

SOCE009-50x24

Installation Instruction

Please read this instruction manual carefully before installation and use.

Assembly notes:

1. First, make sure that all panels and parts are not damaged or missing.
2. During the installation process, be careful not to bump or scratch the panel surface.
3. Please read the instructions carefully before installation and install in order.
4. Please use each screw accessory strictly according to the instructions.
5. The slide needs to be split into two parts when in use. For the splitting method, see the slide instructions.
6. Please keep the packaging box in case of any problems. You can check the product model and production batch number printed on the outside of the packaging box.

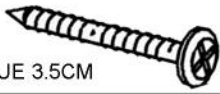
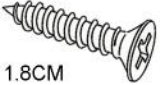
Precautions after assembly:

1. After installation, check whether all parts are installed and the locks are locked.
2. Check the overall stability of the cabinet to see if there is any vibration.
3. When using the lock, do not use excessive force to avoid damage to the lock. Just turn it clockwise until it cannot turn.

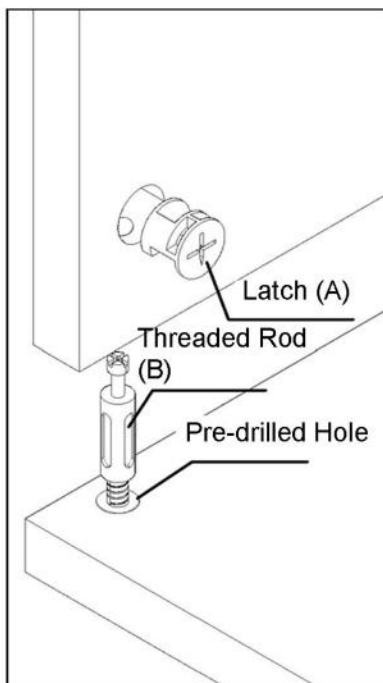


Note: Please be sure to use a manual screwdriver and refrain from using an electric drill.

Hardware List

Accessory Appearance	Code	Accessory Appearance	Code
	A		H
	B		I
 Silver 1.2CM	C		J
 Flat Screw	D	 BLUE 3.5CM	K
	E	 BLUE 1.8CM	L
	F	 Round head screw	M
	G		N

Installation Guide: Threaded Rod, Latch, Pre-drilled Hole



1. Screw the B (Threaded Rod) into the Pre-drilled Hole
2. Insert the installed A into the corresponding hole of the other piece. Press A (Latch) into the hole. Note that the cross arrow corresponds to the insertion direction of the Threaded Rod.
3. Use a cross screwdriver to tighten Latch clockwise. Be careful not to use excessive force.

J (Sliding Rail) Installation Instructions

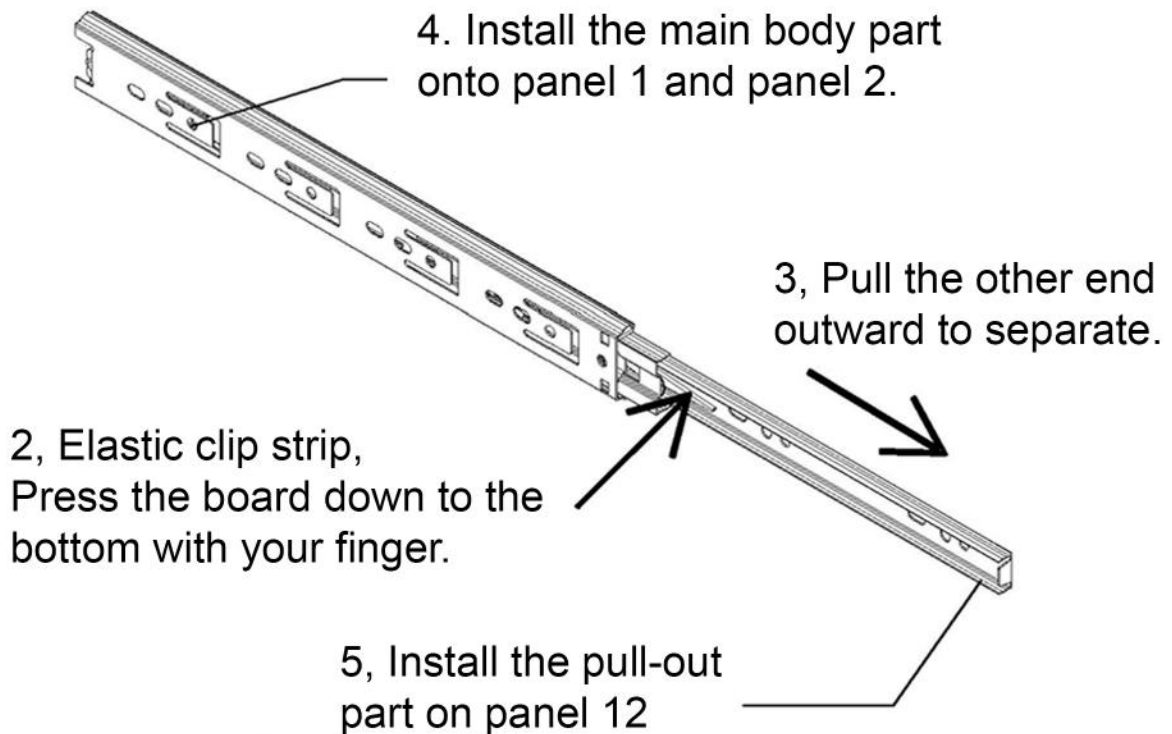
When installing J, use with screw C

1, Separate J (Sliding Rail)



The main body part

The pull-out part



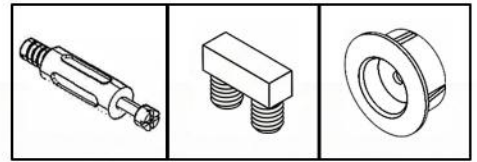
4. Install the main body part
onto panel 1 and panel 2.

3, Pull the other end
outward to separate.

2, Elastic clip strip,
Press the board down to the
bottom with your finger.

5, Install the pull-out
part on panel 12

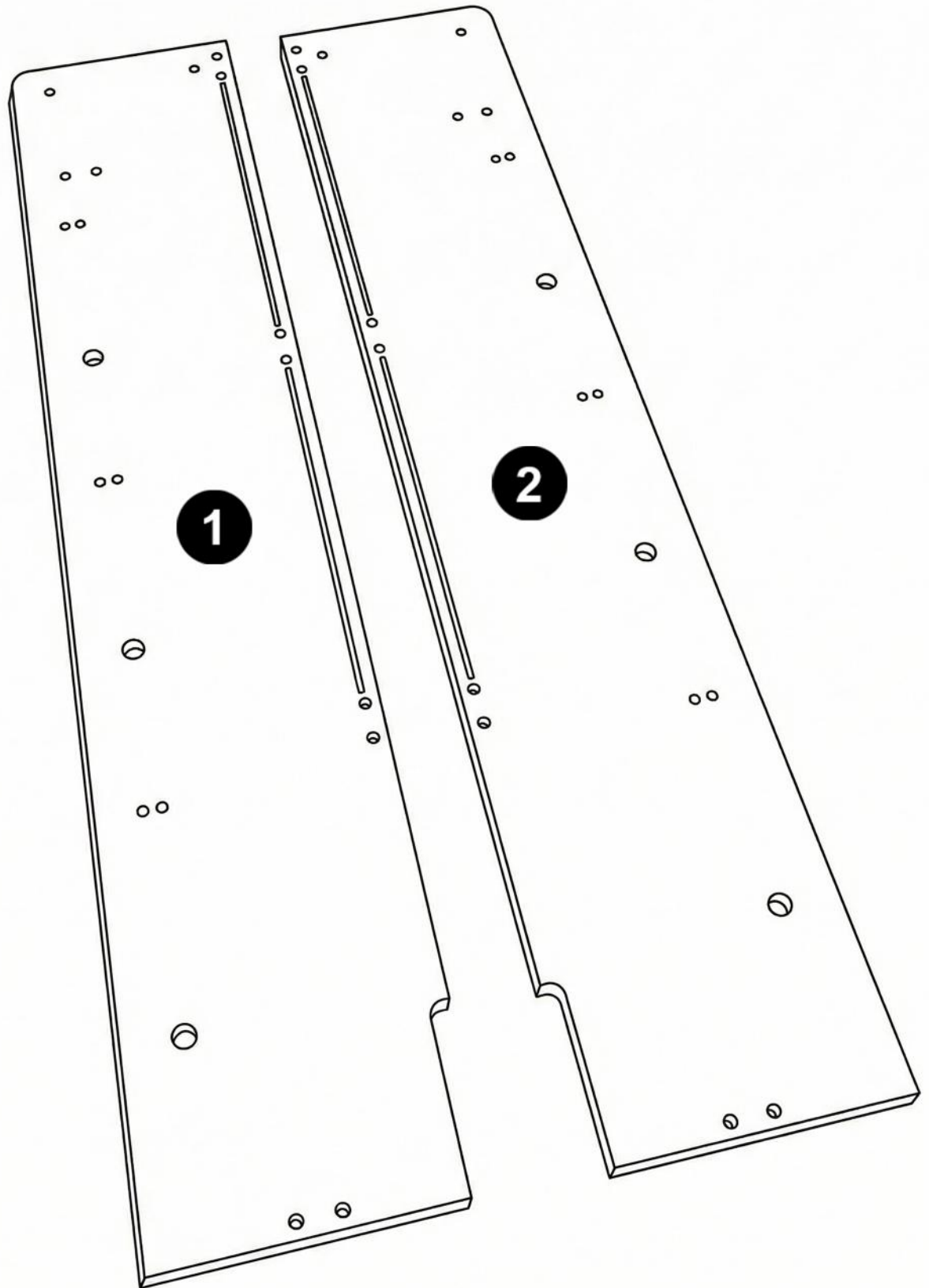
Step 1



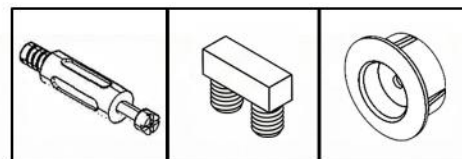
B

F

G



Step 2



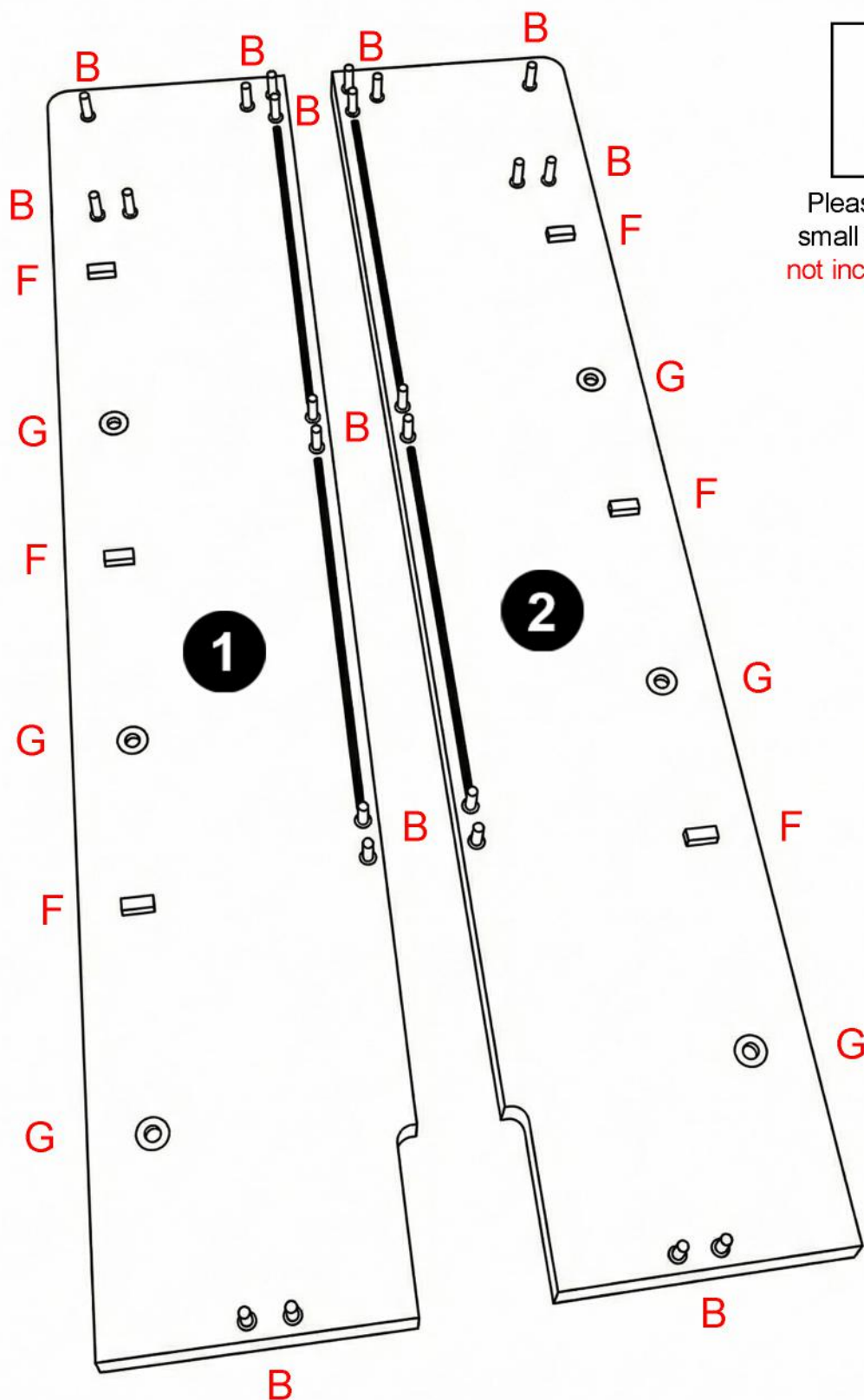
B

F

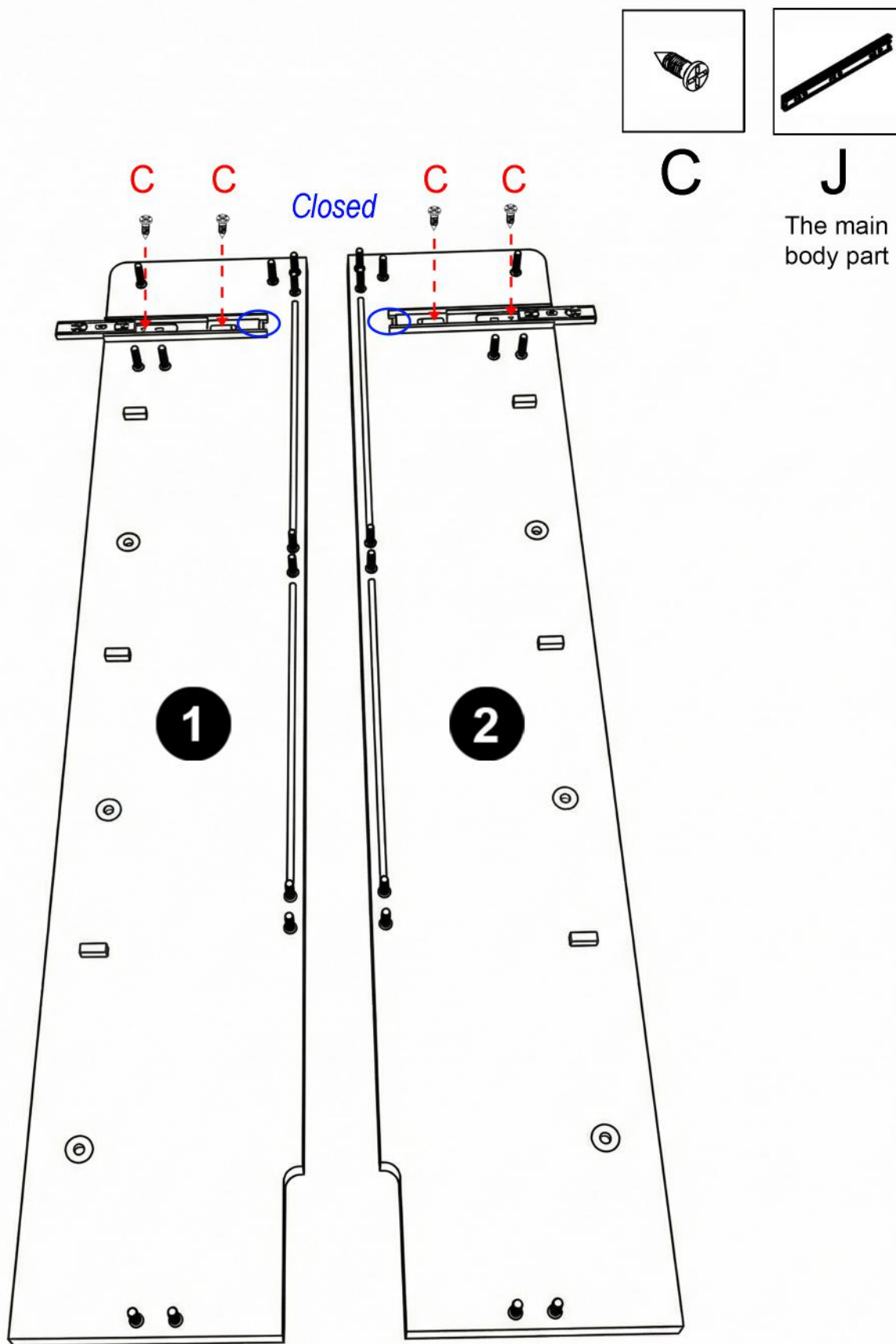
G



Please prepare a
small hammer. It is
not included with the

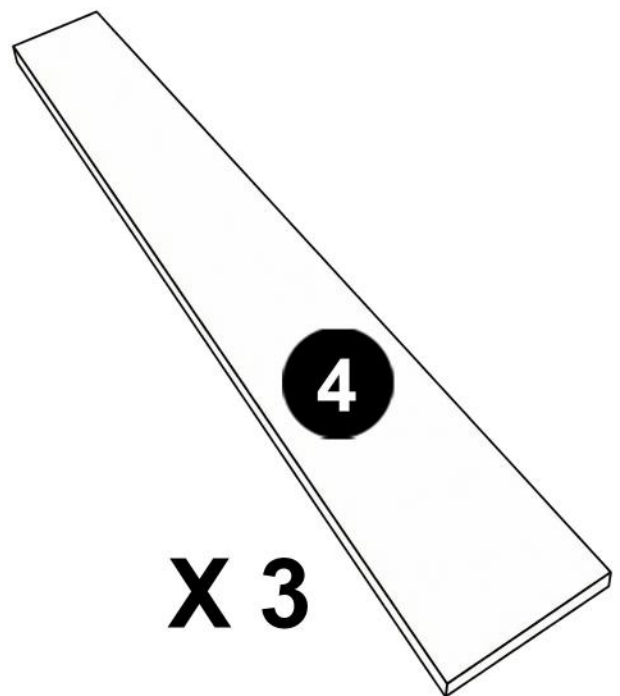
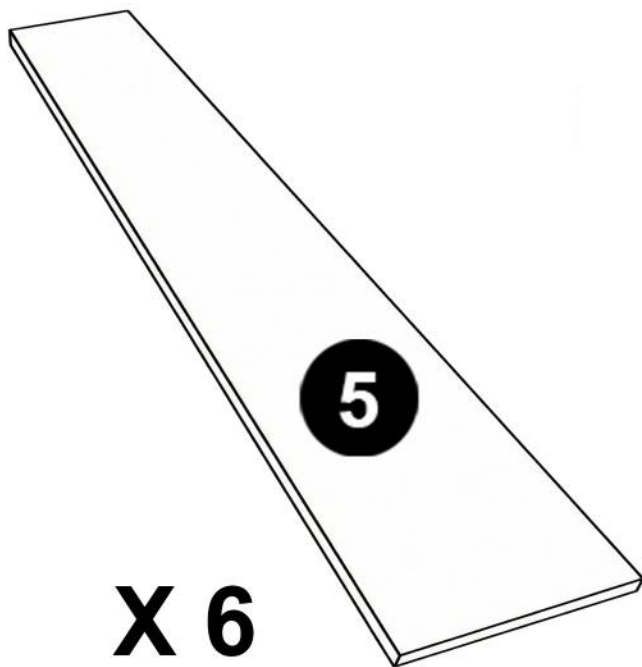
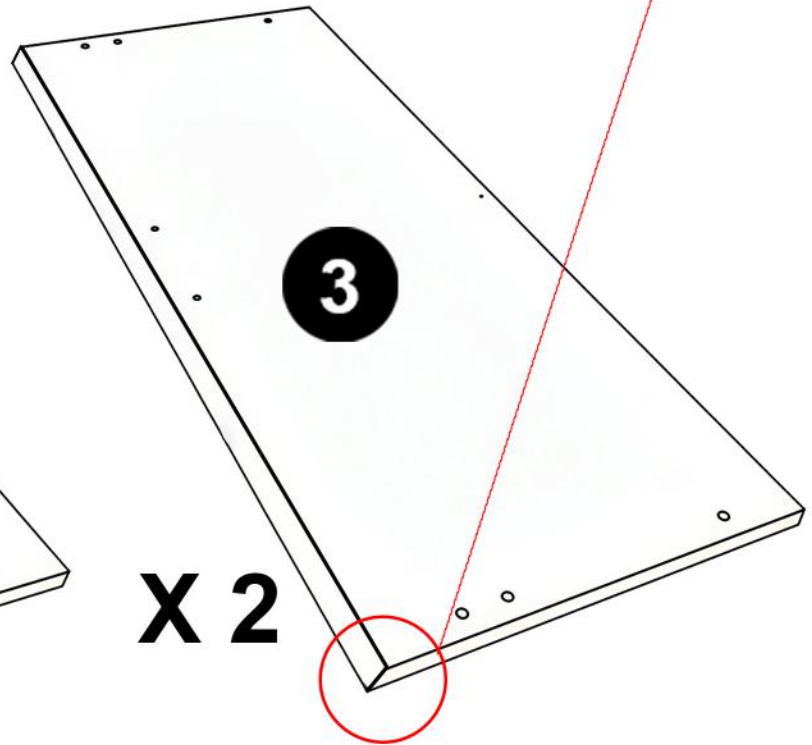
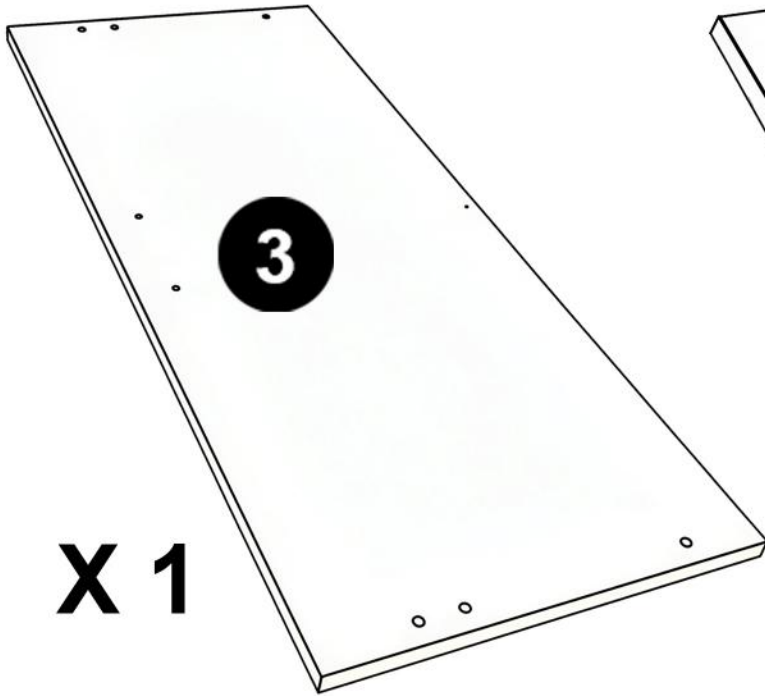
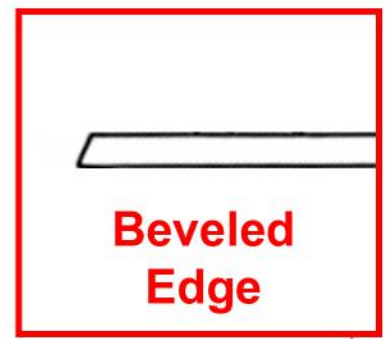


Step 3



When installing the main body of J, keep C facing straight down and tighten **halfway first**. Make sure all J parts are parallel, then fully tighten.

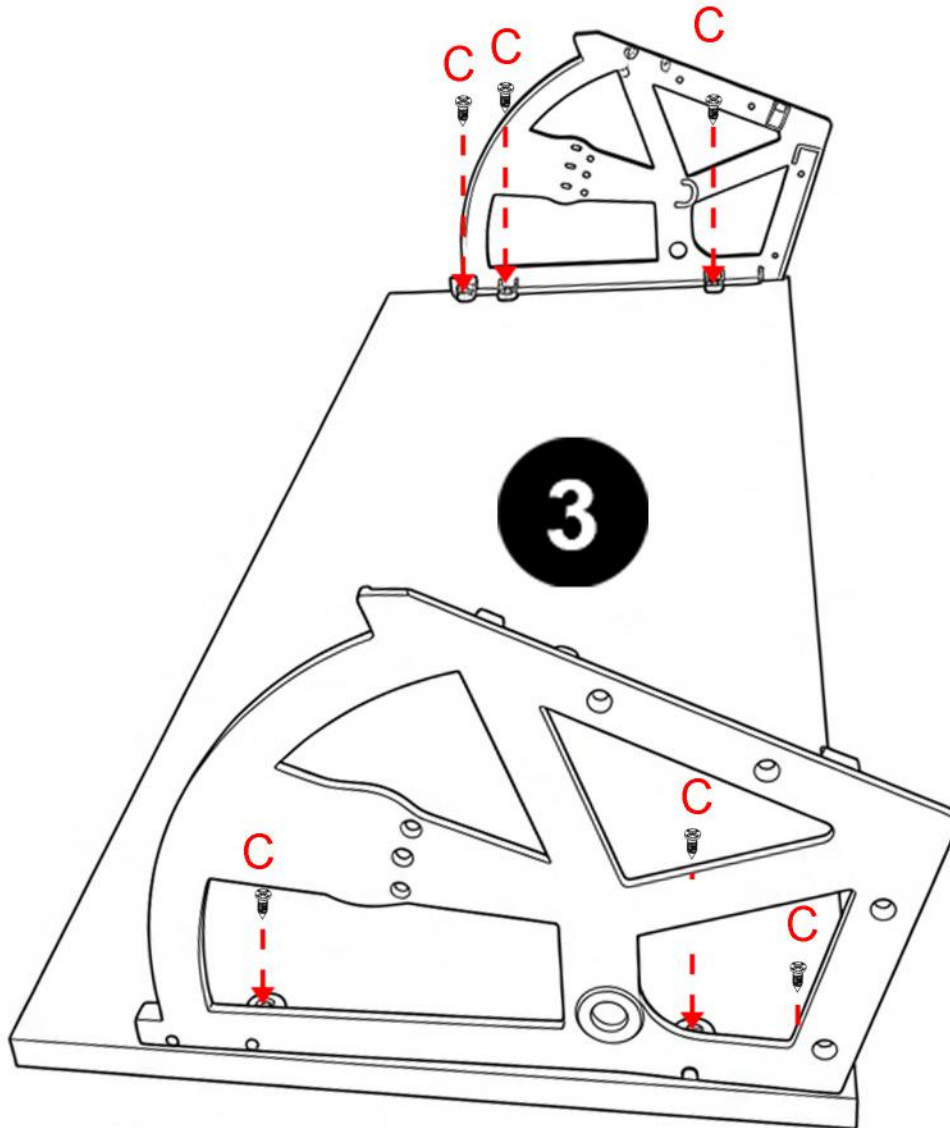
Step 4



Step 5

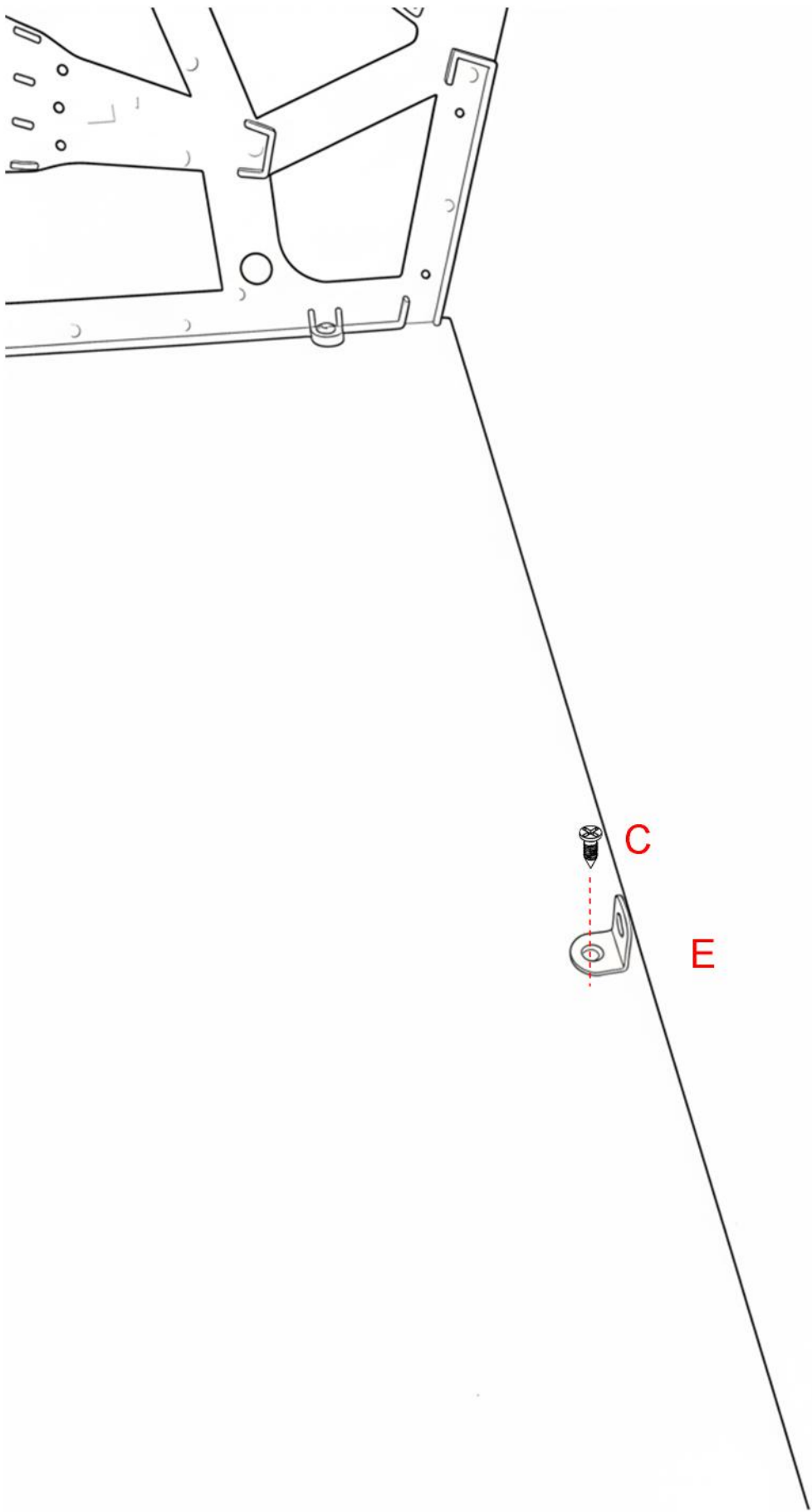
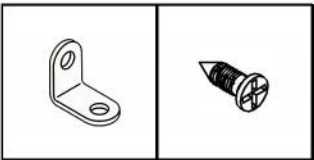


C

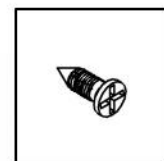


Insert the left and right brackets into the hole in panel 3.

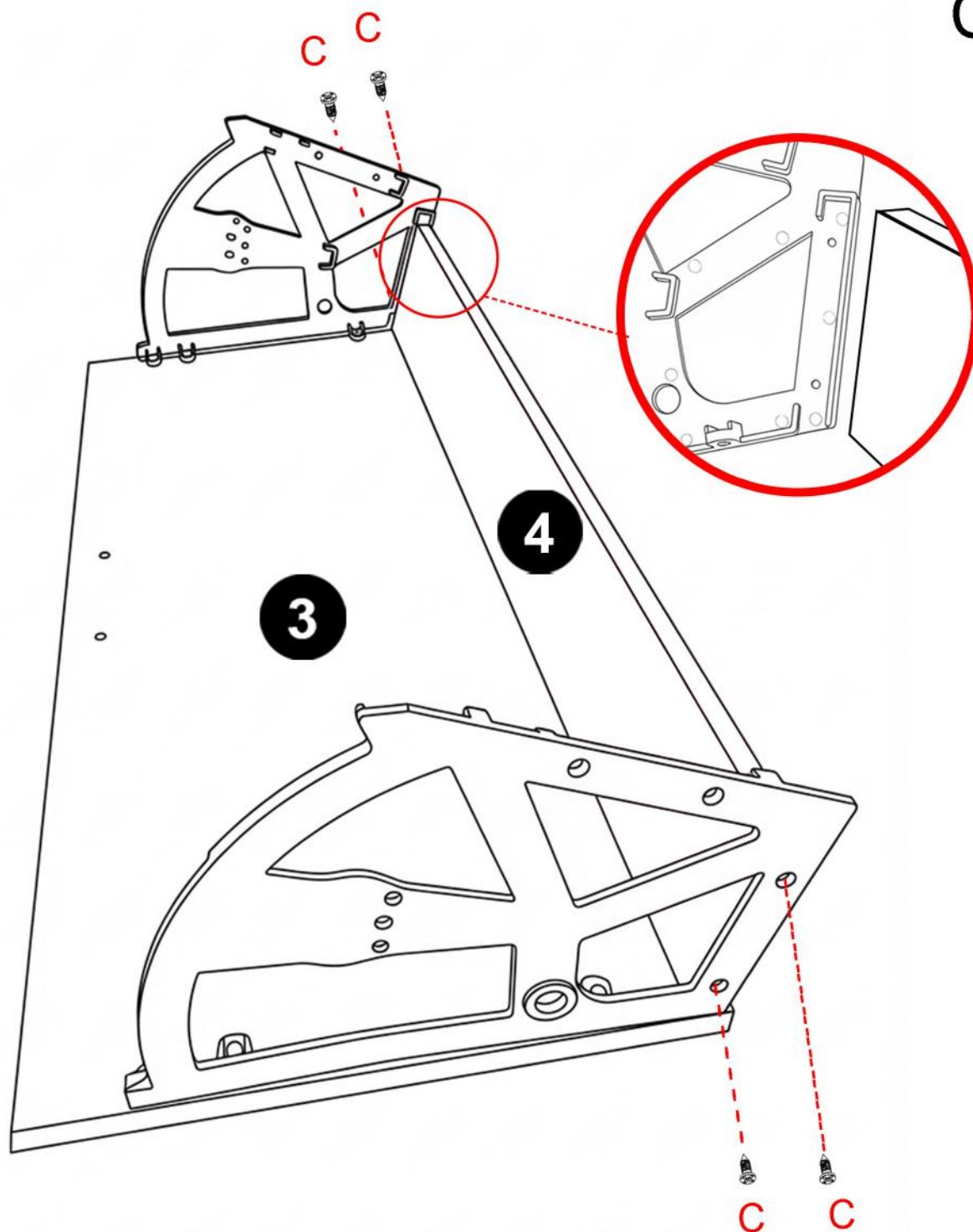
Step 6



Step 7

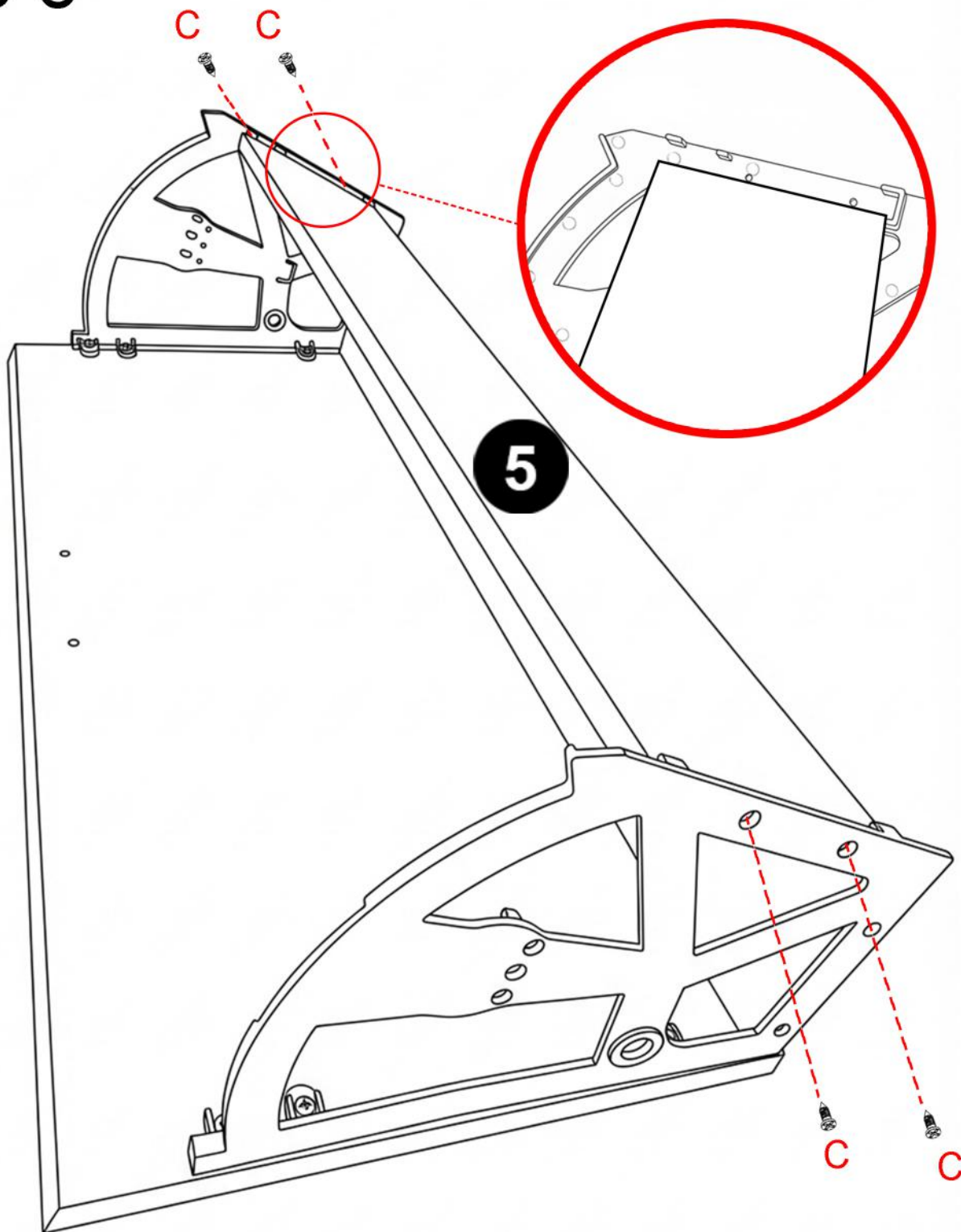


C



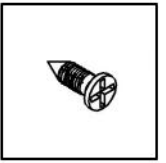
Install the wide layer panel on the bracket, use C to fix on the both side.

Step 8

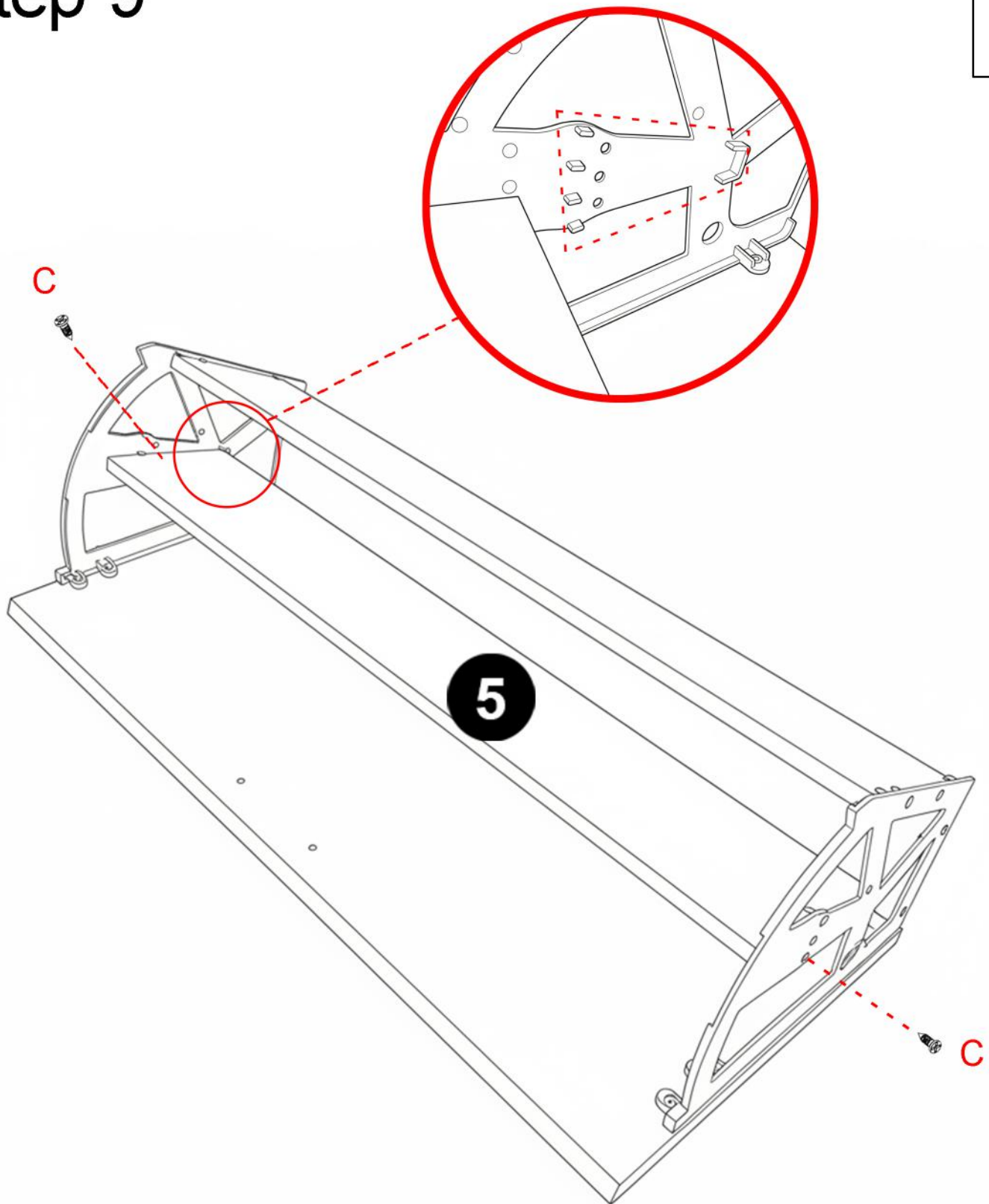


Install the wide layer panel on the bracket, use C to fix on the both side.

Step 9

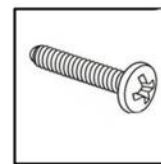


C

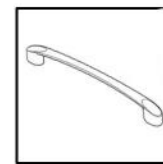


The middle Panel No.5 is height-adjustable. Place it at the desired level, and use C to secure it if needed.

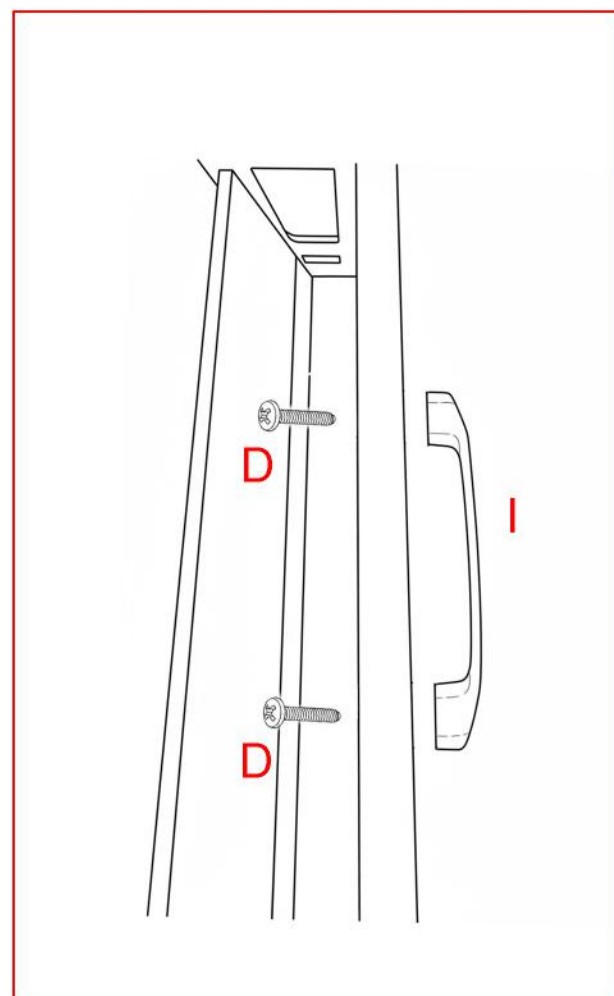
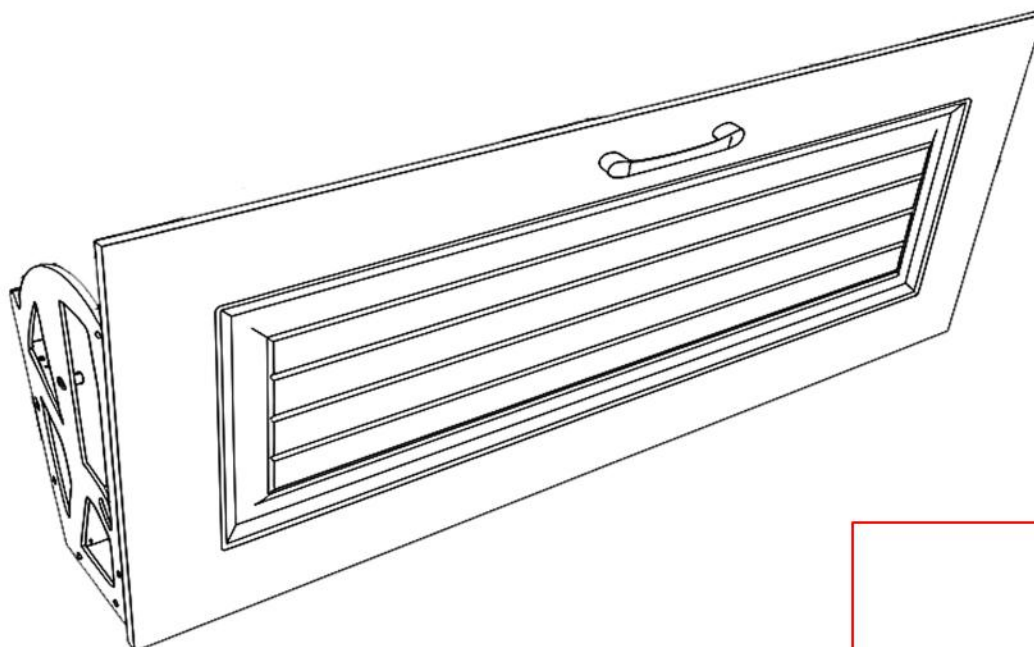
Step 10



D

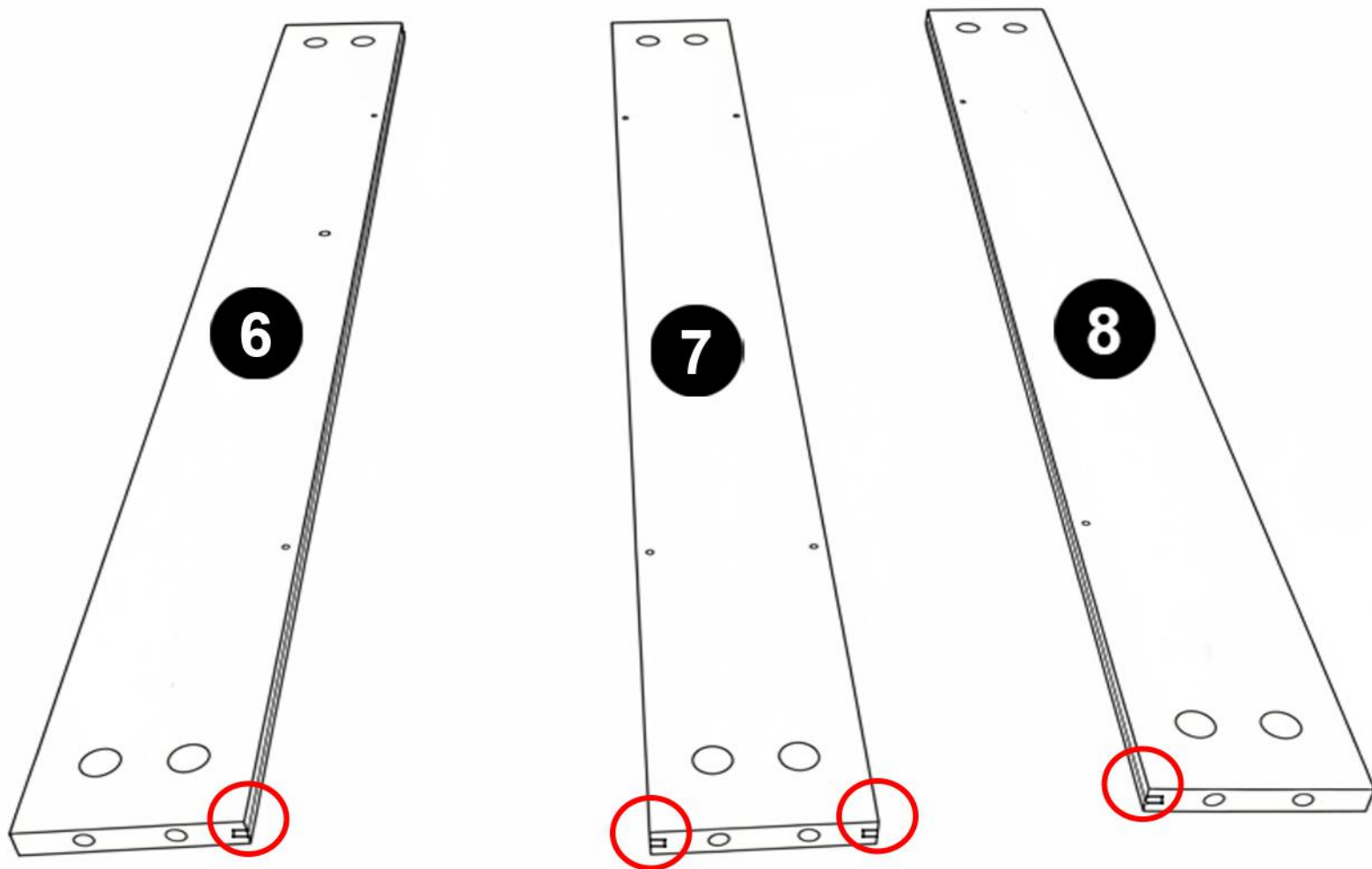


I



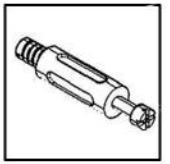
Install I to the door panel as shown.

Step 11

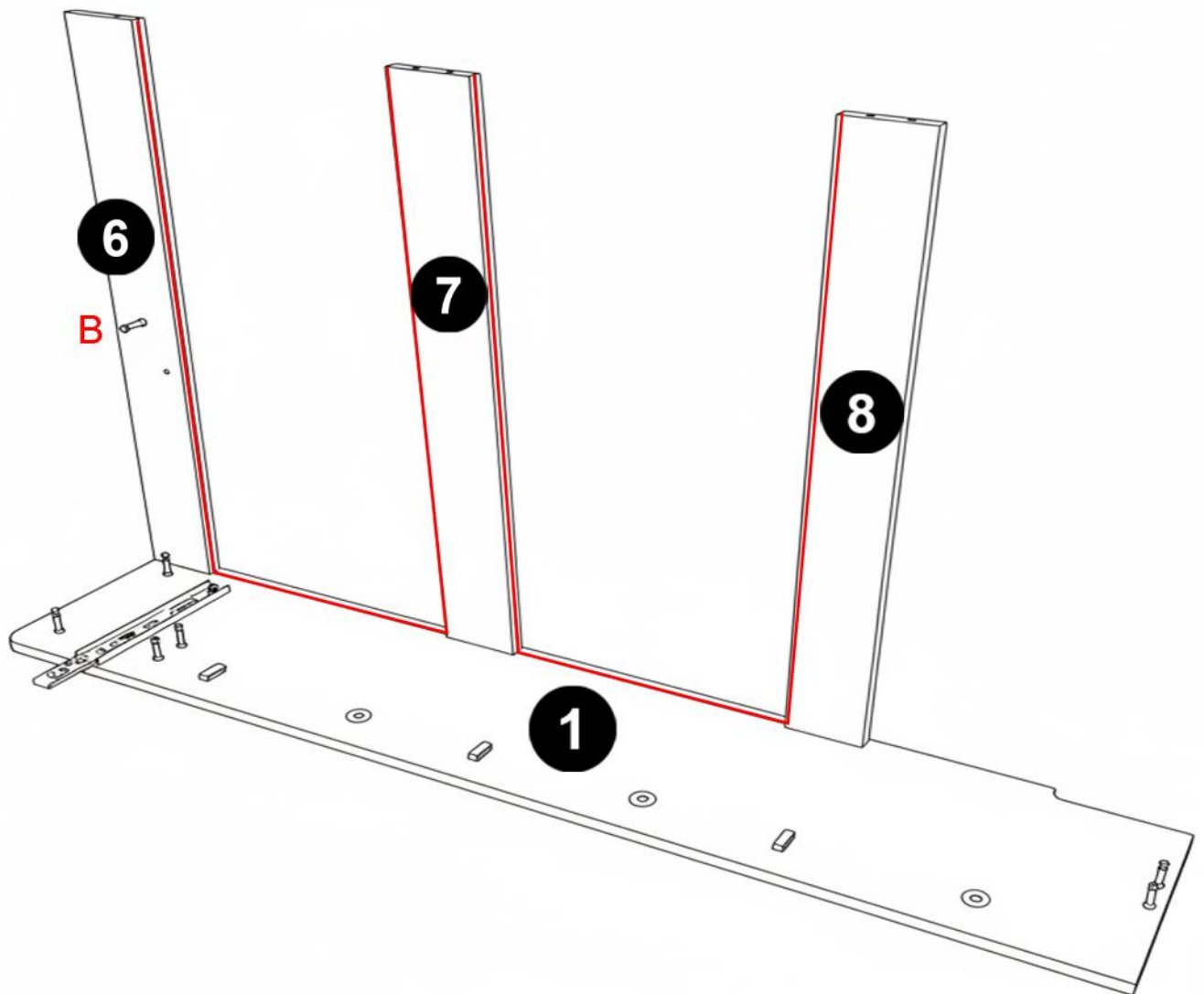


Please pay attention to the positions of Panels No.6, No.7, and No.8, and make sure the groove direction of each panel is correct.

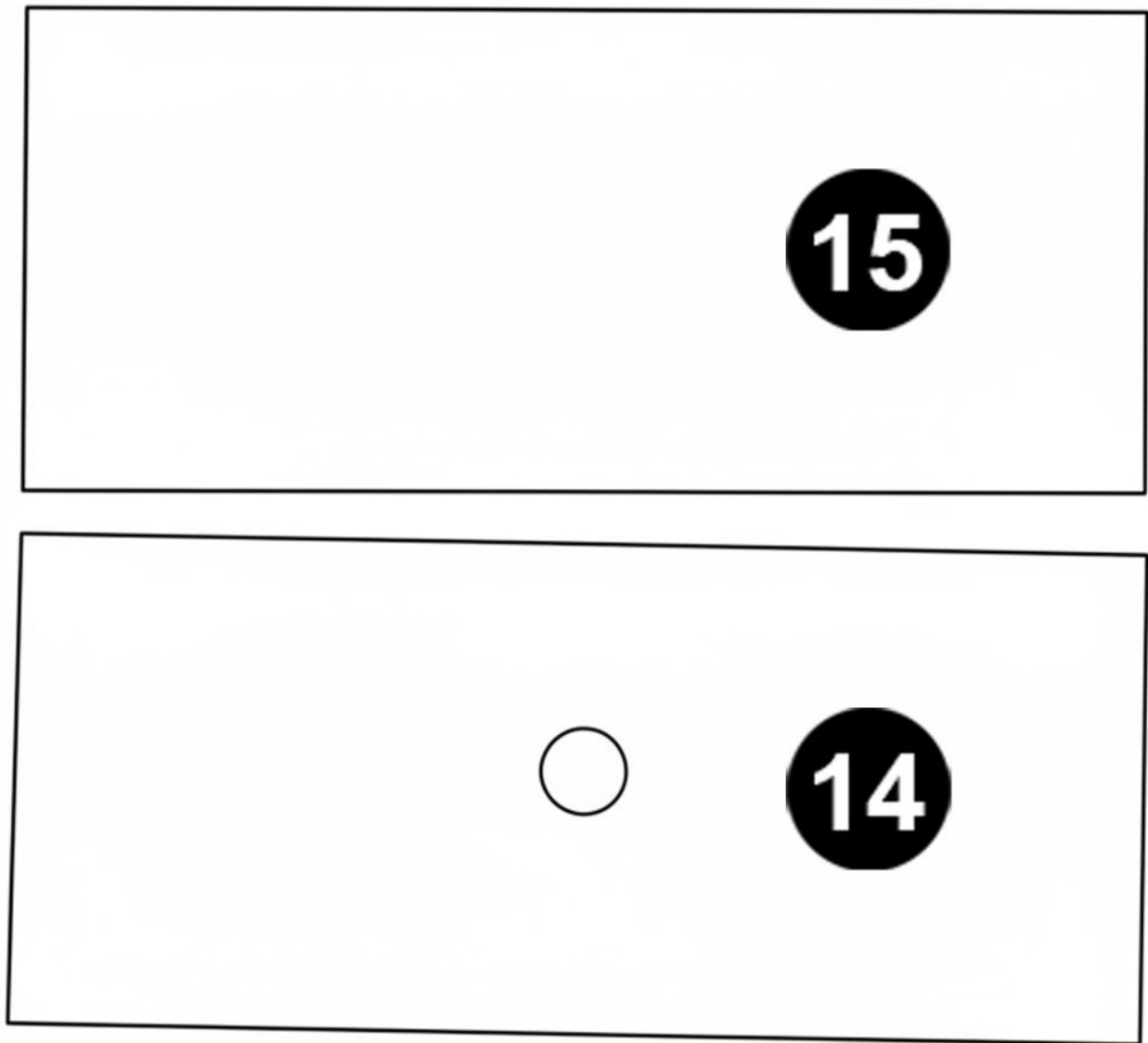
Step 12



B



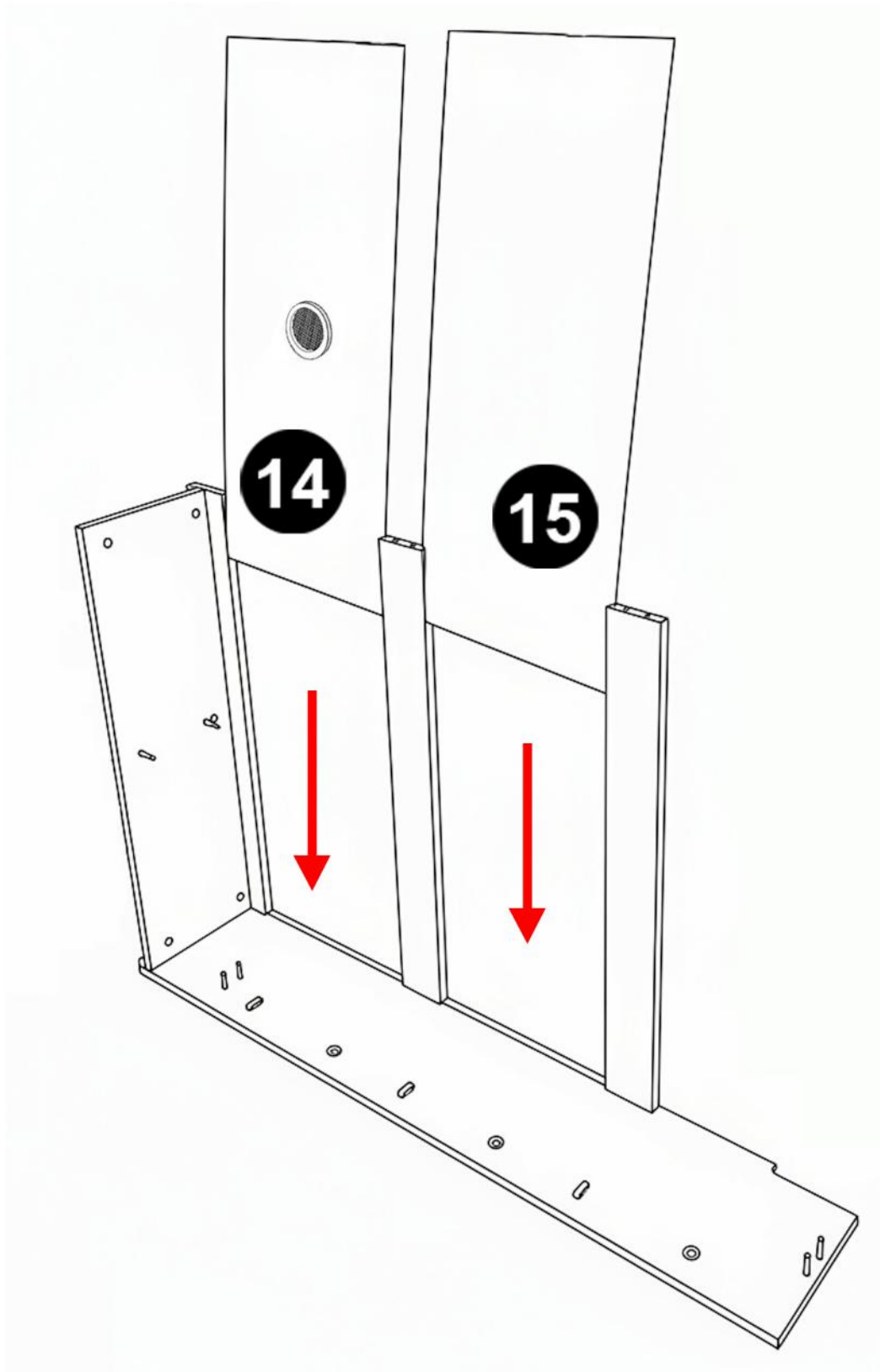
Step 13



Disassemble part H as shown in the diagram, then attach it to the panel 14.

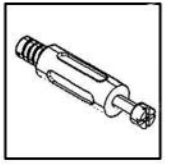


Step 14

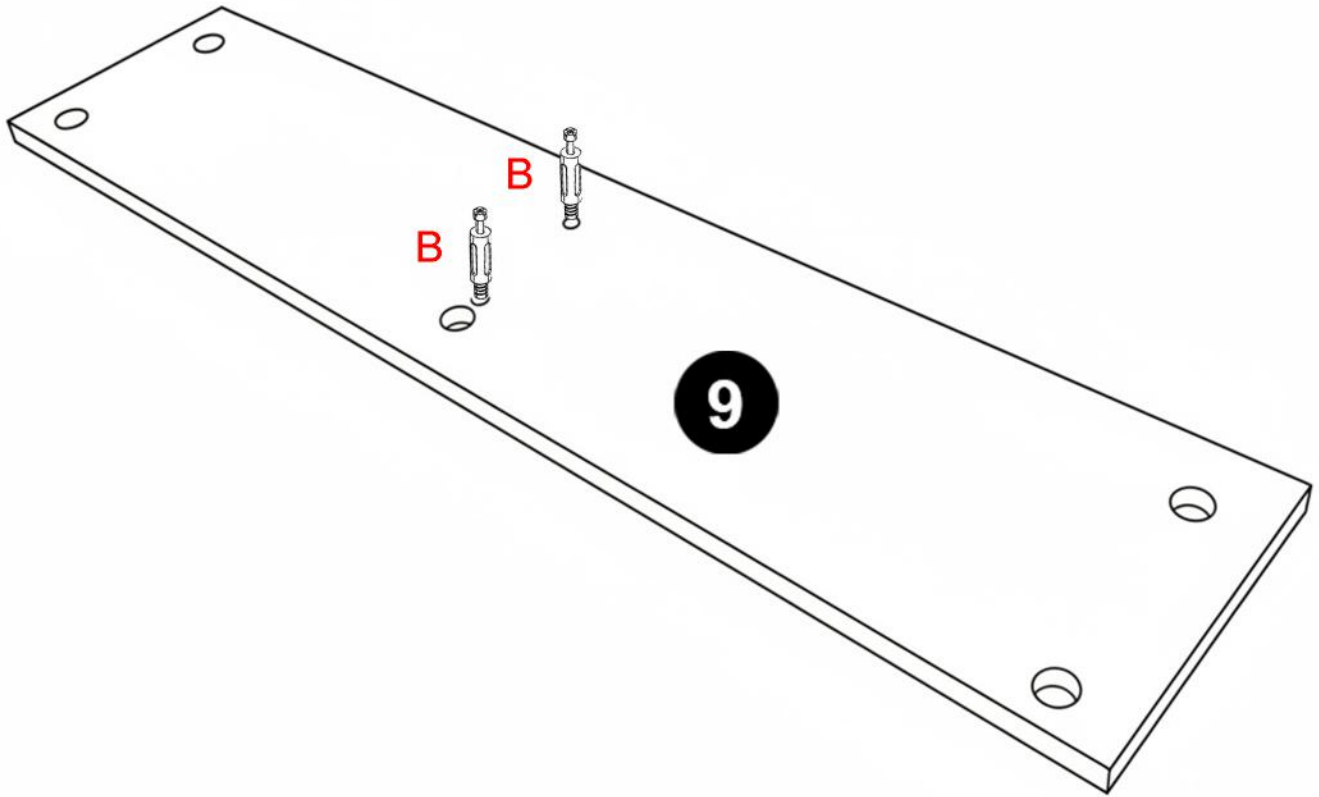


Note: Make sure each edge fits precisely into the groove.

Step 15



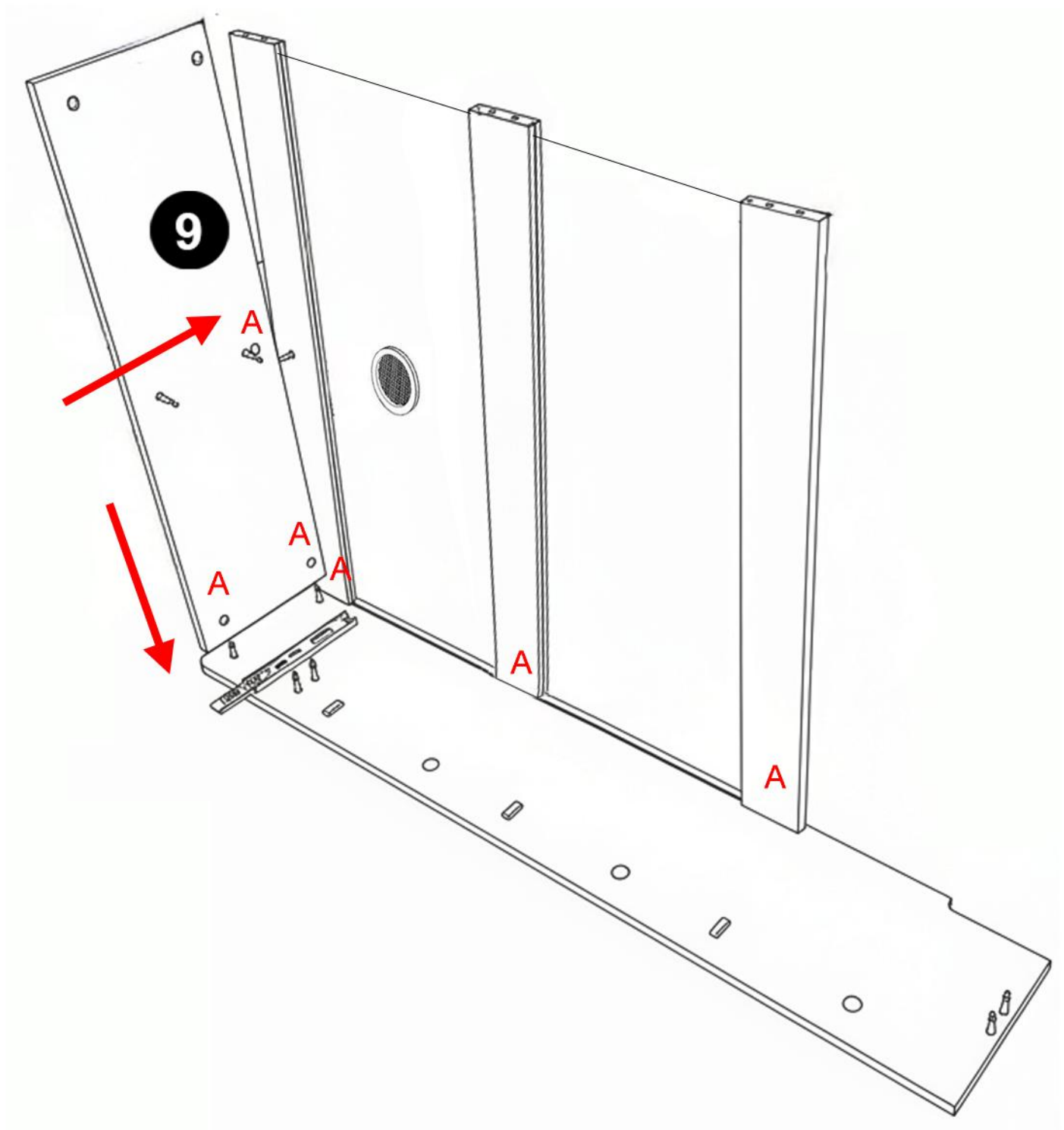
B



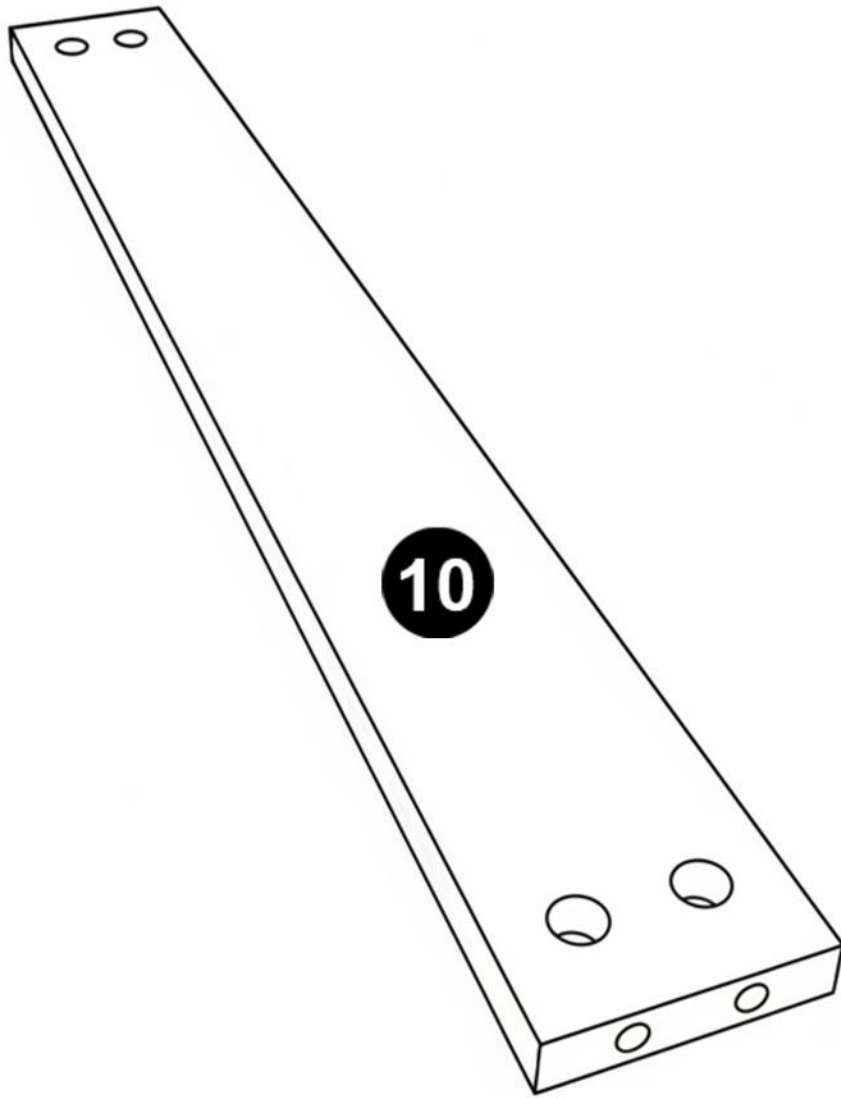
Step 16



A



Step 17

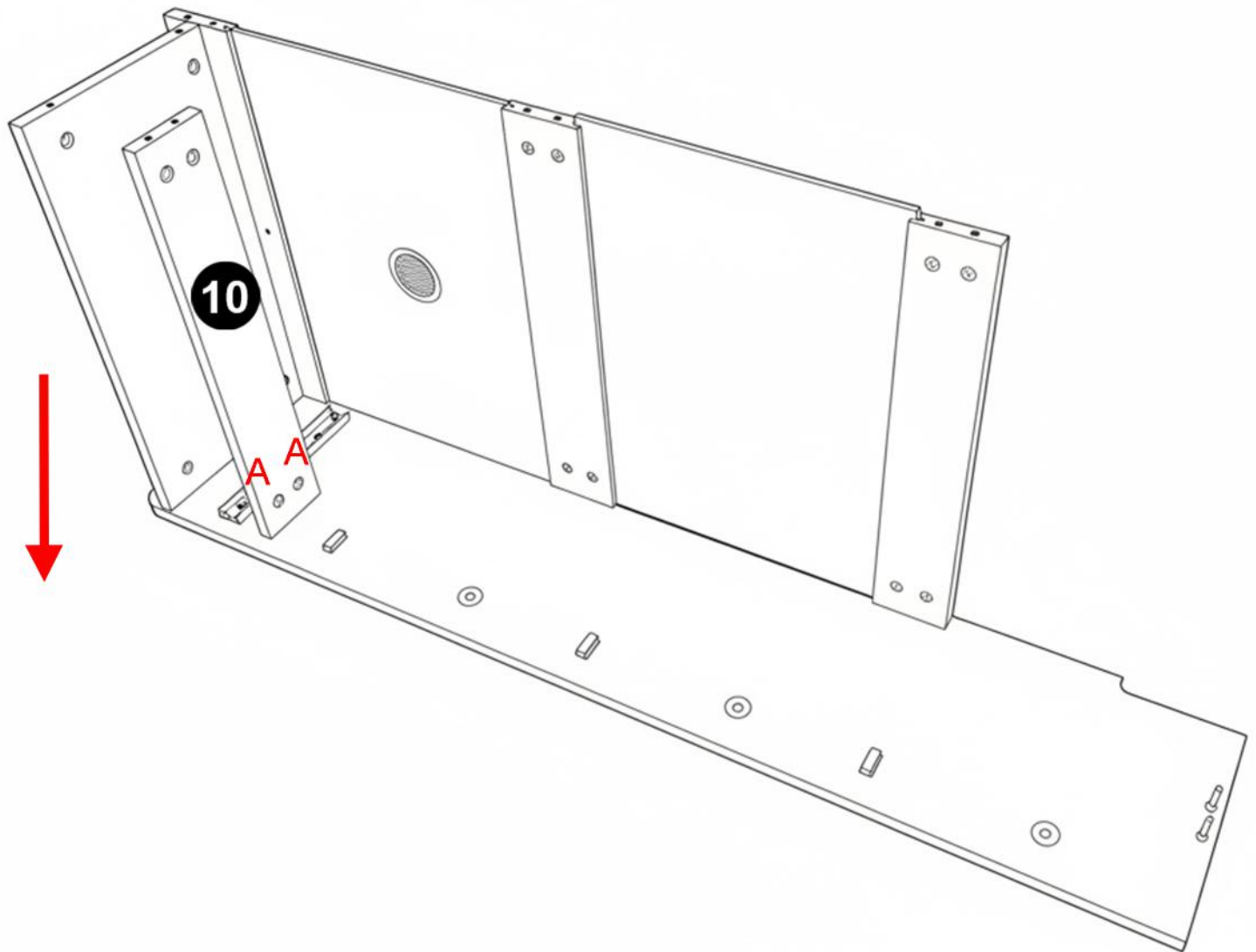


X 2

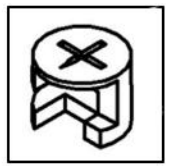
Step 18



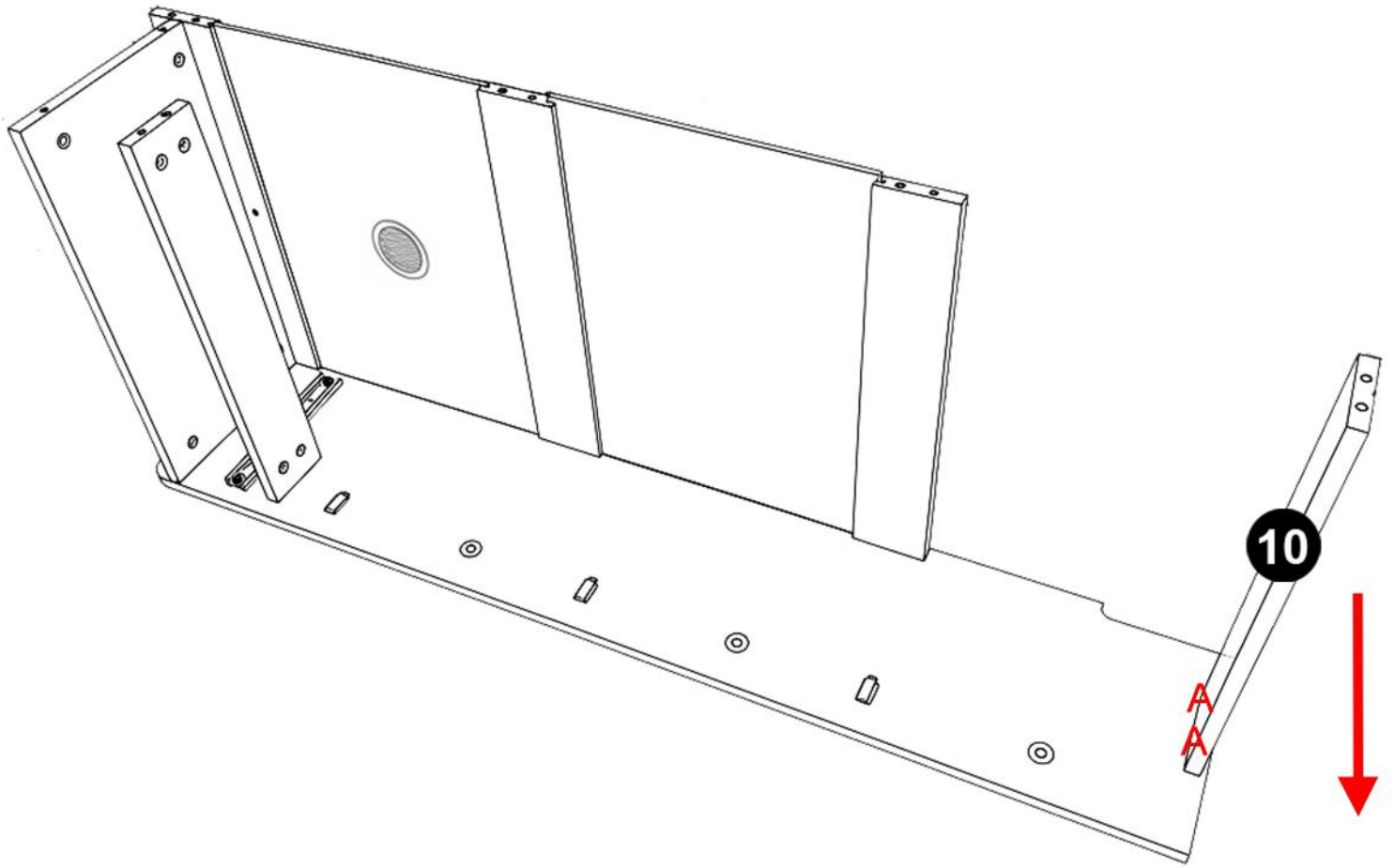
A



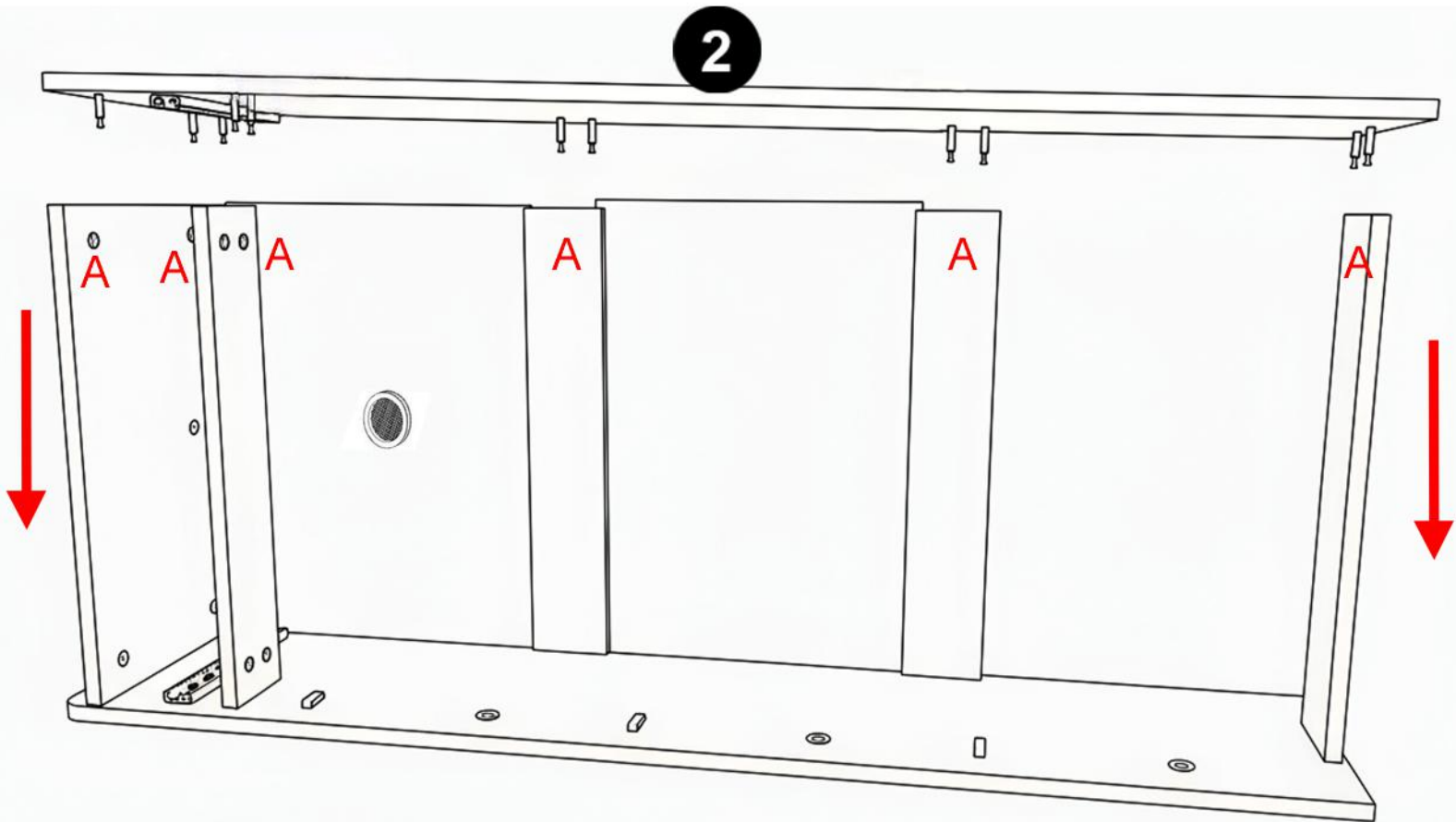
Step 19



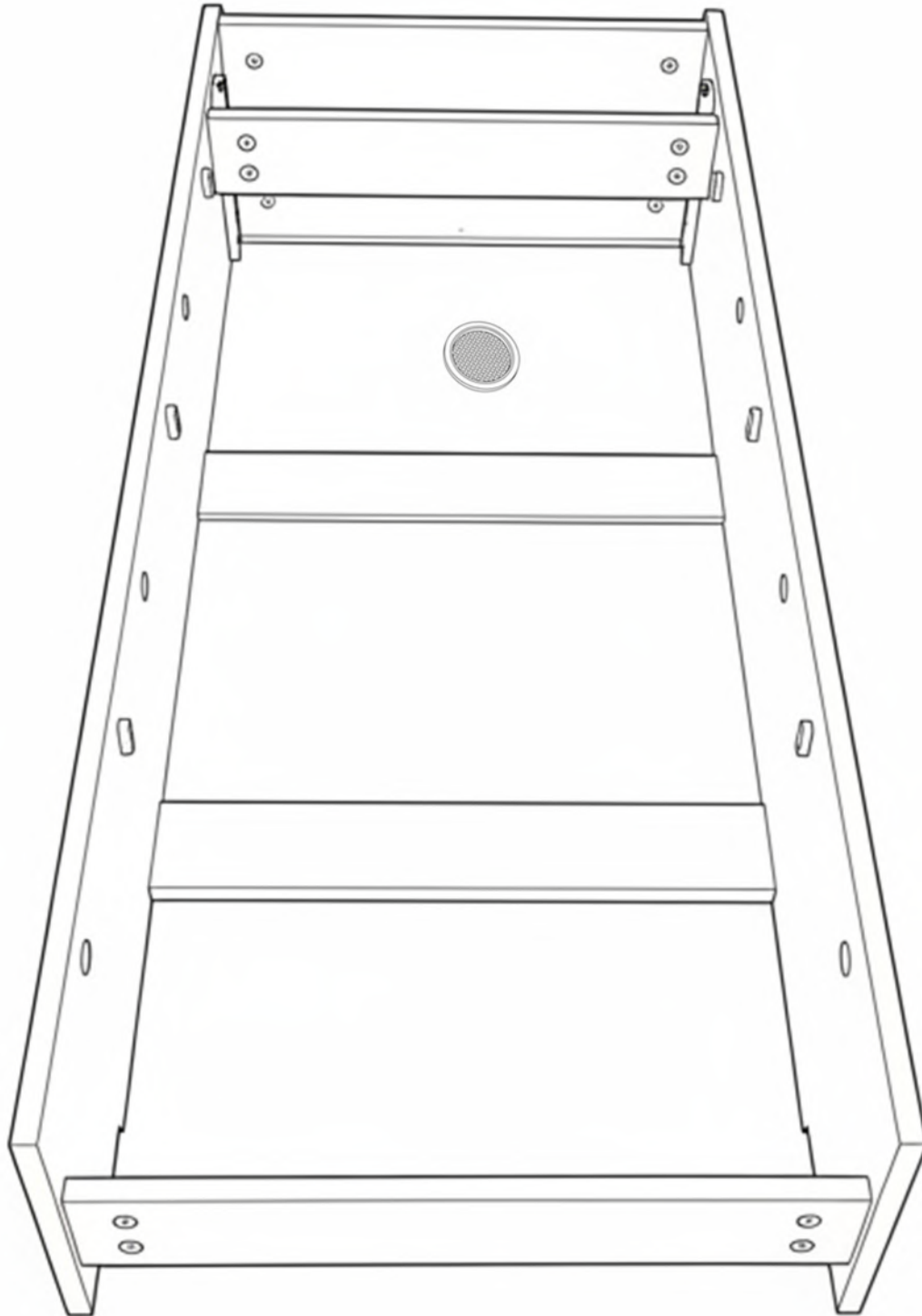
A



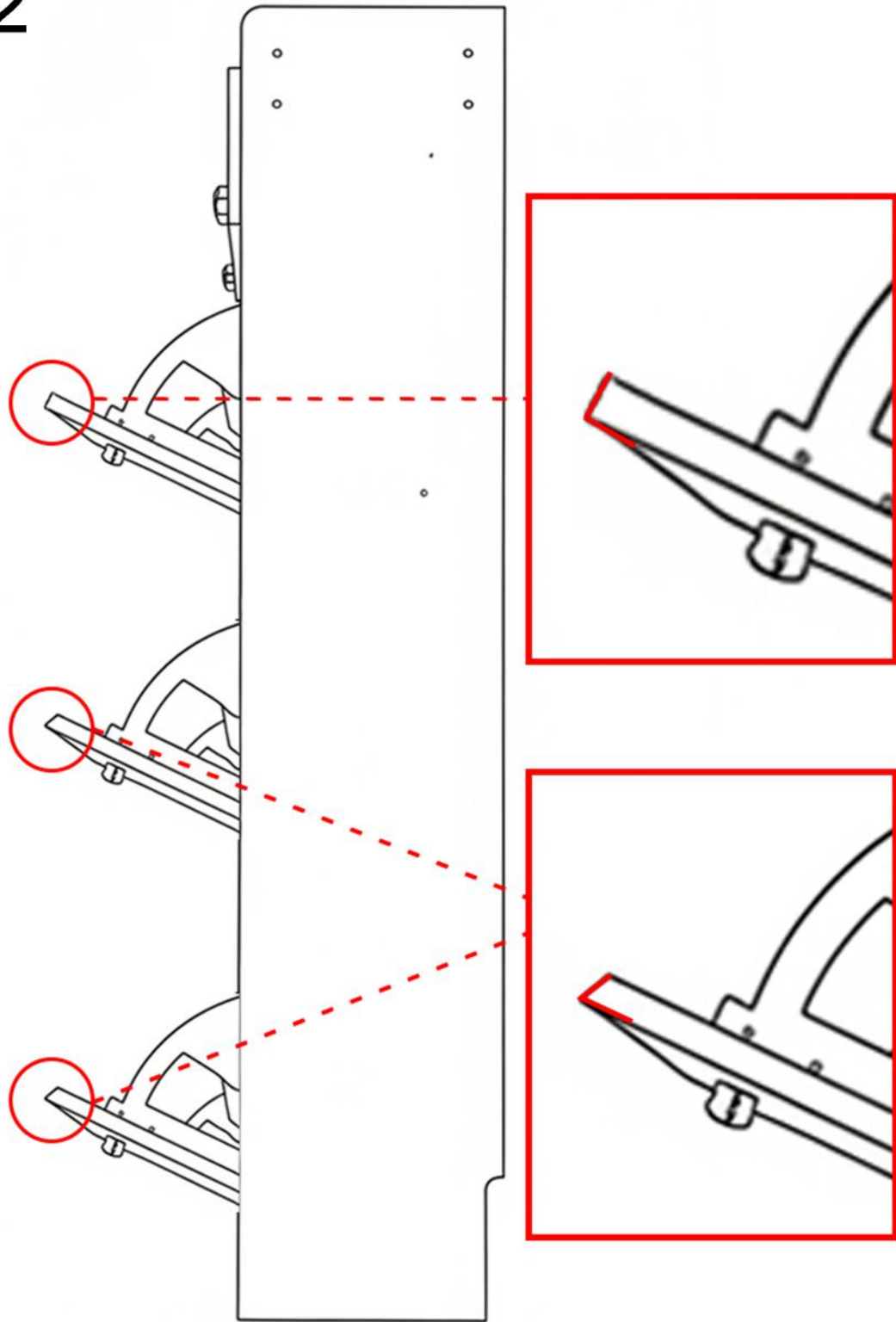
Step 20



Step 21



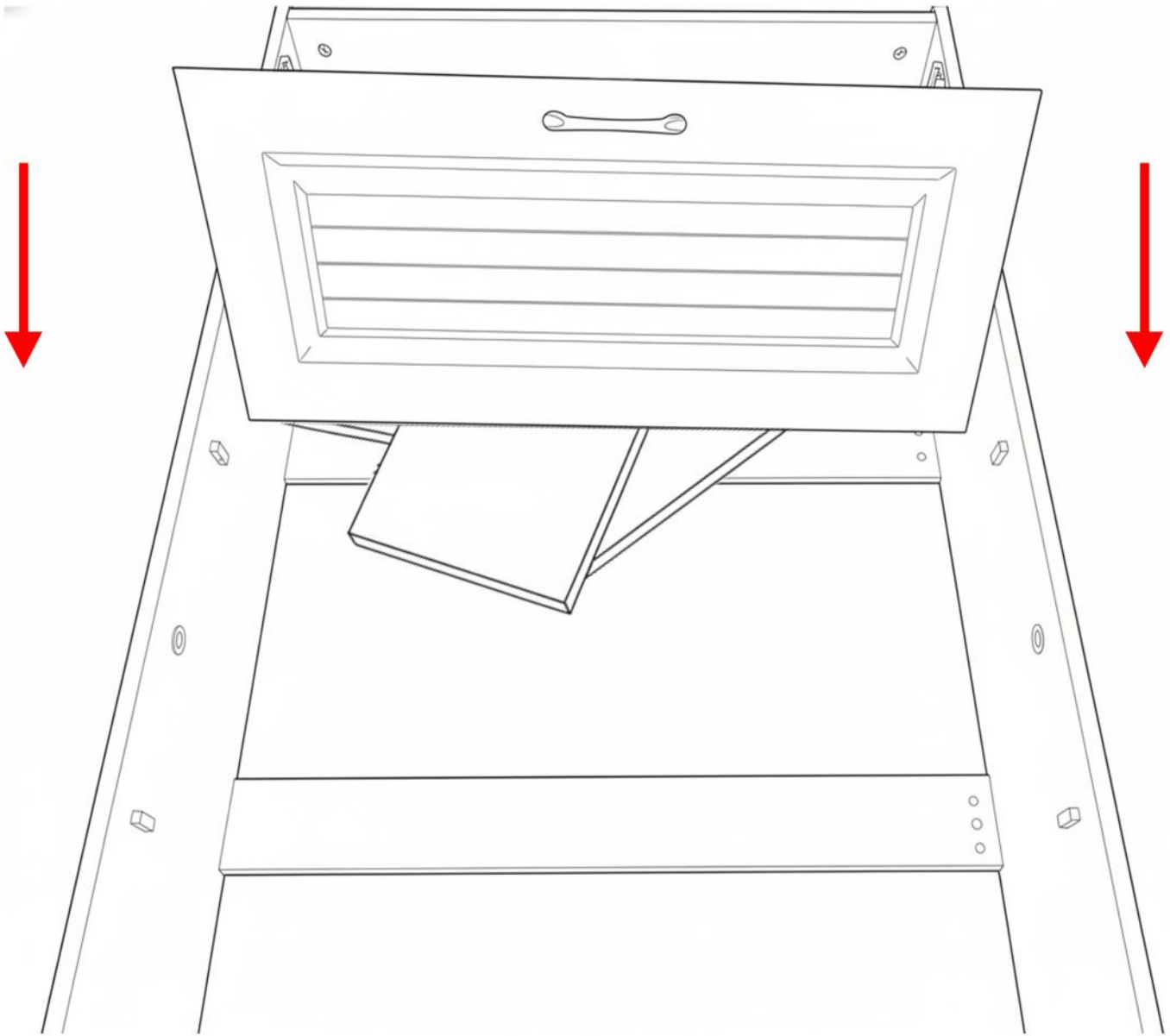
Step 22



Note: Install the flip-down doors in this order:

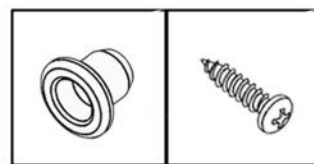
1. straight-edge door, 2. beveled door, 3. beveled door

Step 23



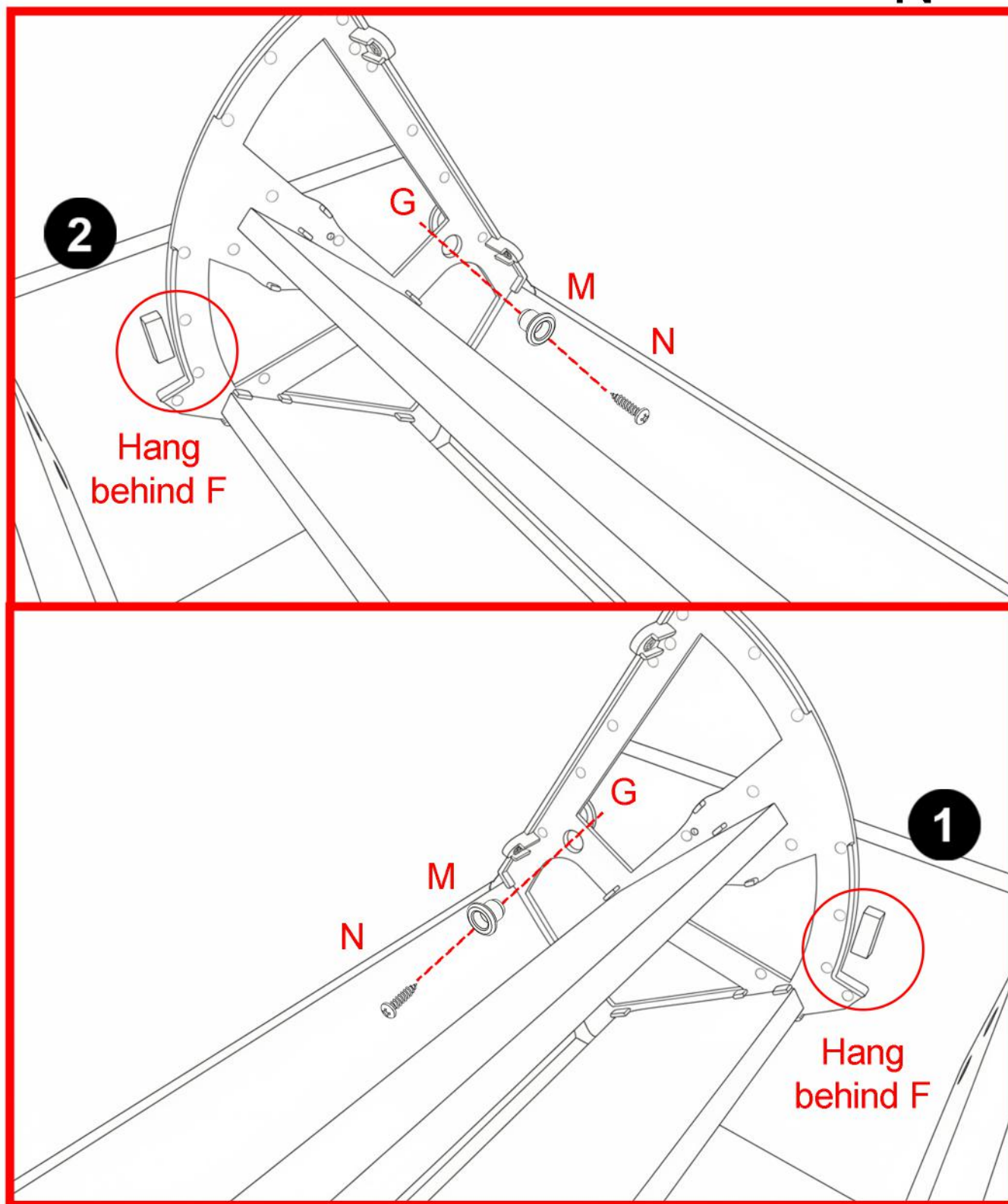
Here, you can use the foam boards from the box to raise the flip-down unit assembled in Step 9, so it aligns with G.

Step 24



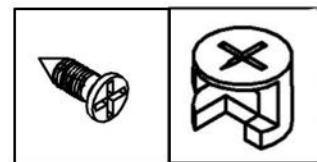
N

M



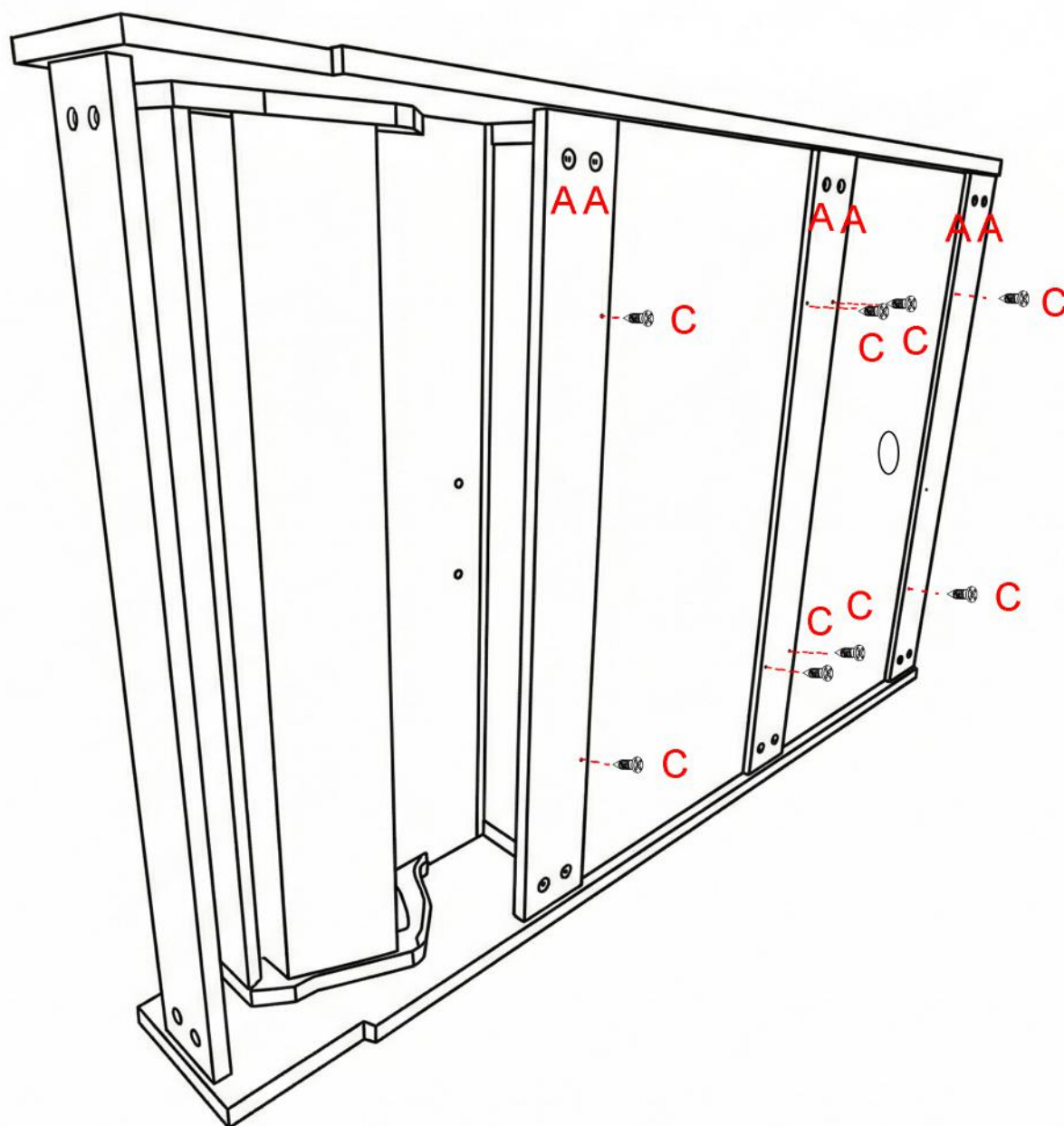
Connect G, Step 10, and M in order, then fix them to Panels 1 and 2 with N.

Step 25



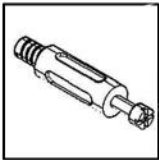
C

A

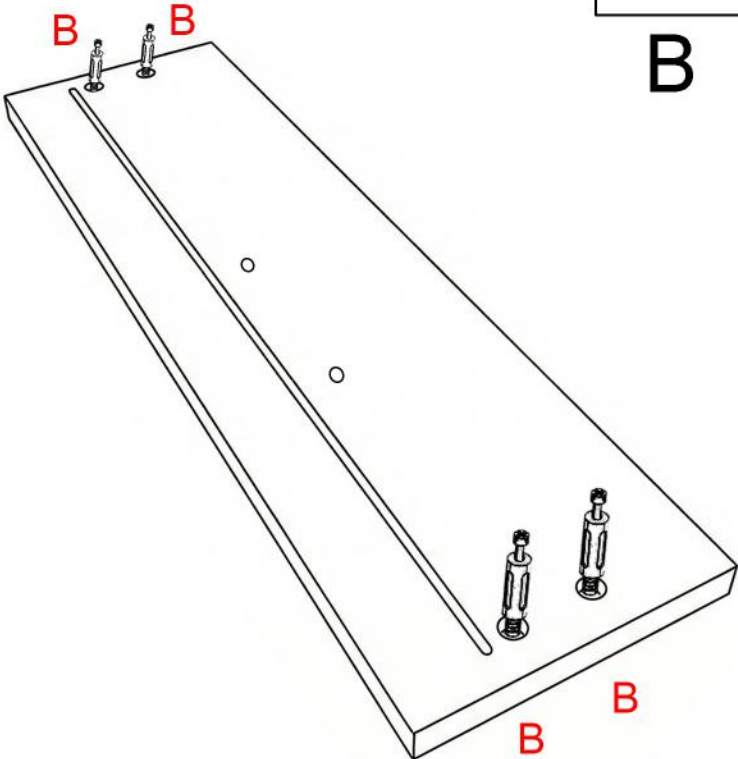
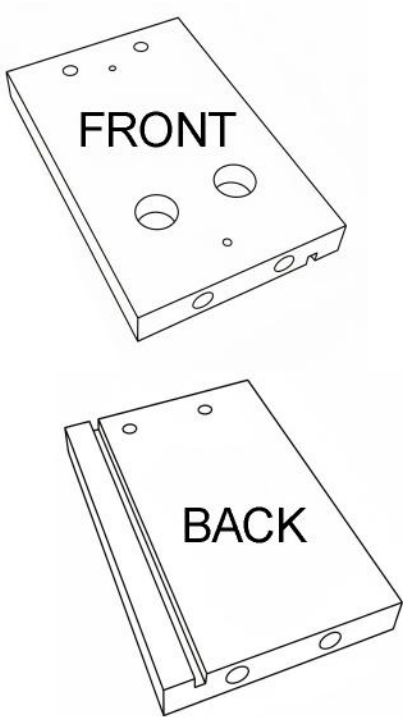


Secure 14 and 15 with C.

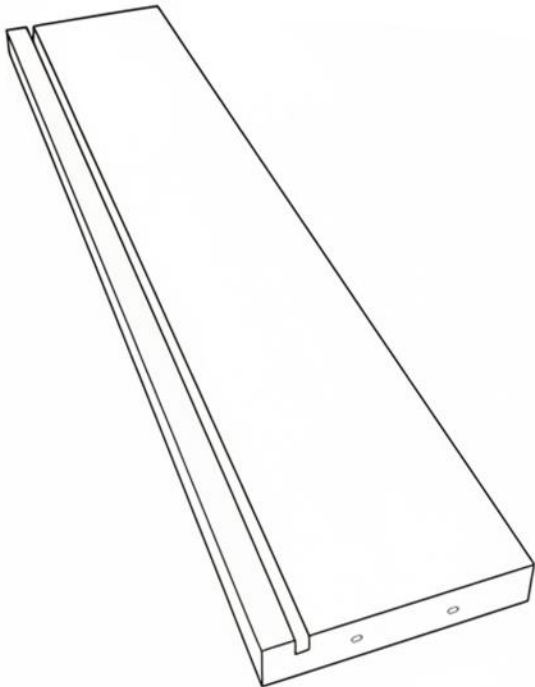
Step 26



B

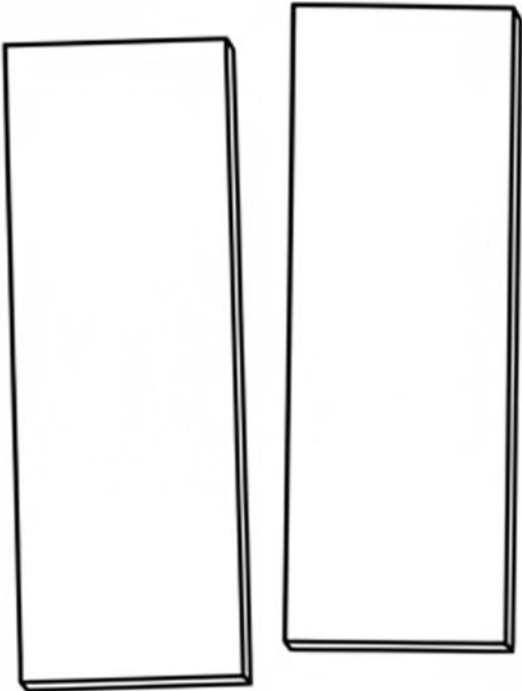


12 X 4



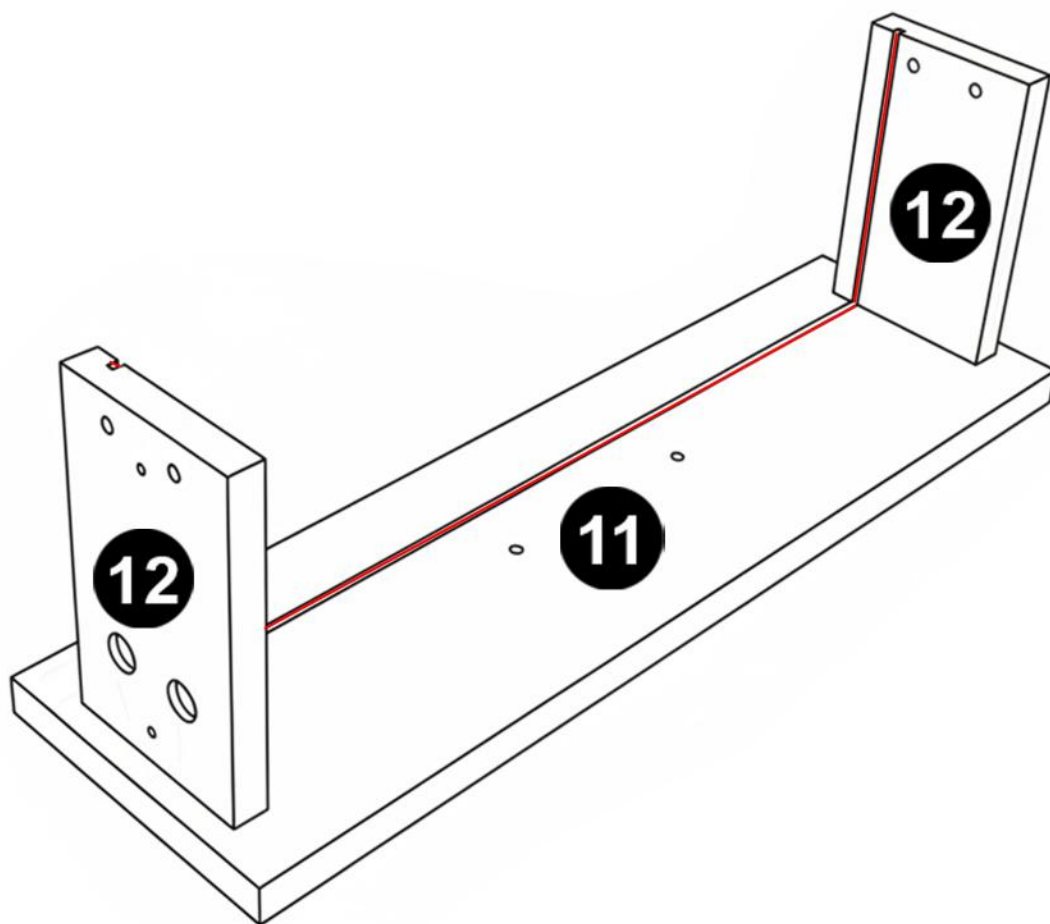
17 X 2

11 X 2



16 X 2

Step 27

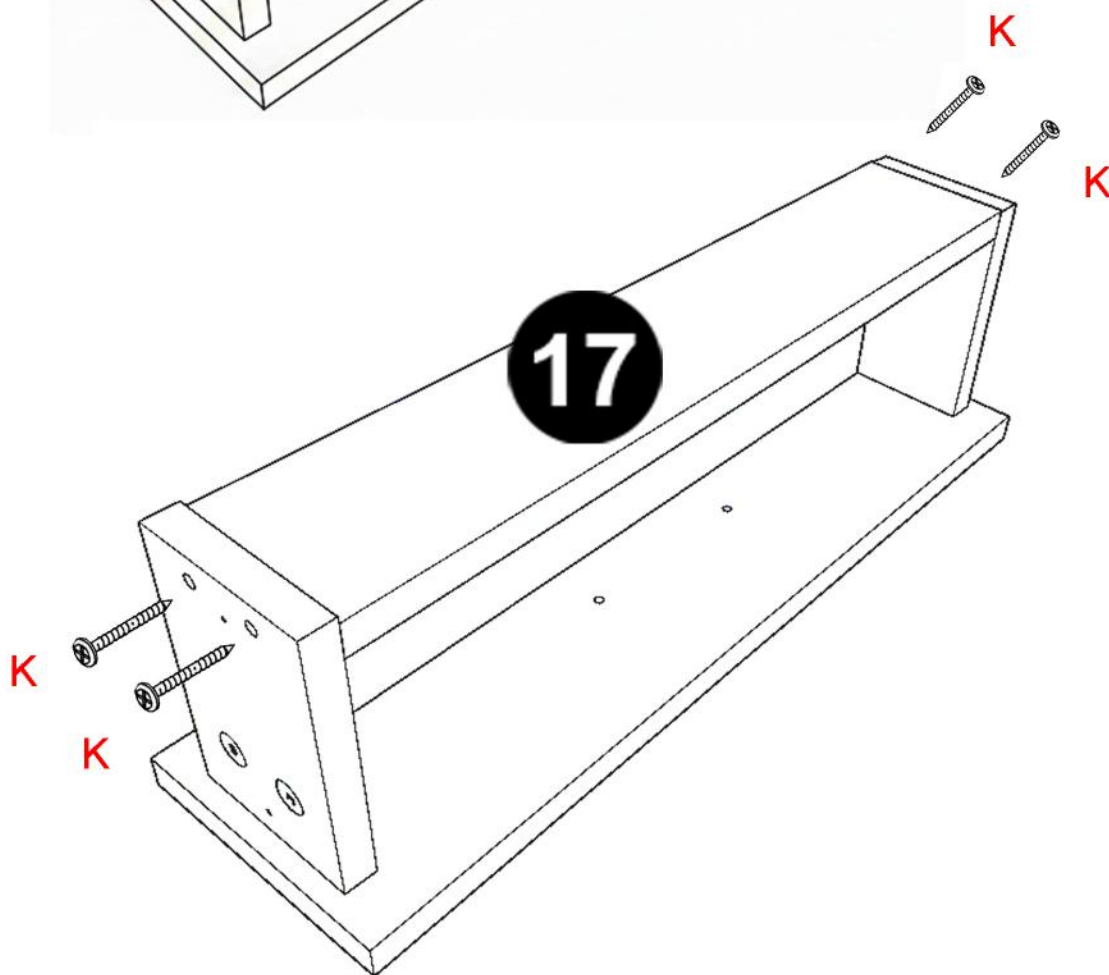
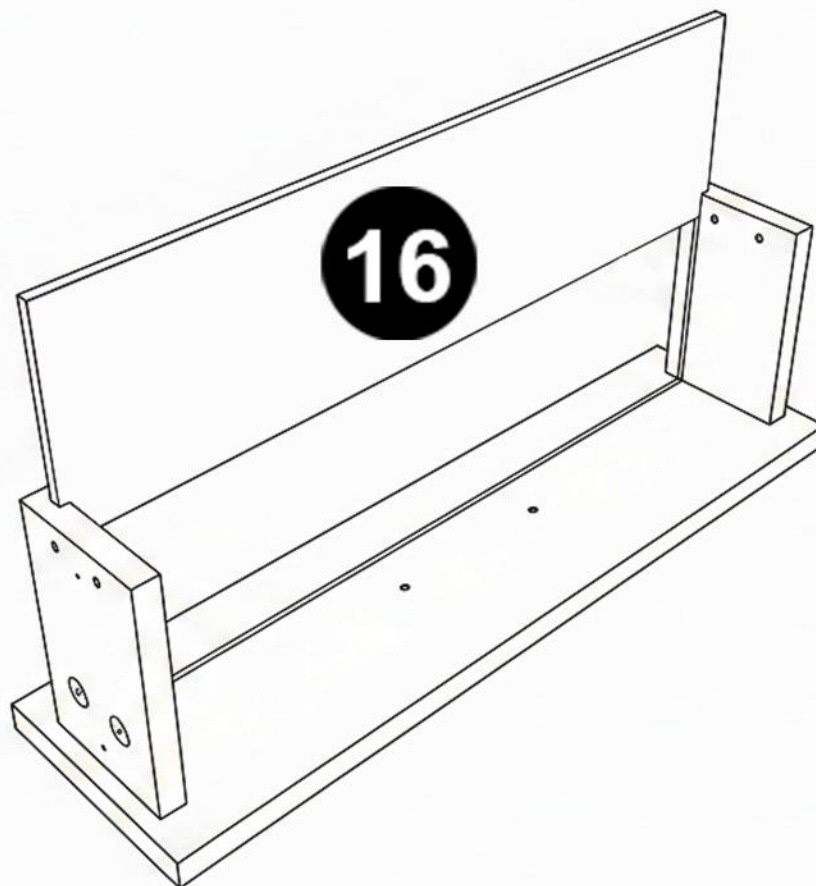


Note: Make sure all grooved edges are aligned in the same position. Pay attention to the panel orientation.

Step 28

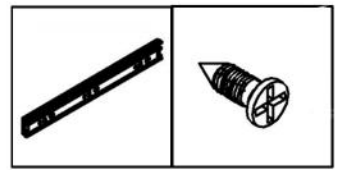
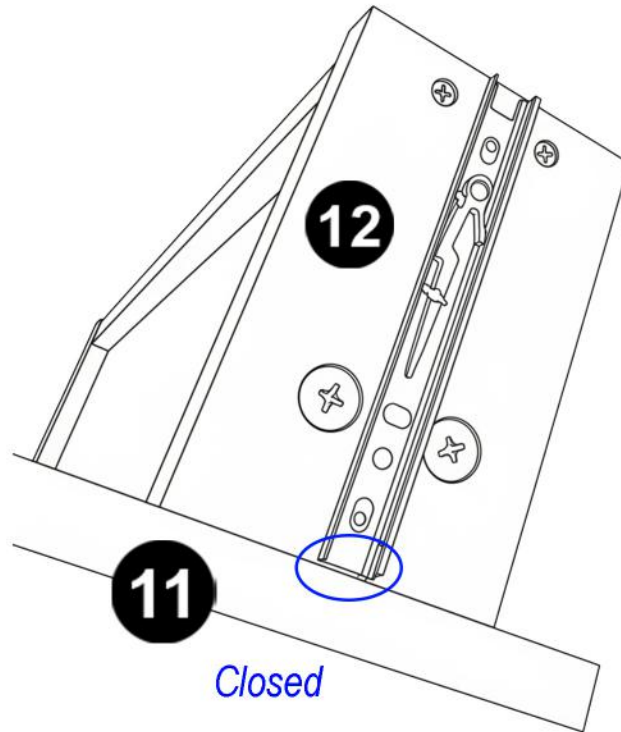


K



Note: Make sure all grooved edges are aligned in the same position. Pay attention to the panel orientation.

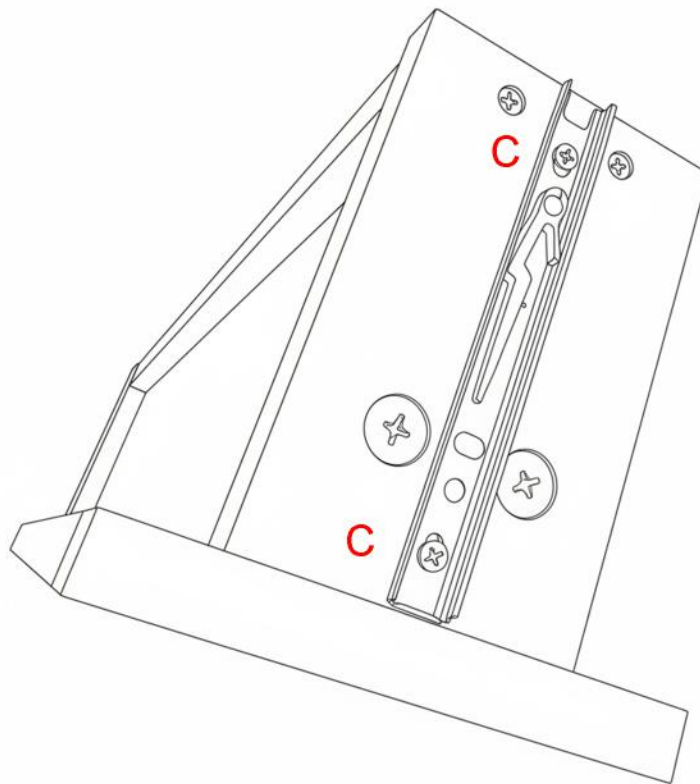
Step 29



J **C**

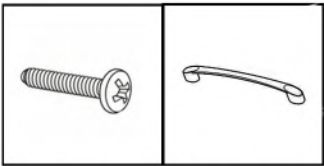
The Pull
Out part

Note: The J pull-out part should be positioned with the closed side close to Panel No.11.



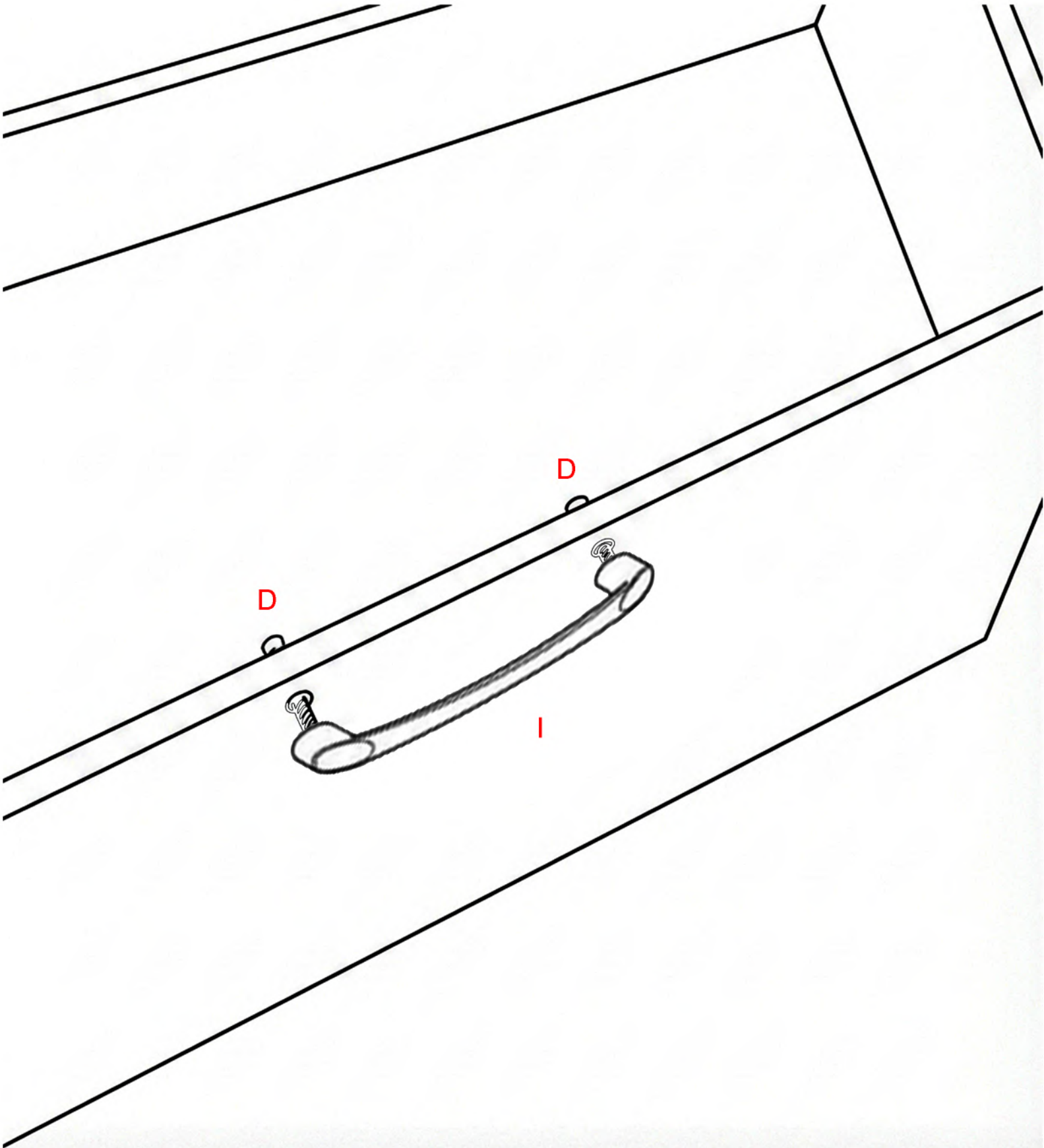
Then secure it with C.

Step 30

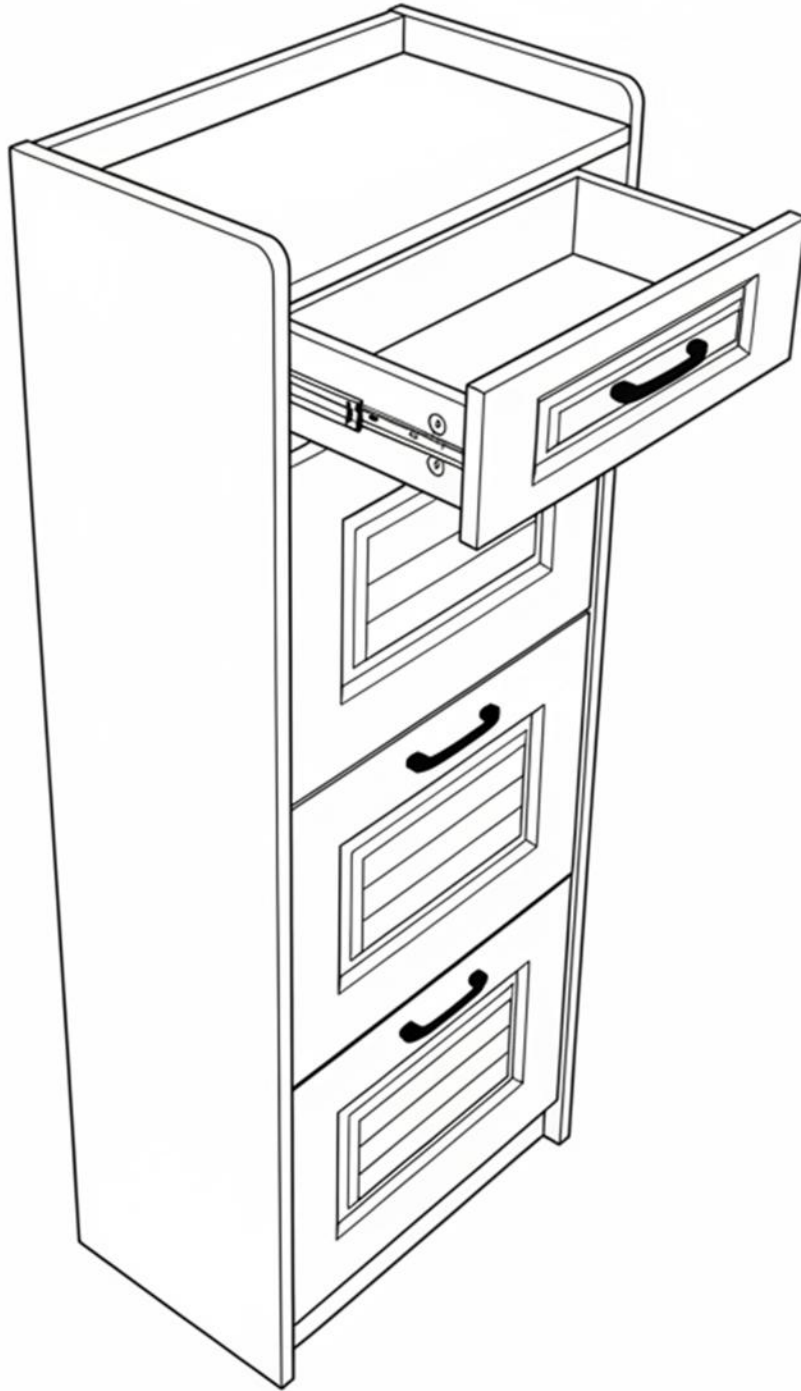


D

I



Step 31



Insert into the slots on both sides at the same time.

Installation Finished

