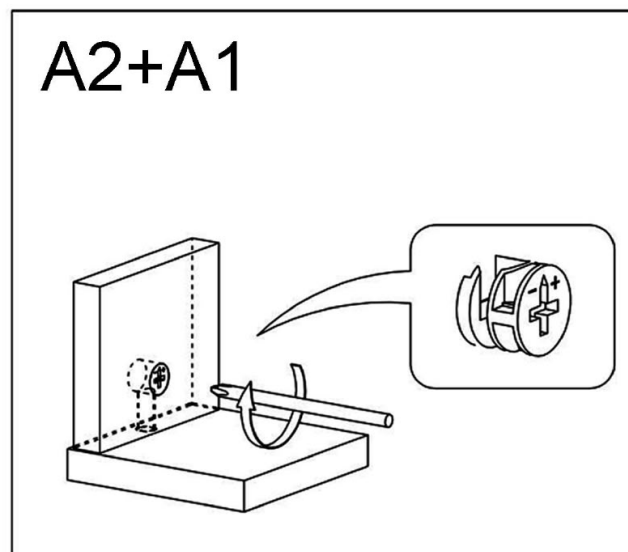
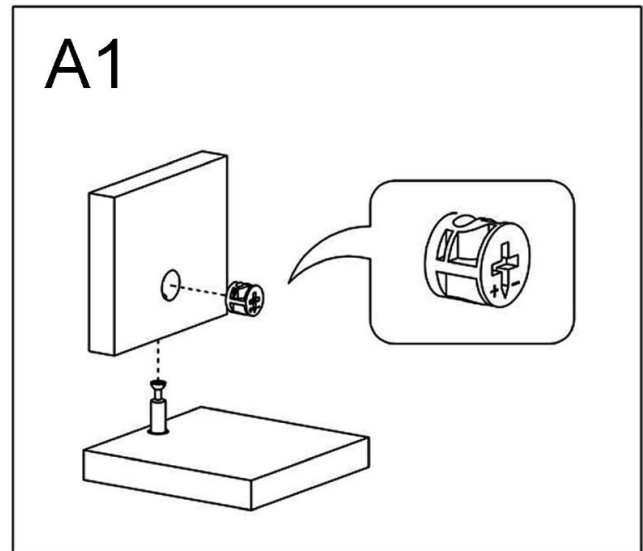
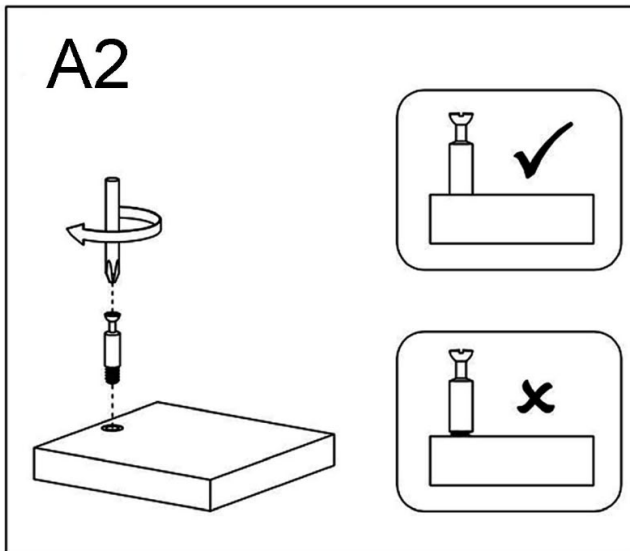
Important

Make sure the insert is fully seated.
Do not overtighten.

A2: Threaded Rod and Pre-Installed Insert Installation

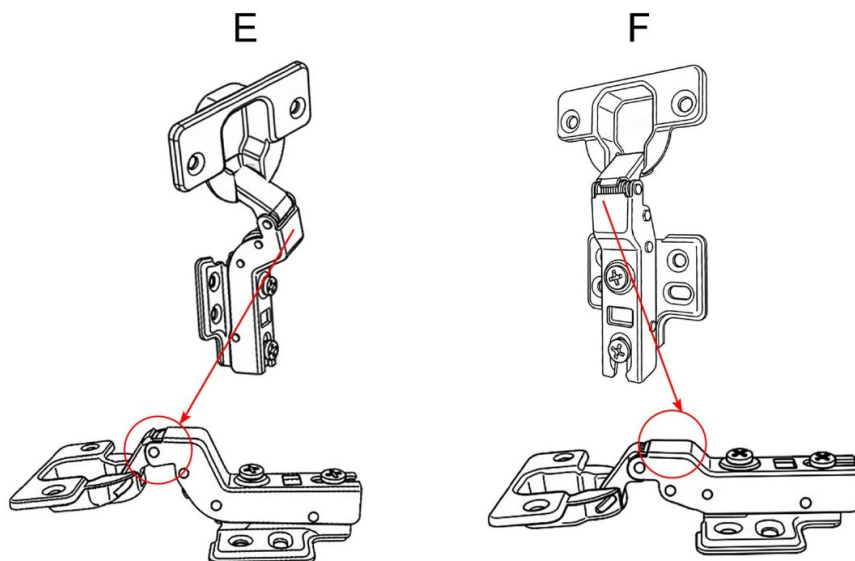


Installation Guide: Threaded Rod, Latch, Pre-drilled Hole (A)



1. Screw the Threaded Rod into the Pre-drilled Hole
2. Insert the installed Threaded Rod into the corresponding hole of the other piece. Press Latch into the hole. Note that the cross arrow corresponds to the insertion direction of the Threaded Rod.
3. Use a cross screwdriver to tighten Latch clockwise. Be careful not to use excessive force.

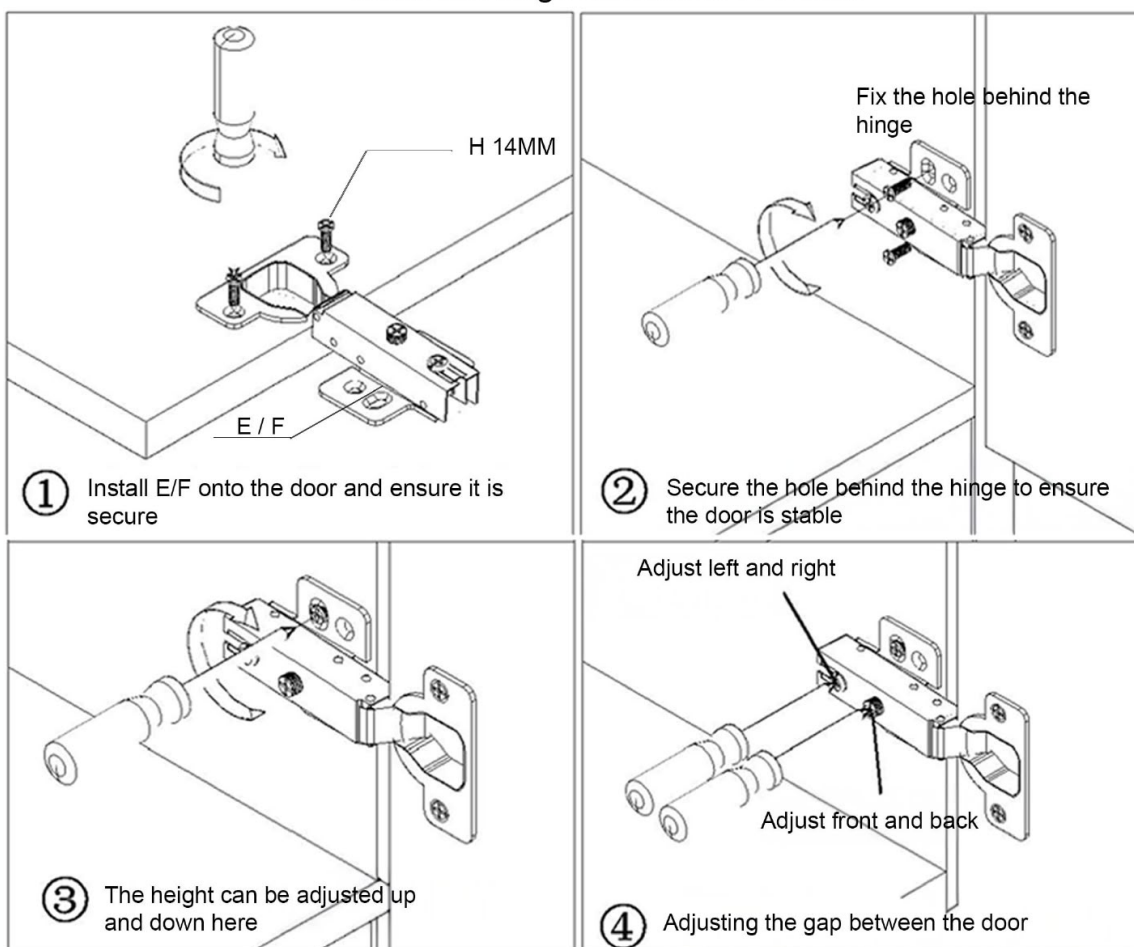
Full Overlay Hinge (E) vs. Half Overlay Hinge (F)



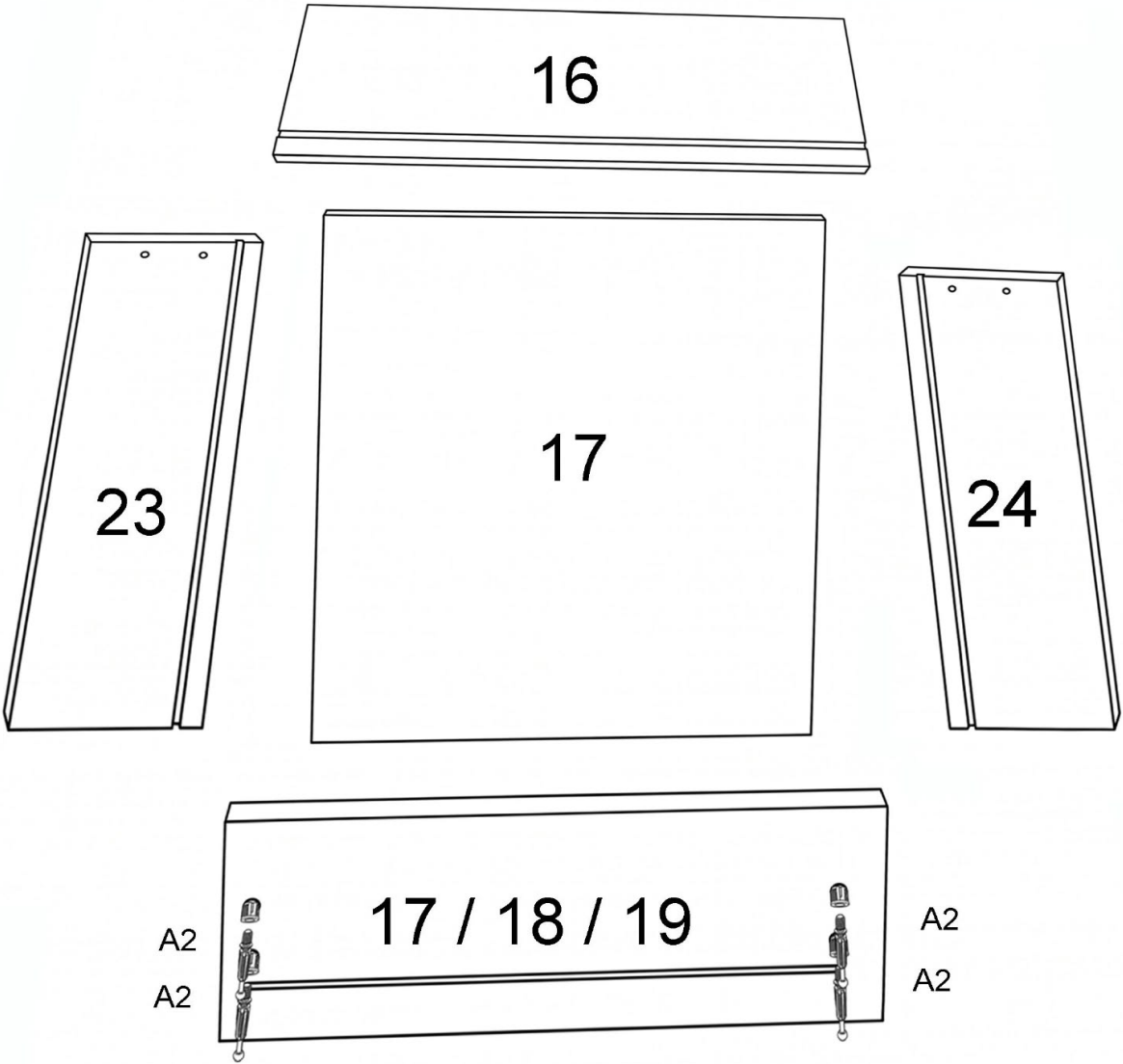
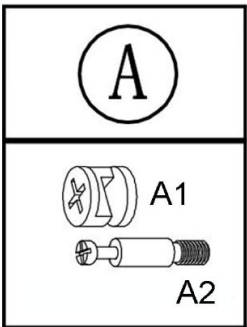
Detailed description of the main components, please read carefully

E / F (Hinge) Installation Instructions

Install the hinge with screw H 14MM

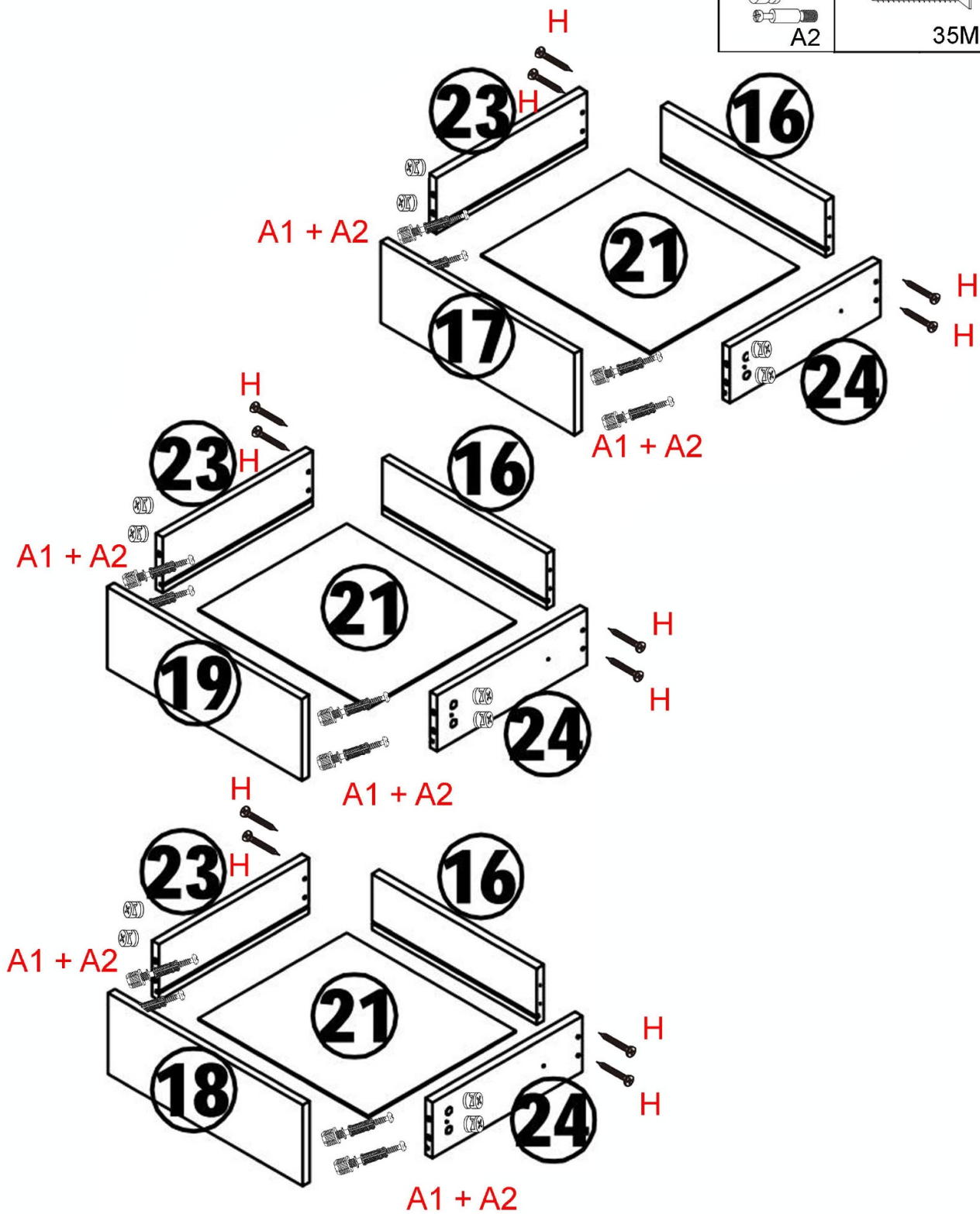


Step 1:



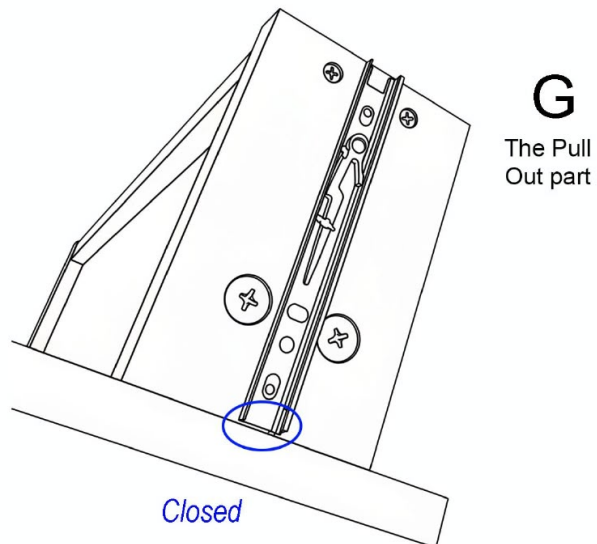
Step 2:

A	H
 A1  A2	 35MM

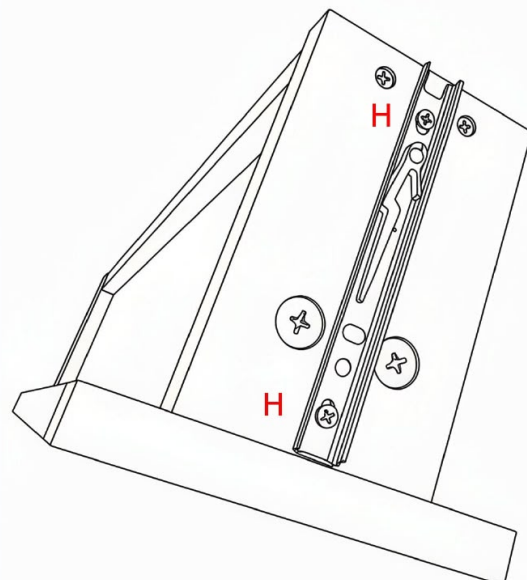


Step 3:

G	H
 The pull-out part	 14MM

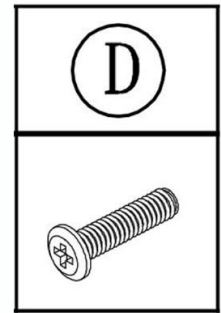


Note: The G pull-out part should be positioned with the closed side close to Panel No.17/18/19.

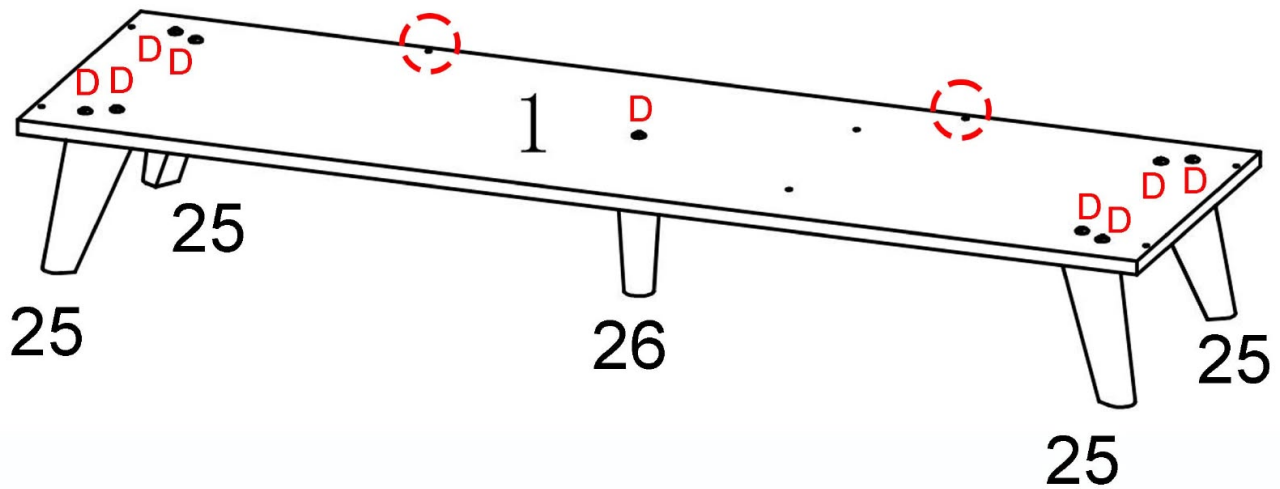


Then secure it with H.

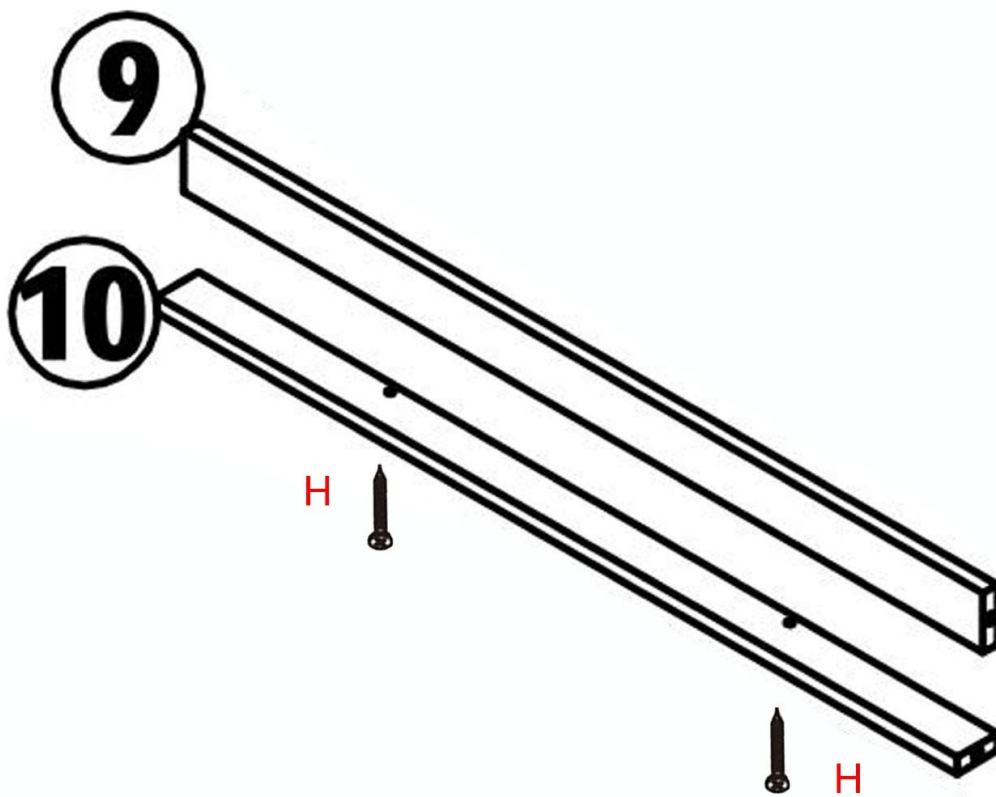
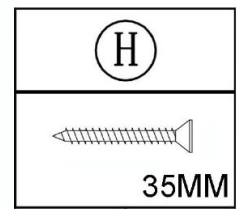
Step 4:



Note: Make sure these two pre-drilled holes face the back of the cabinet.

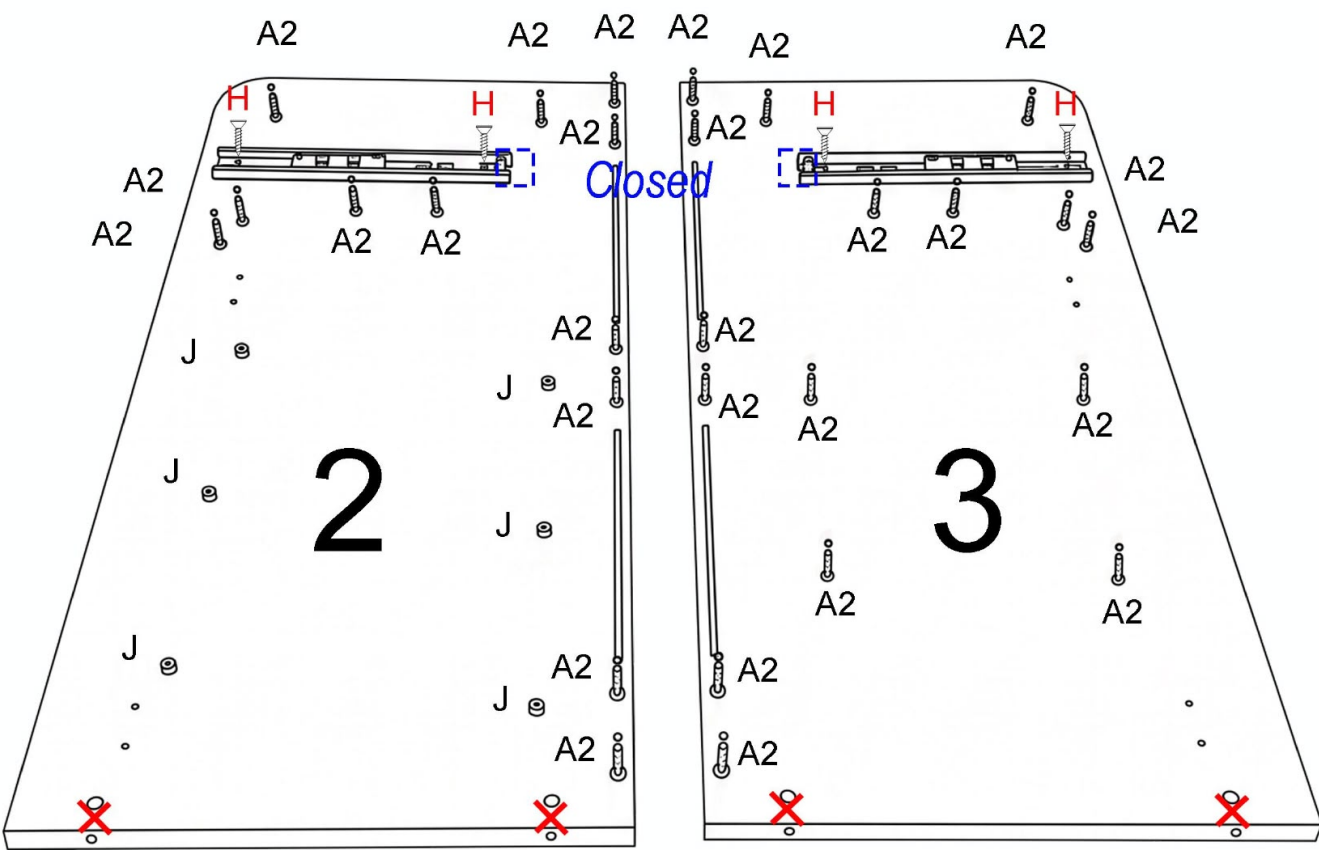


Step 5:

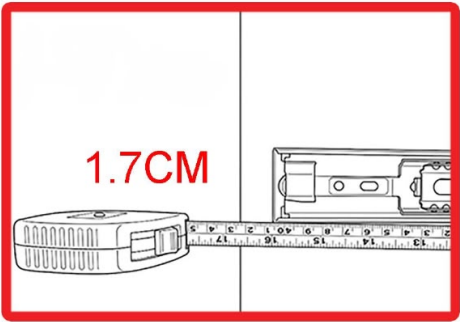


Step 6:

A	G	H	J
 A1 A2	 The Main Body Part	 14MM	



Note: **DO NOT** install these four holes yet. Leave them open for the installation of part B later.

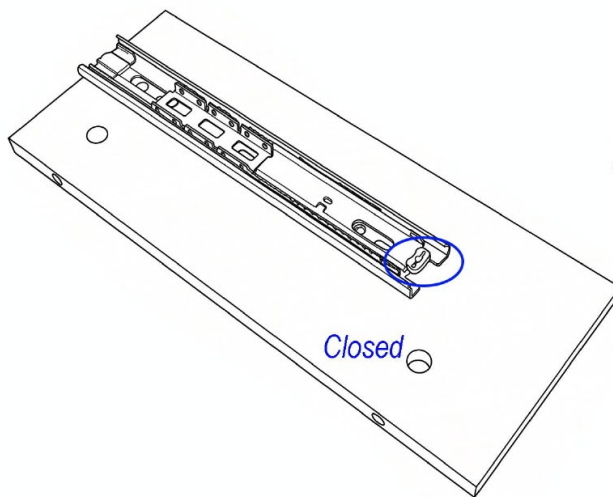


Install the G main body parts, leaving a 1.7cm gap from the edge.

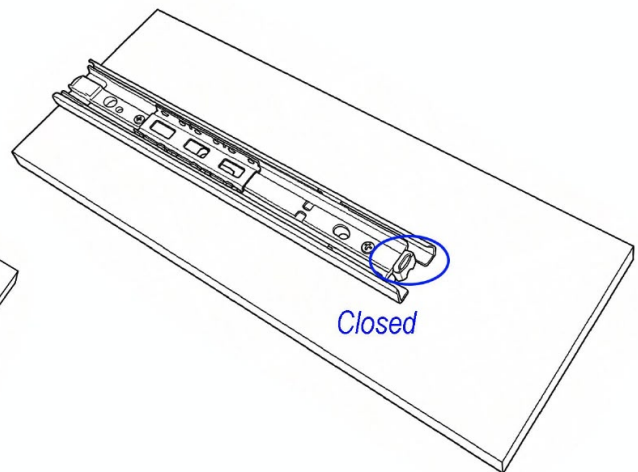
Step 7:

G	H
 The Main Body Part	 14MM

FRONT



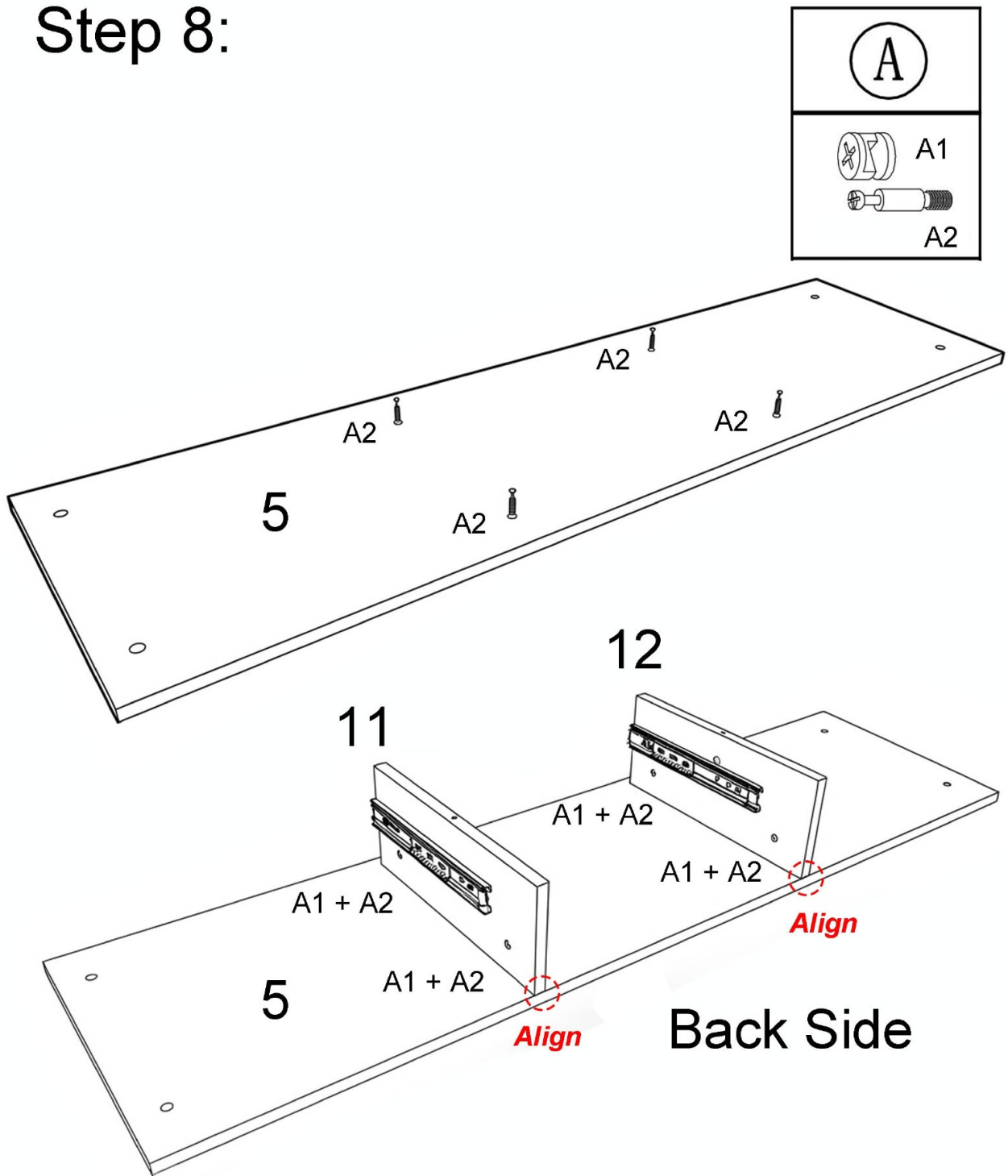
BACK



No. 11 & 12

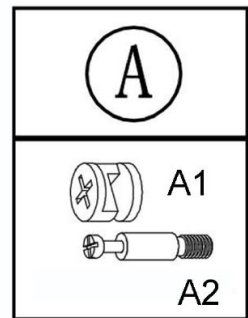
Align the main body part of G with the edge of panel 11 & 12 and install. Repeat on both sides.

Step 8:

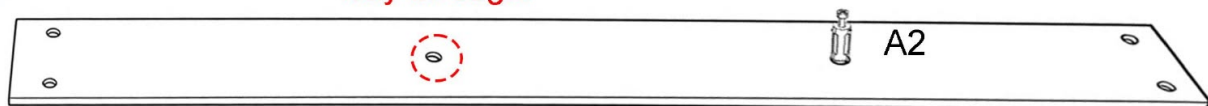


Note: Align the back of Step 7 with the back of Panel 5.
Leave a gap at the front.

Step 9:

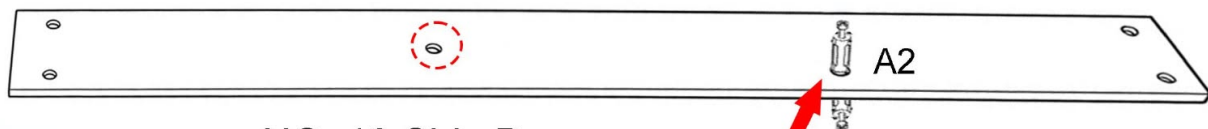


Note: These holes go all the way through.



NO. 13 Side A

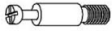
Note: These holes go all the way through.

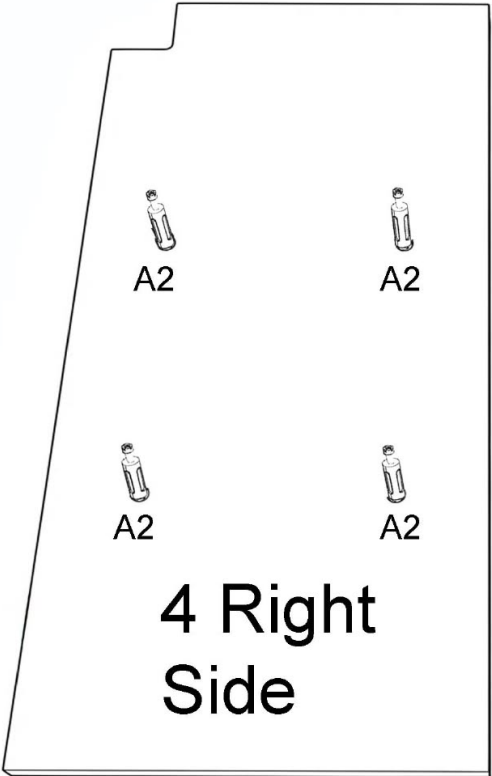
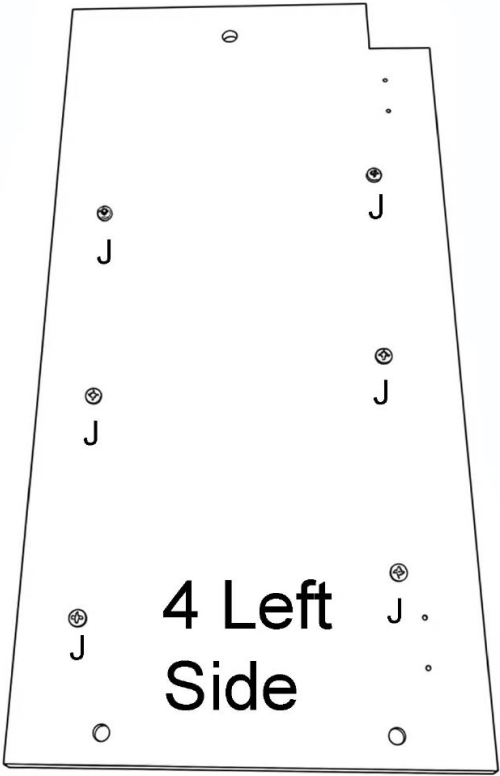


NO. 13 Side B

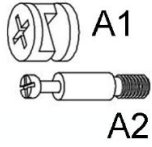
Note: This hole on side B is offset.

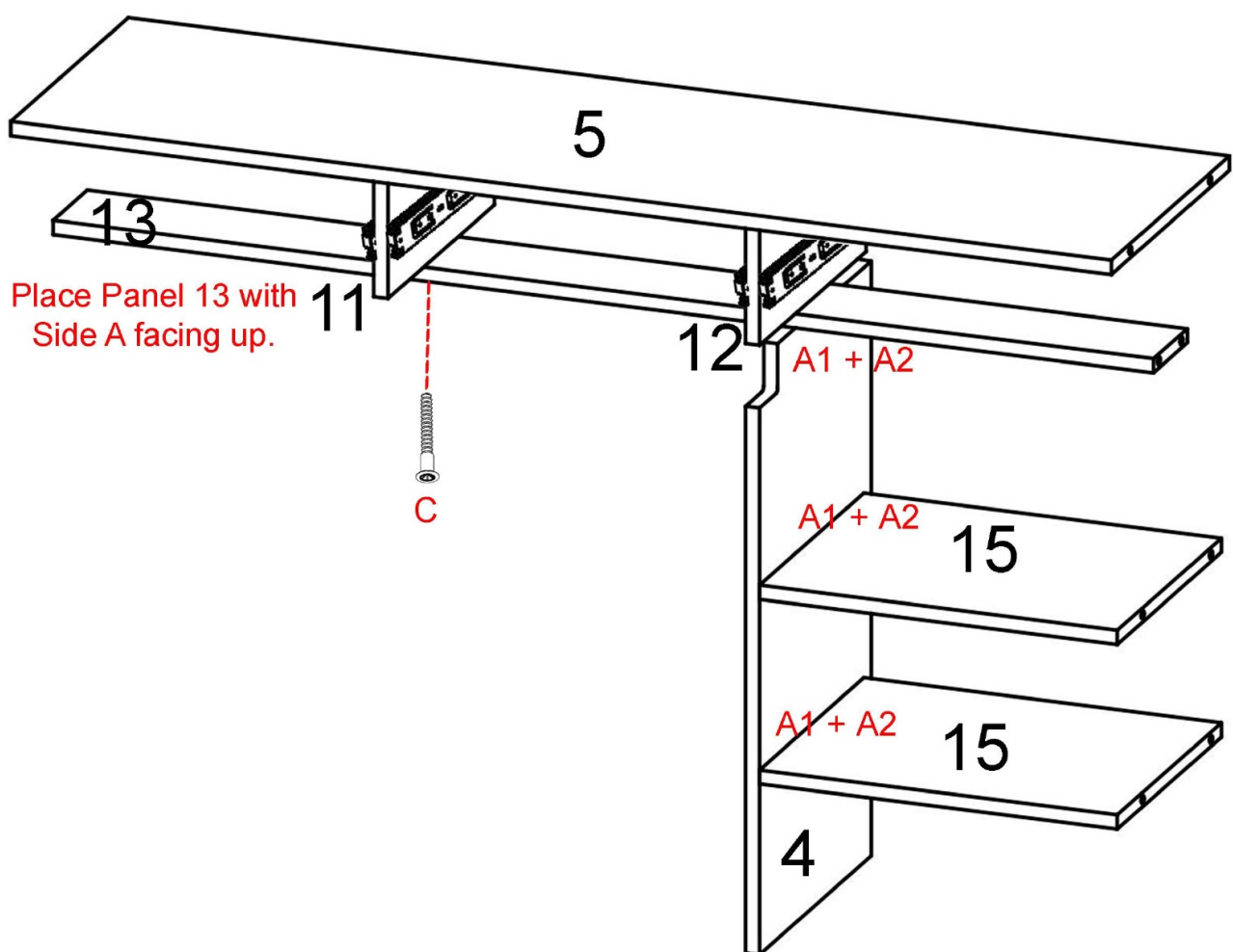
Step 10:

A	J
 A1  A2	

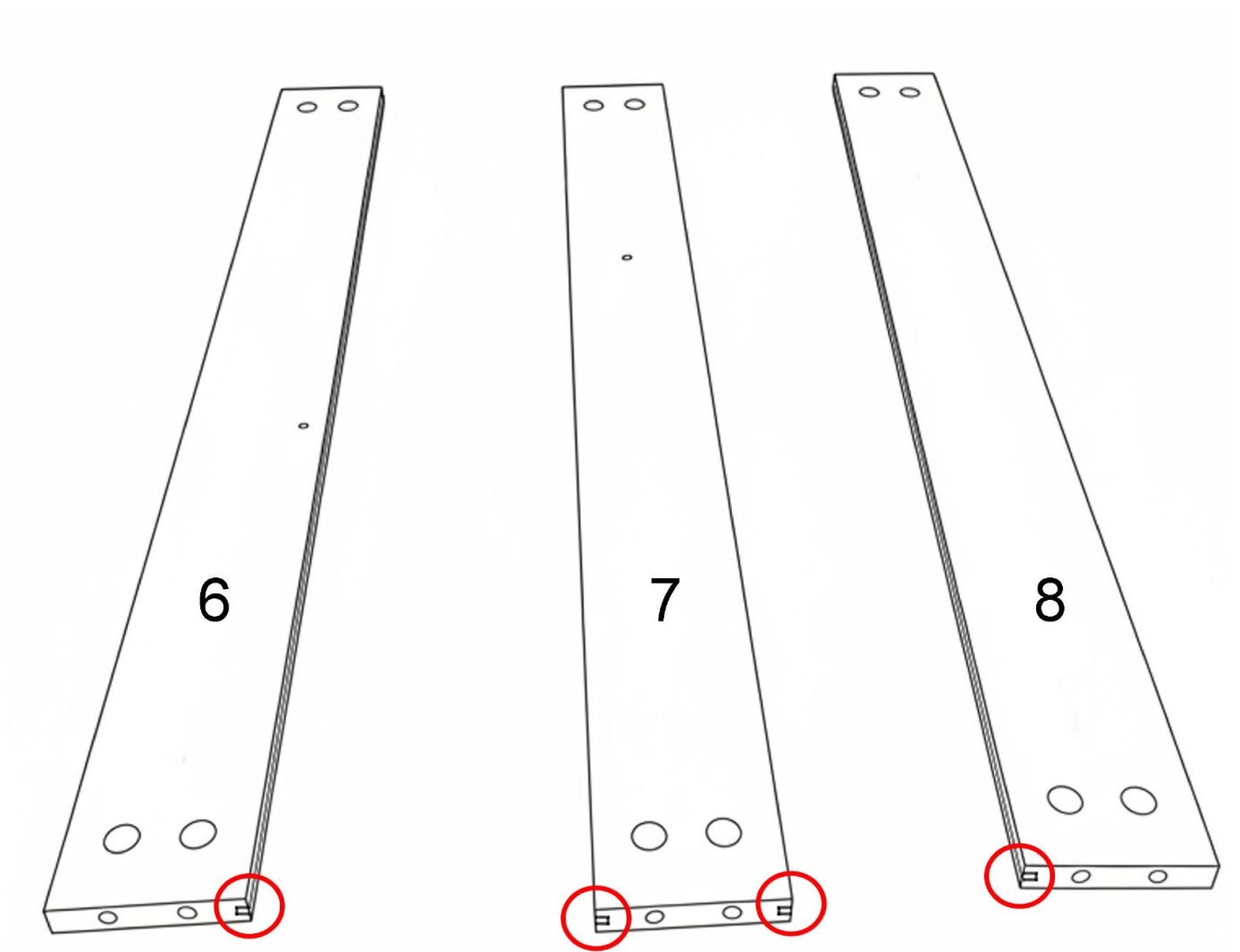


Step 11:

A	C
 A1 A2	

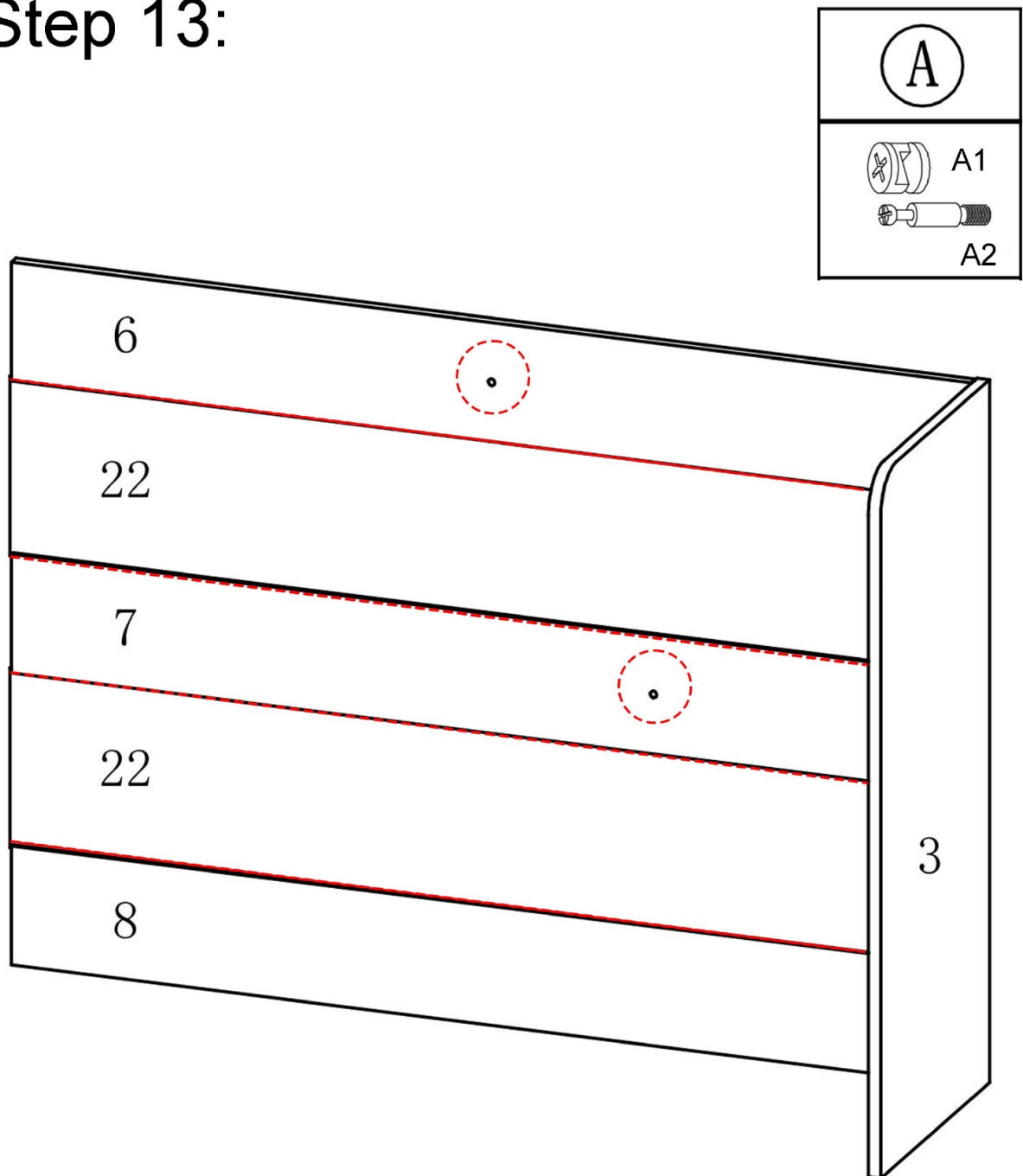


Step 12:



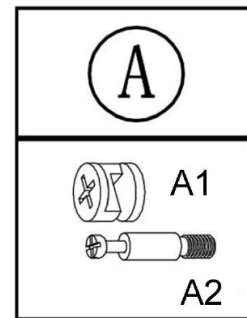
Please pay attention to the positions of Panels No.6, No.7, and No.8, and make sure the groove direction of each panel is correct.

Step 13:

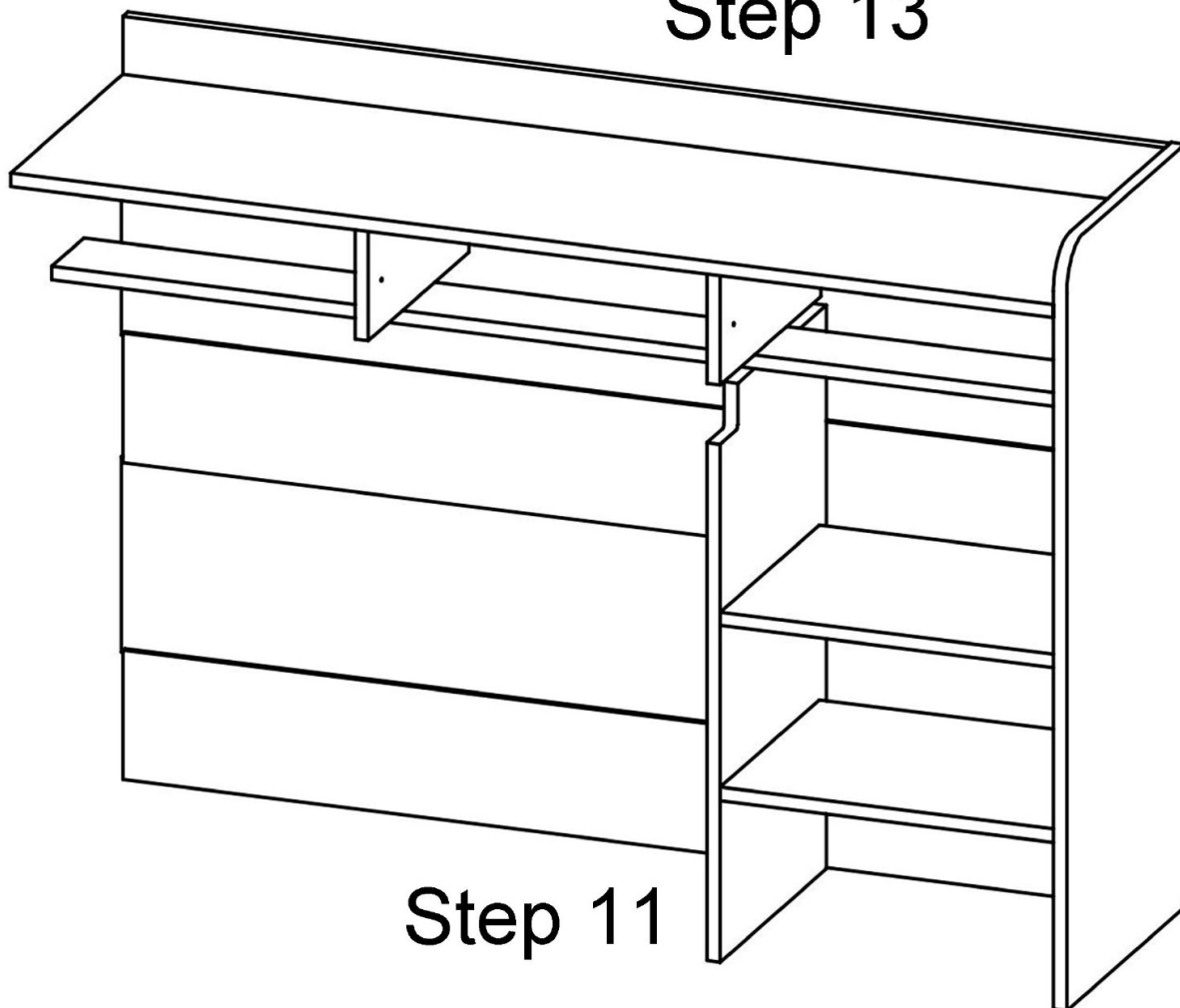


Note: Note: Make sure each edge fits precisely into the groove. Use A to tighten the connection.

Step 14:



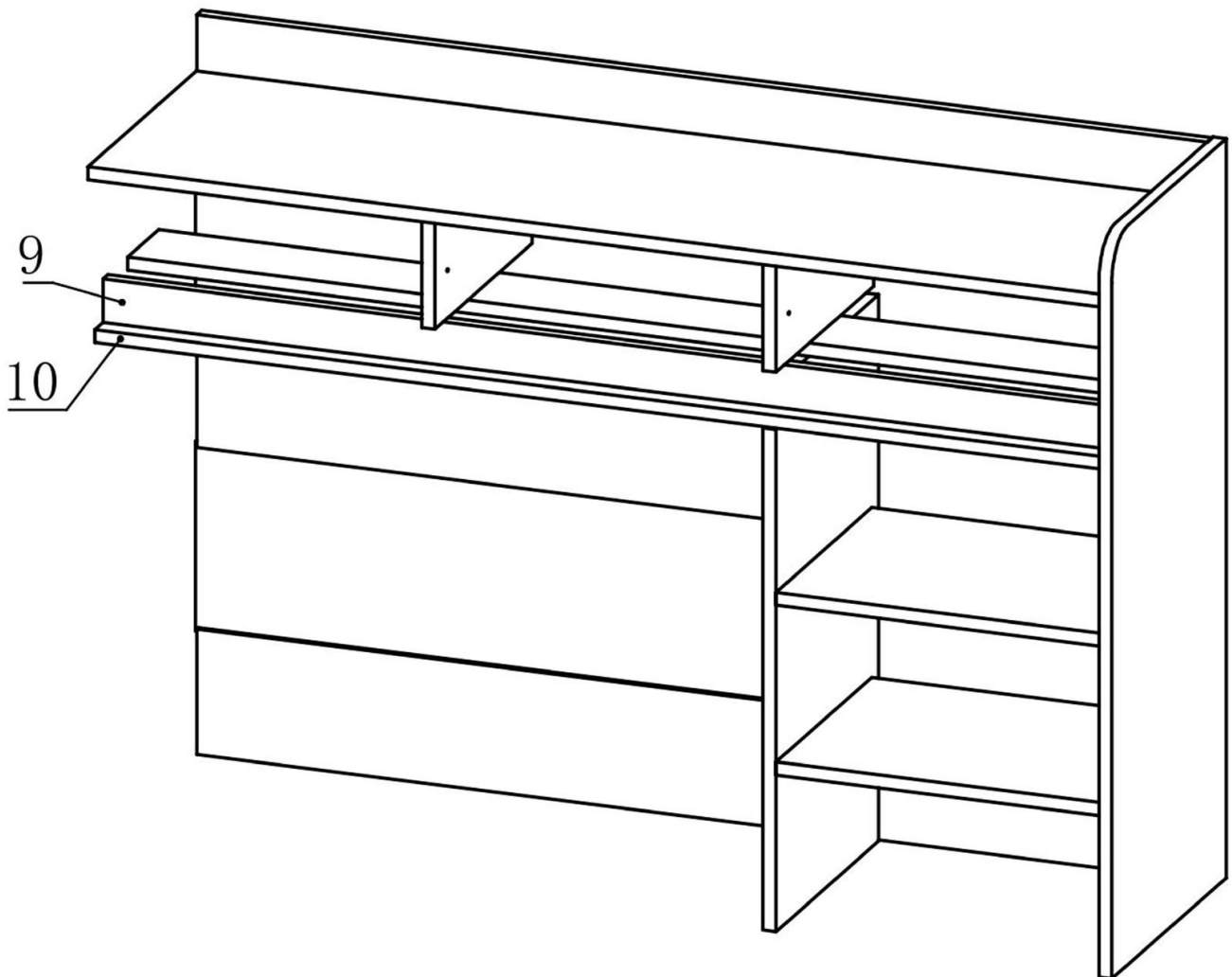
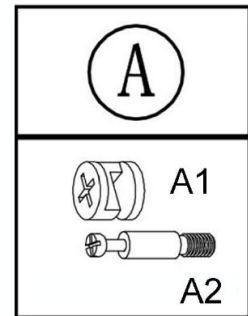
Step 13



Step 11

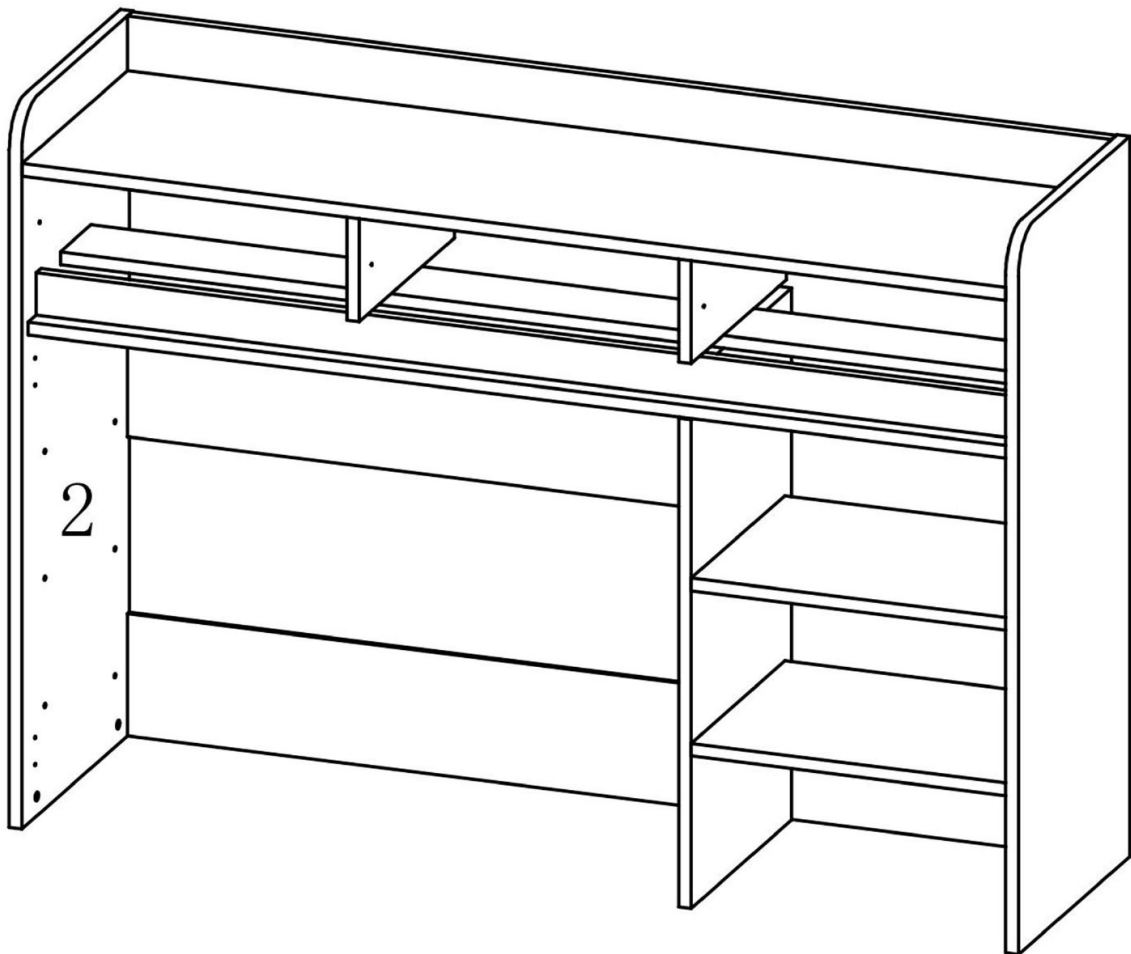
Use **A1** to tighten the remaining large cam-lock holes.

Step 15:



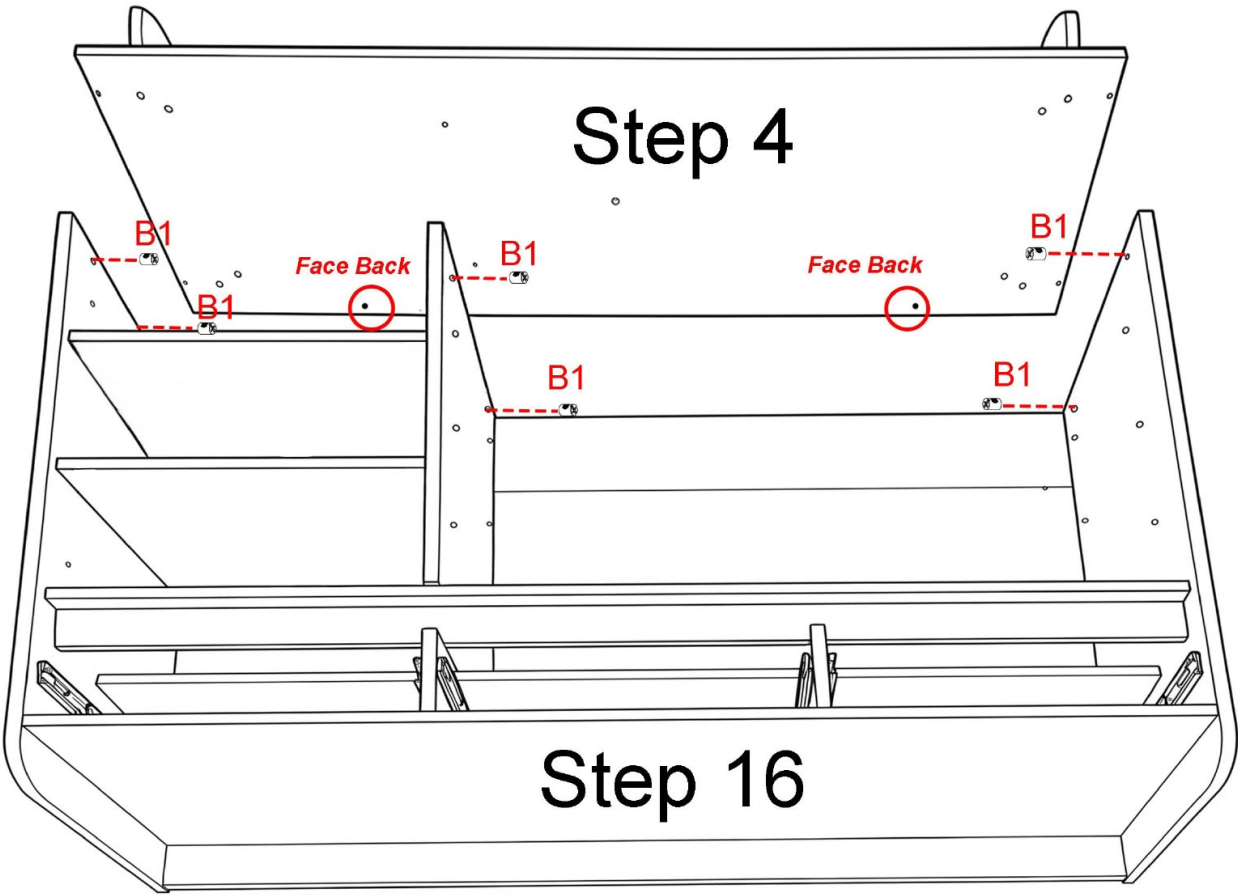
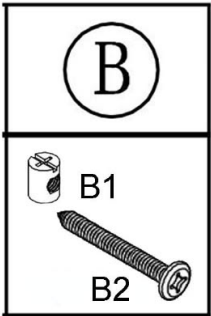
Use **A1** to tighten the remaining large cam-lock holes.

Step 16:

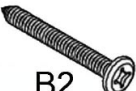


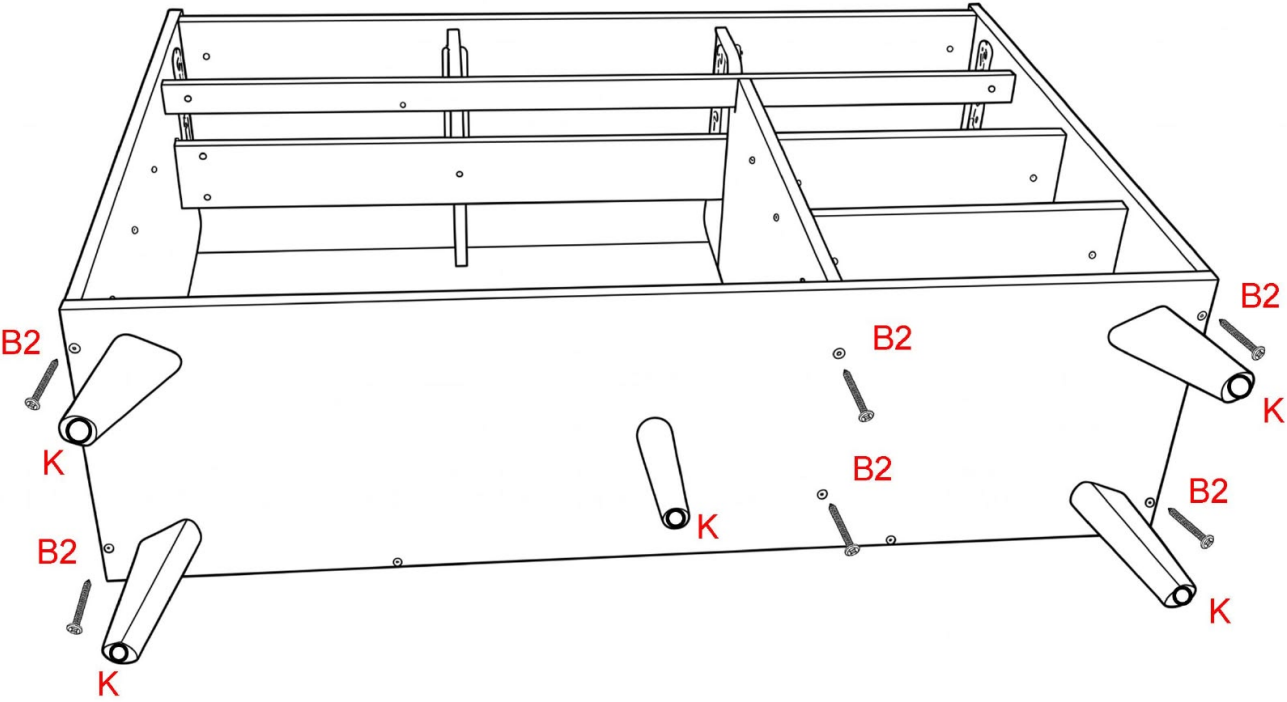
Use **A1** to tighten the remaining large cam-lock holes.

Step 17:

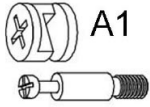
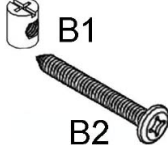


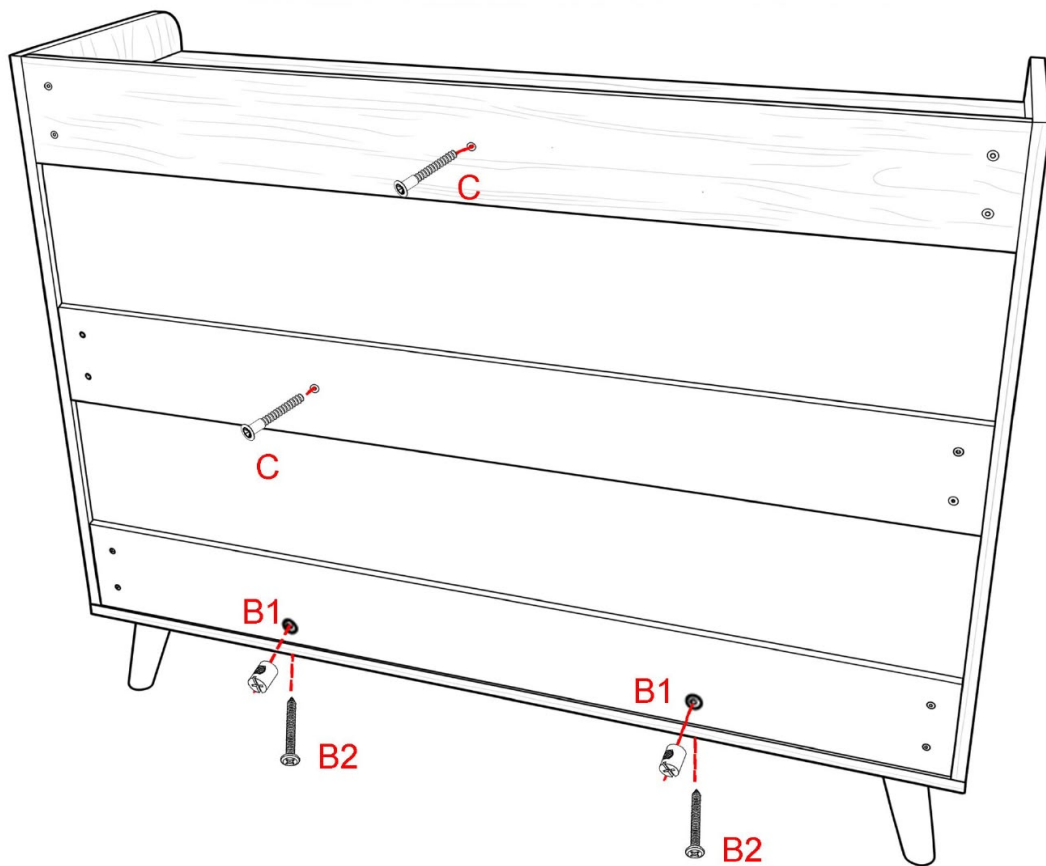
Step 18:

K	B
	 



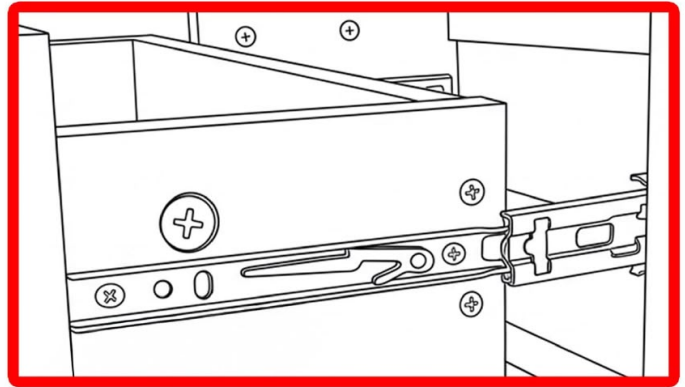
Step 19:

A	B	C
 A1 A2	 B1 B2	

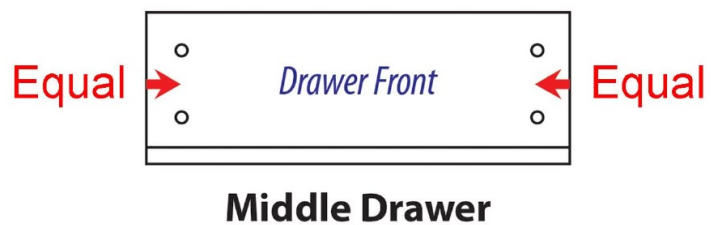


Use **A1** to tighten the remaining large cam-lock holes.

Step 20:



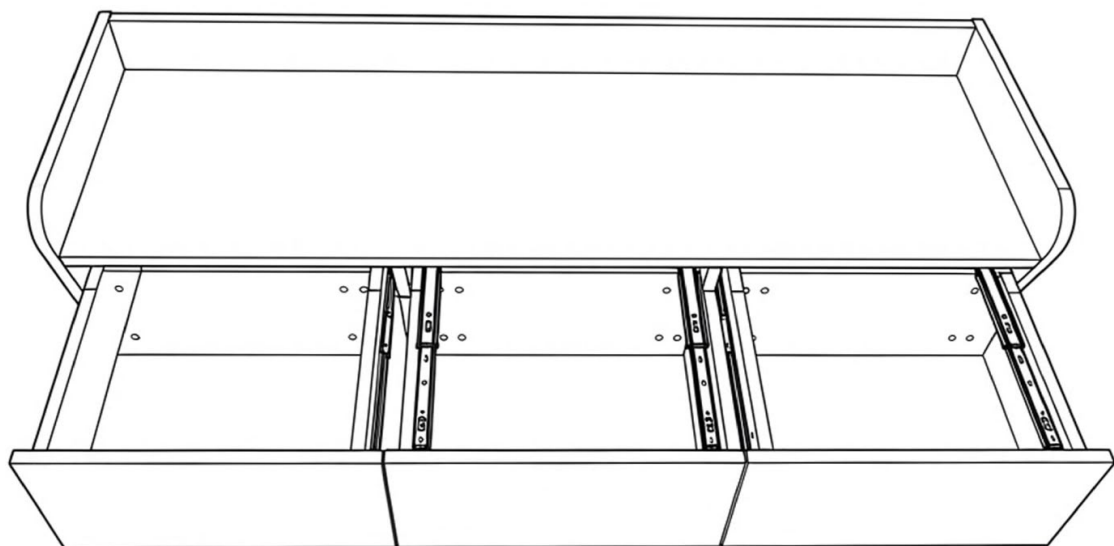
Insert into the slots on both sides at the same time.



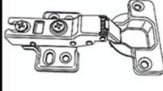
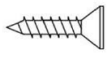
Narrow Left Drawer

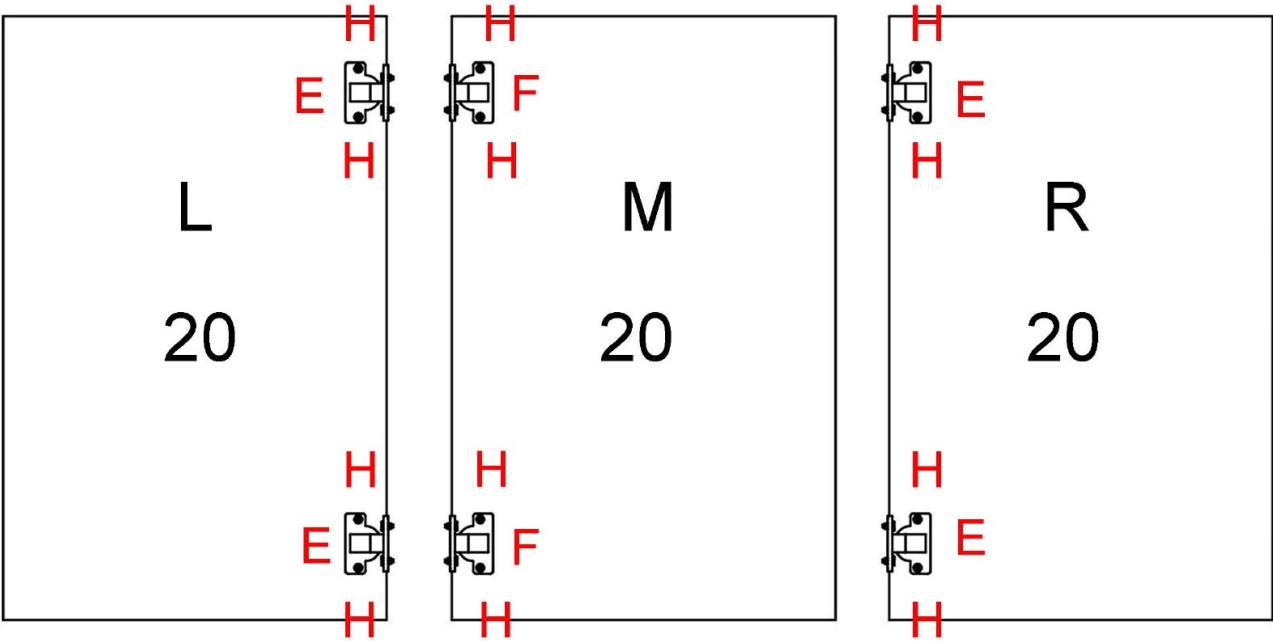


Wide Right Drawer

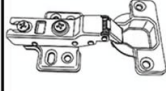
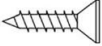


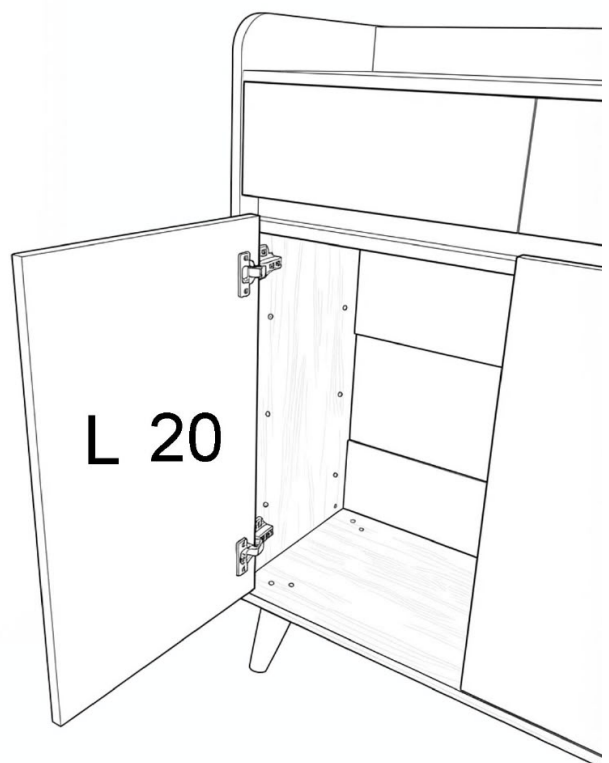
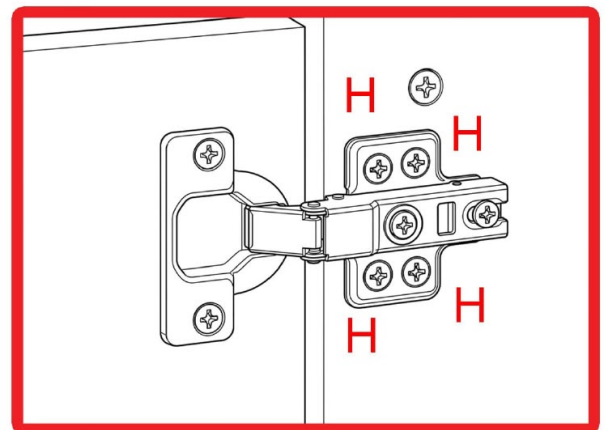
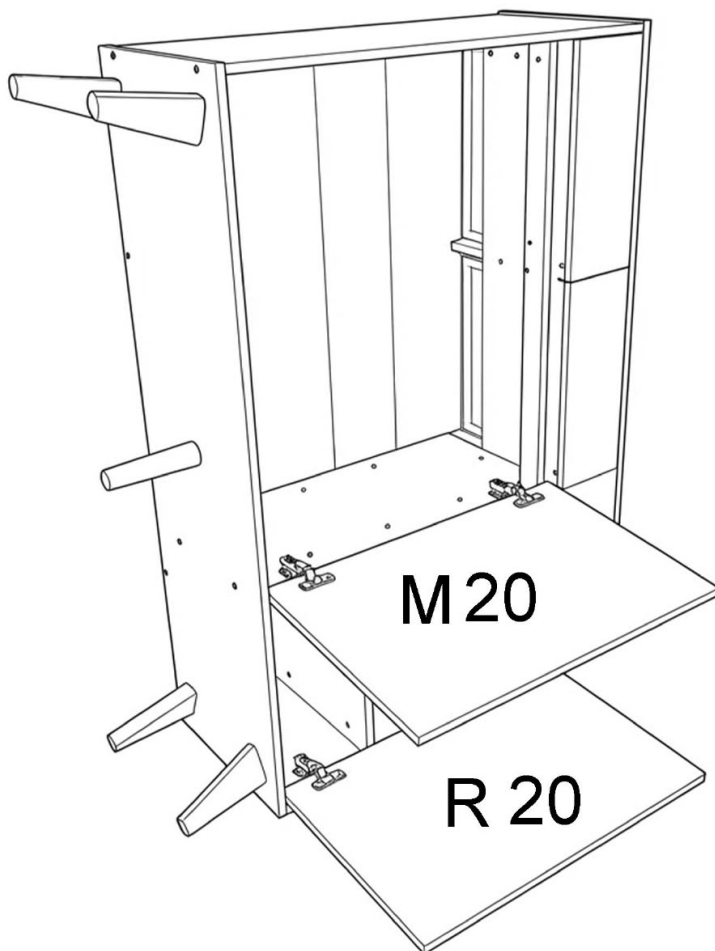
Step 21:

(E)	(F)	(H)
		 14MM

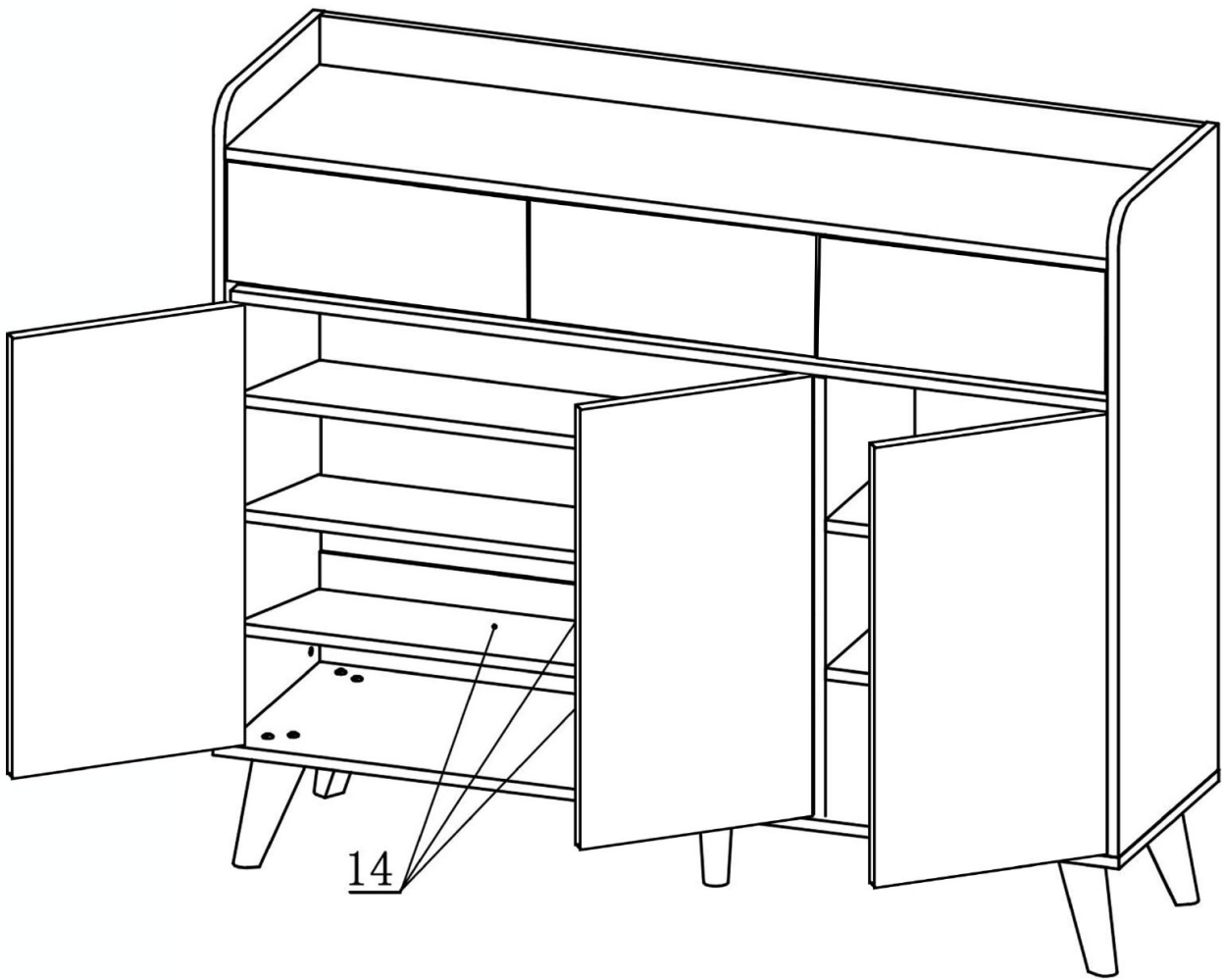


Step 22:

E	F	H
		 14MM



Step 23:



Installation finished

