

# SOCE049-106CM

## Installation Instruction



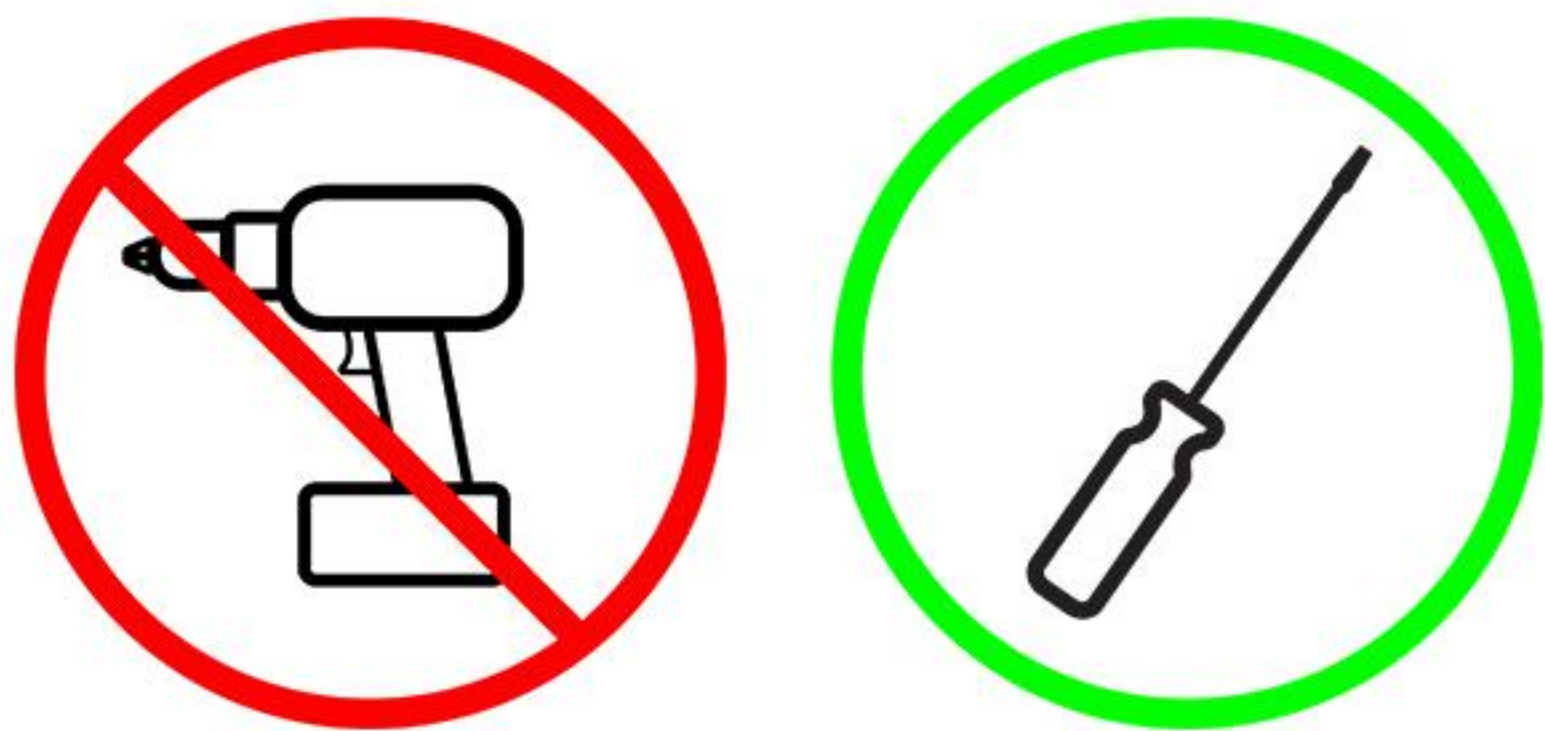
Please read this instruction manual carefully before installation and use.

**Assembly notes:**


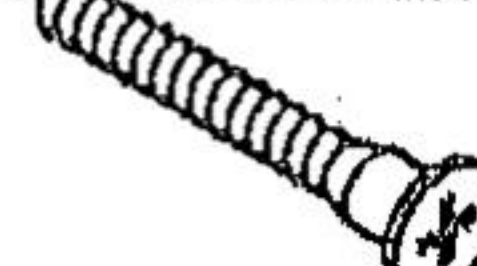










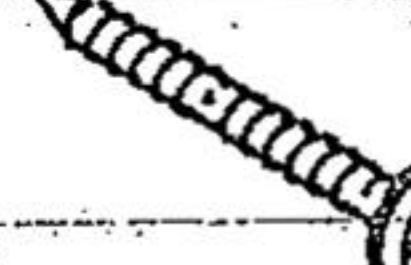


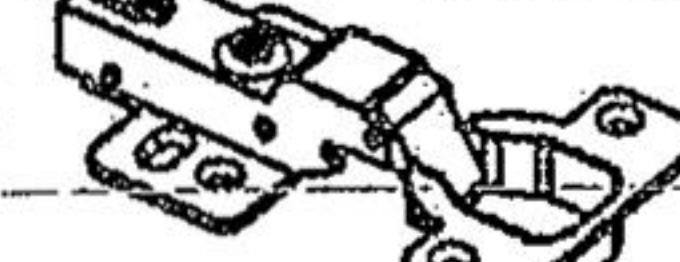
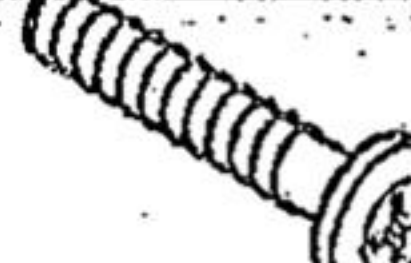


- 1. First, make sure that all panels and parts are not damaged or missing.
- 2. During the installation process, be careful not to bump or scratch the panel surface.
- 3. Please read the instructions carefully before installation and install in order.
- 4. Please use each screw accessory strictly according to the instructions.
- 5. The slide needs to be split into two parts when in use. For the splitting method, see the slide instructions.
- 6. Please keep the packaging box in case of any problems. You can check the product model and production batch number printed on the outside of the packaging box.

**Precautions after assembly:**

- 1. After installation, check whether all parts are installed and the locks are locked.
- 2. Check the overall stability of the cabinet to see if there is any vibration.
- 3. When using the lock, do not use excessive force to avoid damage to the lock. Just turn it clockwise until it cannot turn.



Please be sure to use a manual screwdriver and refrain from using an electric drill.

| Hardware List   |      |                |         |       |   |      |  |         |       |
|---|------|----------------|---------|-------|---|------|--|---------|-------|
| Accessory Appearance  | Code | Dimensions     | Numbers | Unit  | Accessory Appearance  | Code | Dimensions                               | Numbers | Unit  |
|  | A    | ø15*12mm       | 63      | Piece |  | J    | ø7*38mm                                  | 3       | Piece |
|  | B    | ø7*40mm        | 59      | Piece |  | K    | ø8*40mm                                  | 36      | Piece |
|  | C    | Thickness 12mm | 2       | Piece |  | L    | ø6*40mm                                  | 4       | Piece |
|  | D    | ø12*10mm       | 16      | Piece |  | M    | ø10*22mm                                 | 24      | Piece |
|  | E    | ø5*15mm        | 16      | Piece |  | N    | 120mm <sup>Height</sup>                  | 4       | Piece |
|  | F    | ø3.5*12mm      | 24      | Piece |  | O    | 120mm <sup>Height</sup>                  | 1       | Piece |
|  | G    | ø3.5*40mm      | 12      | Piece |  | P    | Different hinge angles <sup>Large</sup>  | 4       | Piece |
|  | H    | ø3.5*14mm      | 36      | Piece |  | Q    | Different hinge angles <sup>Medium</sup> | 2       | Piece |
|  | I    | ø6*40mm        | 9       | Piece |  | R    | 240mm <sup>Length</sup>                  | 3       | Pair  |
|   |      |                |         |       |  | S    | ø6*80mm                                  | 2       | Piece |



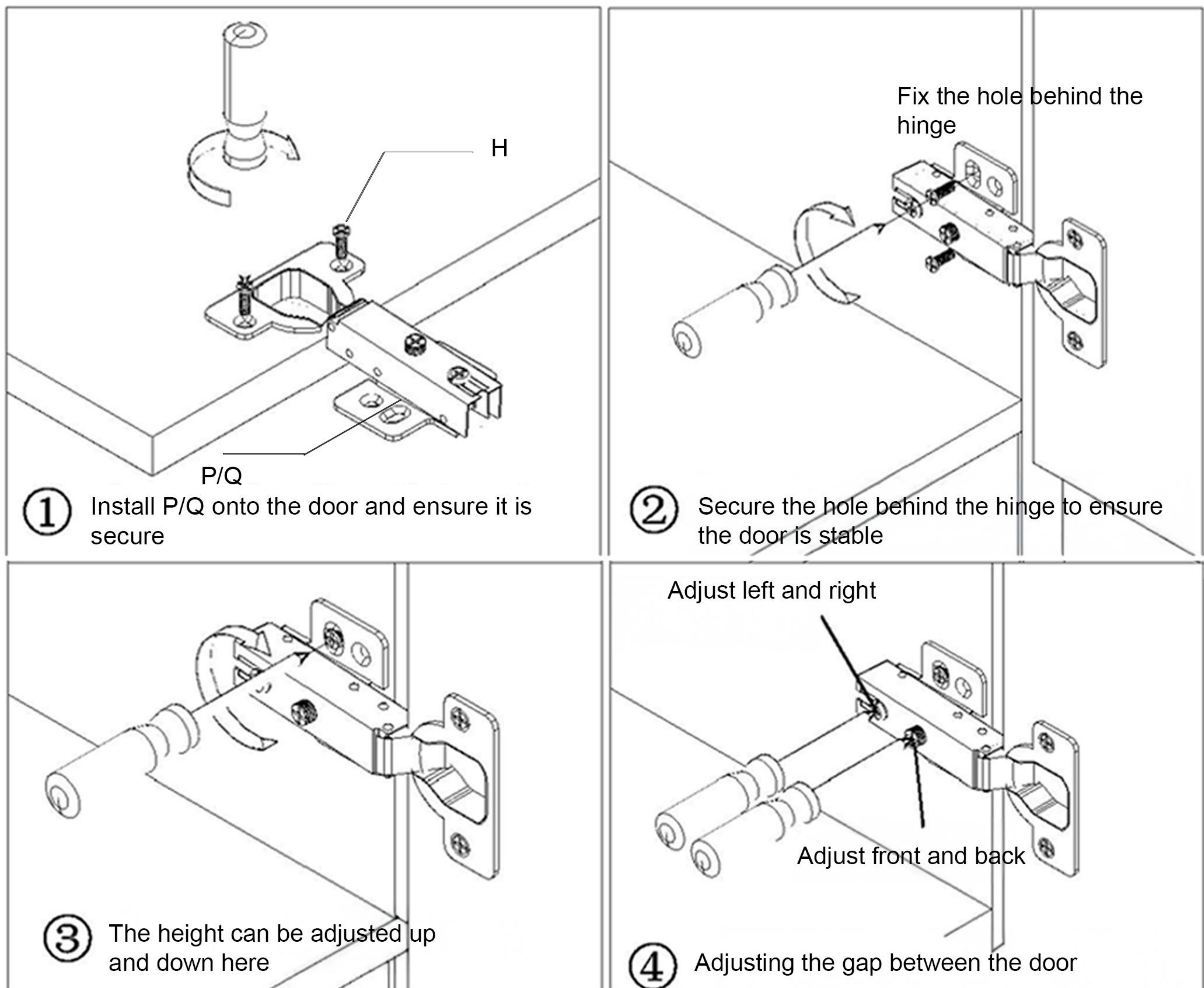
## BoardMaterial List

| Code | Dimensions     | Numbers | Code | Dimensions     | Numbers | Code | Dimensions      | Numbers |
|------|----------------|---------|------|----------------|---------|------|-----------------|---------|
| 1    | 987.5*43*24    | 2       | 9    | 686*292.5*15   | 1       | 17   | 277.5*88*15     | 2       |
| 2    | 795*43*24      | 2       | 10   | 667.5*281.5*12 | 3       | 18   | 268.5*88*15     | 1       |
| 3    | 341*38*38      | 4       | 11   | 330.5*281.5*12 | 3       | 19   | 288.5*244*4     | 2       |
| 4    | 986.5*296.5*23 | 1       | 12   | 335.5*545.5*15 | 2       | 20   | 279.5*244*4     | 1       |
| 5    | 986.5*296.5*23 | 1       | 13   | 335.5*534.5*15 | 1       | 21   | 1014.5*274.5*12 | 3       |
| 6    | 794*296.5*23   | 2       | 14   | 335.5*151.5*15 | 2       | 22   | 1014.5*292.5*15 | 1       |
| 7    | 1014.5*61.5*15 | 1       | 15   | 335.5*140.5*15 | 1       | 23   | 122*276.5*15    | 1       |
| 8    | 122*292.5*15   | 1       | 16   | 250*88*15      | 6       |      |                 |         |

**Detailed description of the main components, please read carefully**

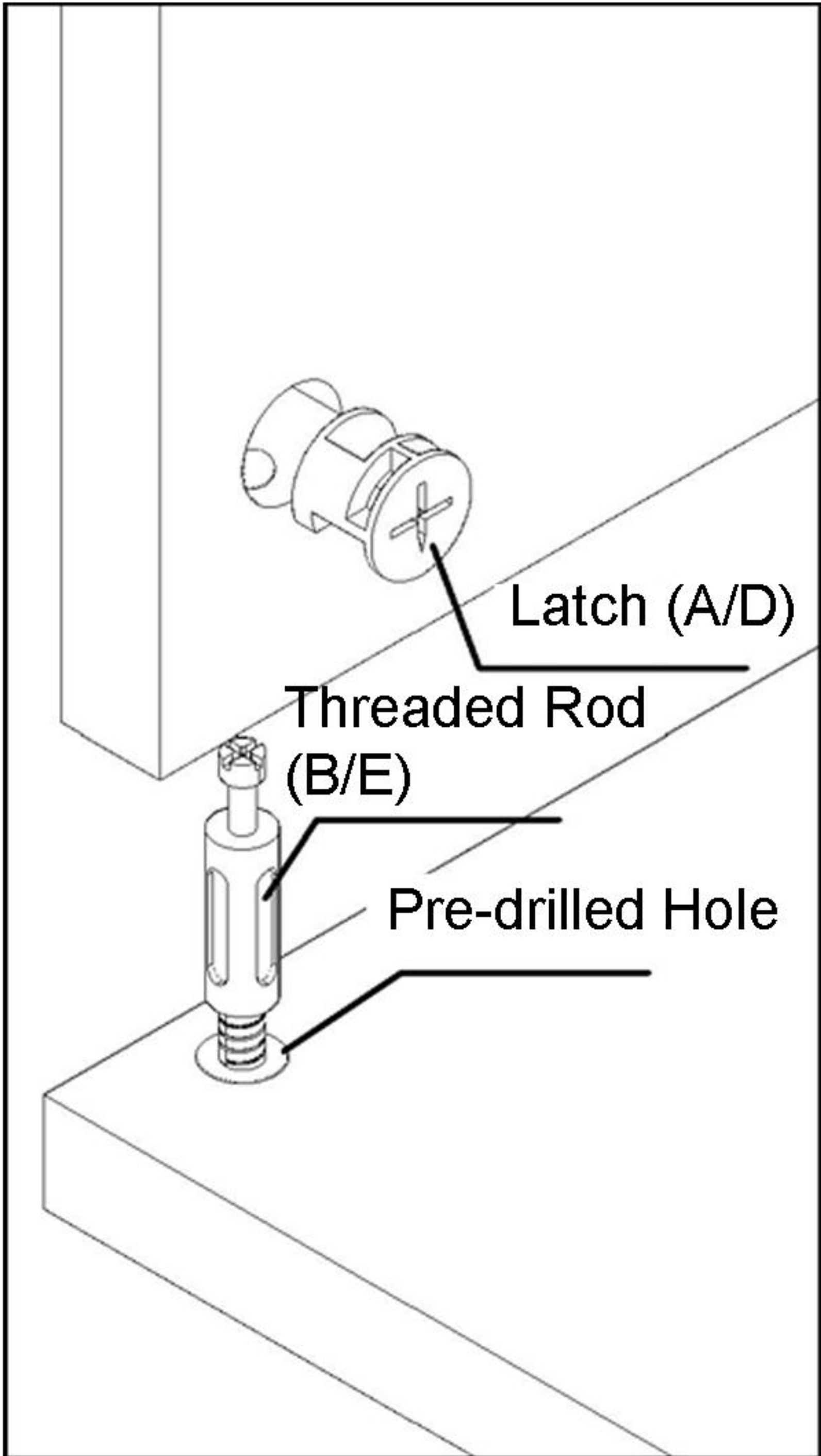
### P / Q (Hinge) Installation Instructions

Install the hinge with screw H





Installation Guide: Threaded Rod, Latch, Pre-drilled Hole  
A + B is large, D + E is small



1. Screw the B/E (Threaded Rod) into the Pre-drilled Hole
2. Insert the installed A/D into the corresponding hole of the other piece. Press A/D (Latch) into the hole. Note that the cross arrow corresponds to the insertion direction of the Threaded Rod.
3. Use a cross screwdriver to tighten Latch clockwise. Be careful not to use excessive force.

R (Sliding Rail) Installation Instructions  
When installing R, use with screw F

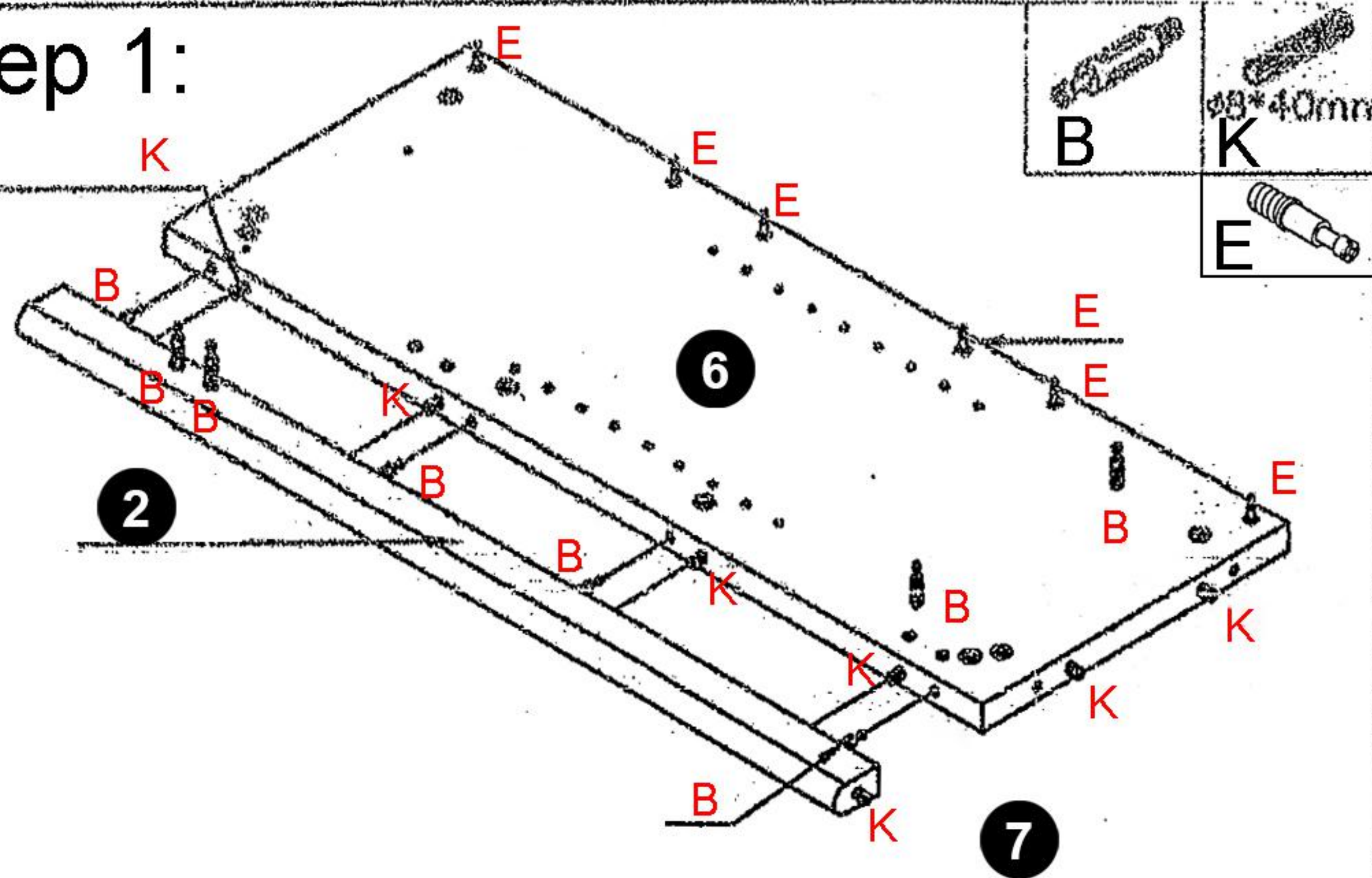
1, Separate R (Sliding Rail)



- 4, Install the main body part on board 6, 8 and 9
- 2, Elastic clip strip, Press the board down to the bottom with your finger.
- 3, Pull the other end outward to separate.
- 5, Install tthe pull-out part on board 16

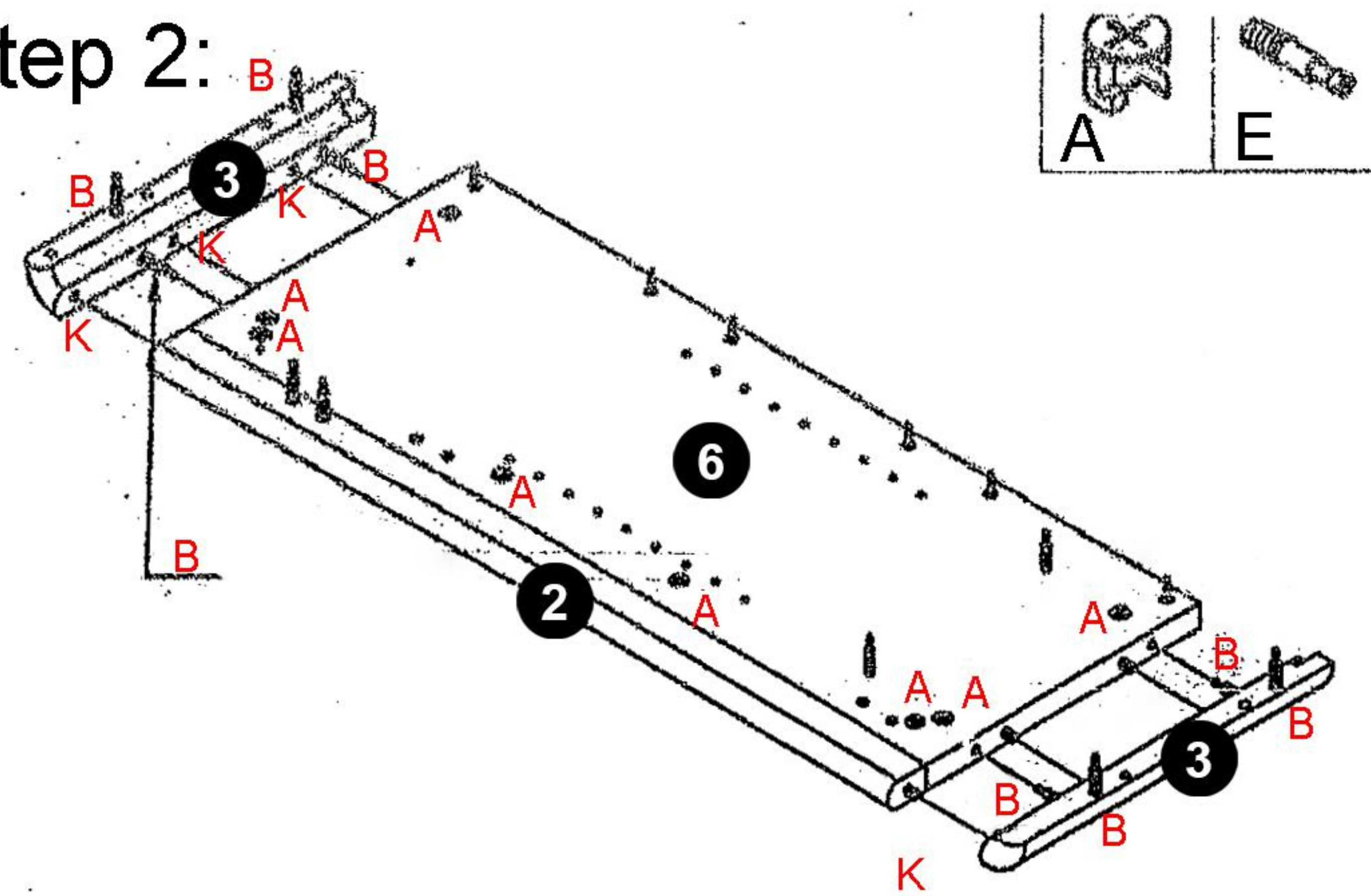


## Step 1:



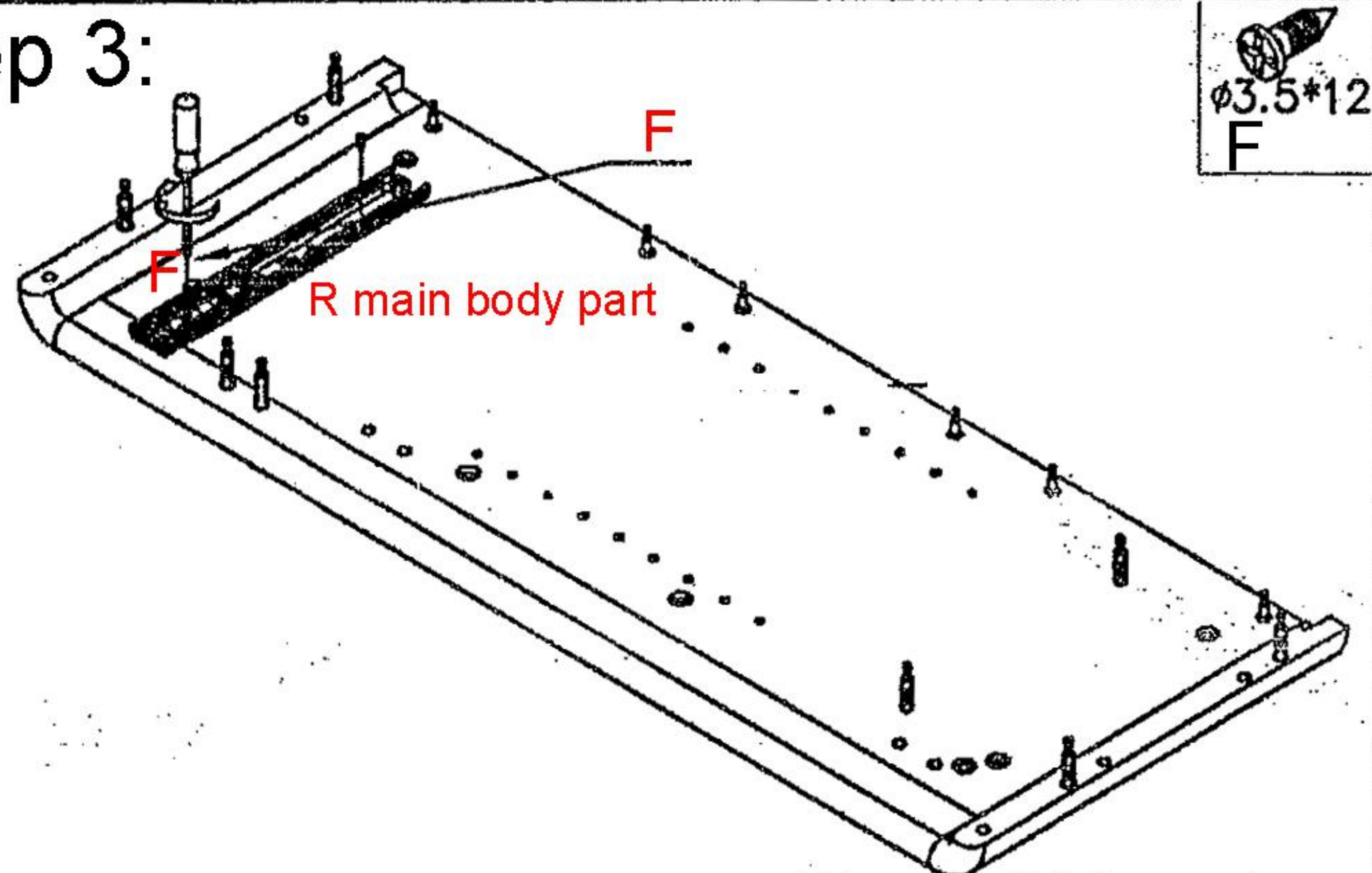
Connect part 6 to part 2.

## Step 2:



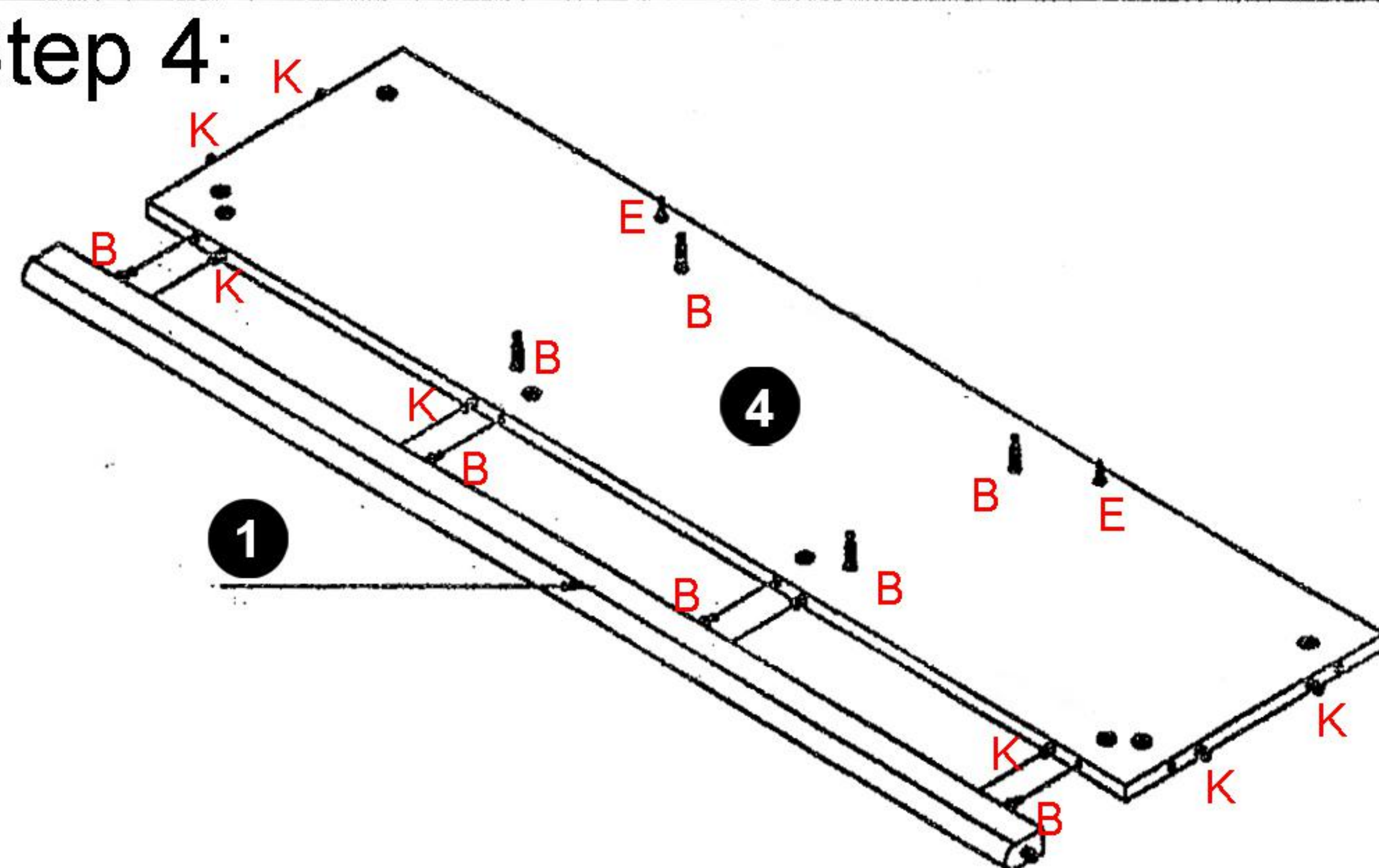
Connect part 3 next, and lock it with A.

## Step 3:



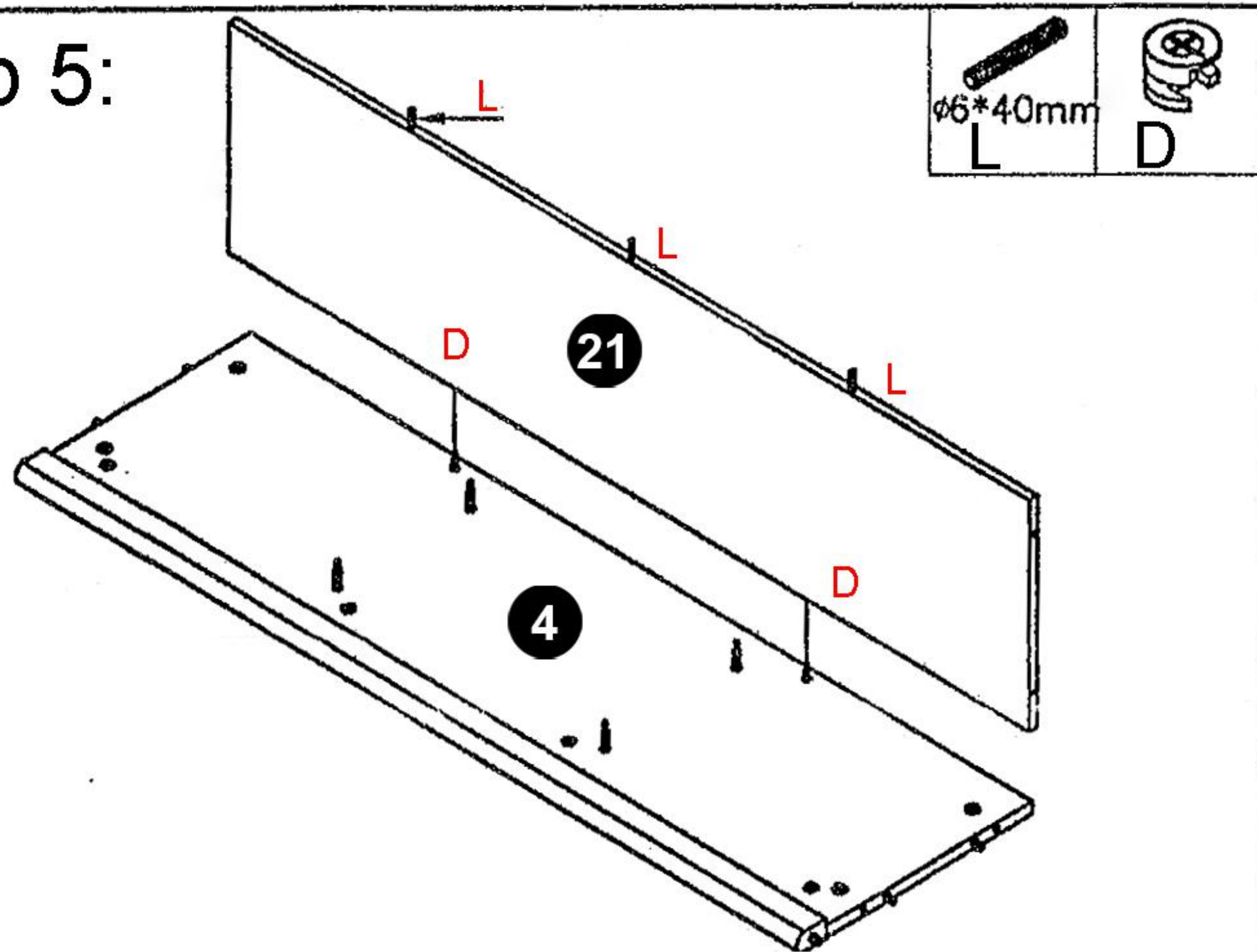
Follow the slide rail instructions to separate the rails. Use F to attach it to the small holes on part 6. If the ball bearings cover the holes, just slide them to access.

## Step 4:



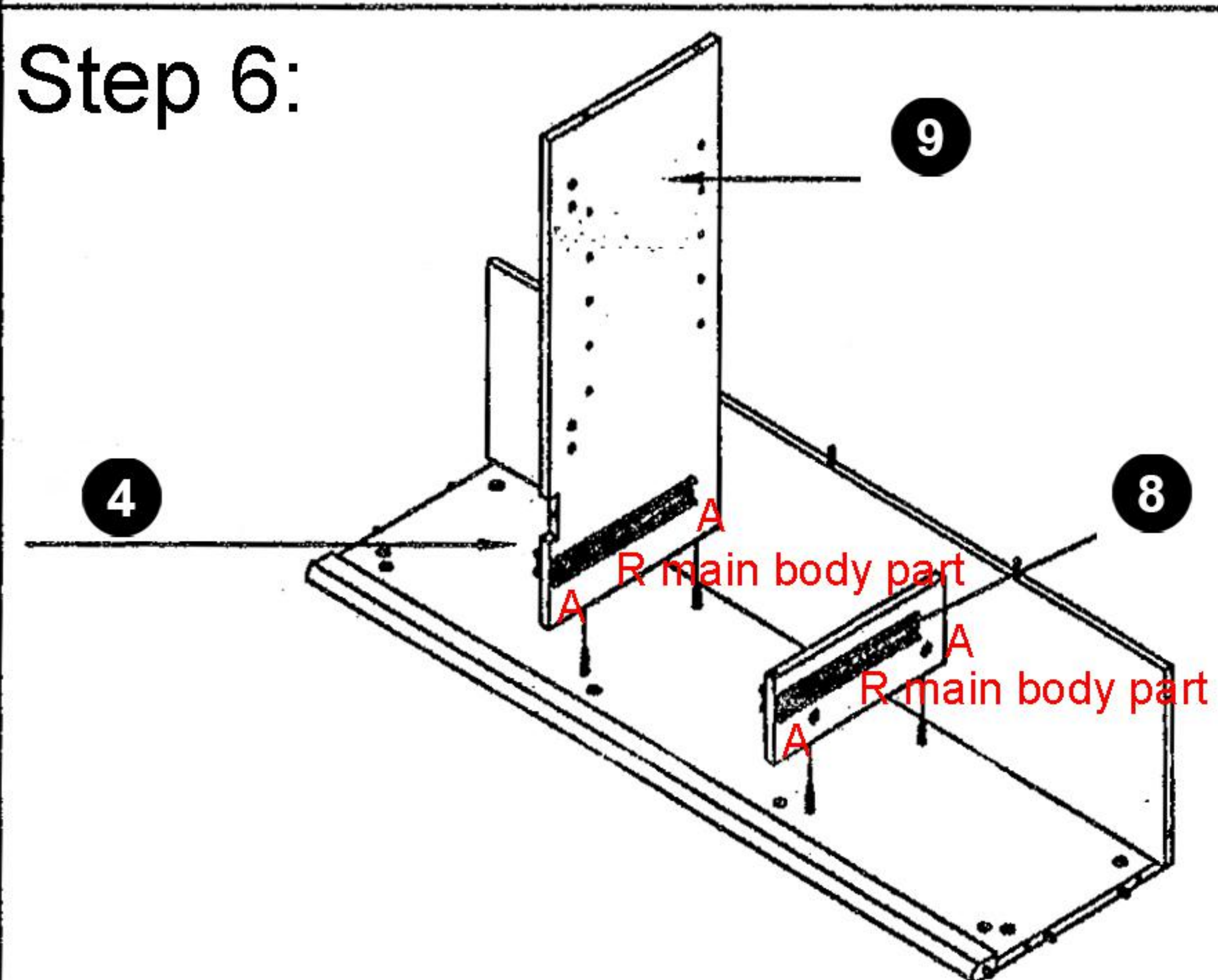
Connect part 1 to part 4, and lock it with A.

## Step 5:



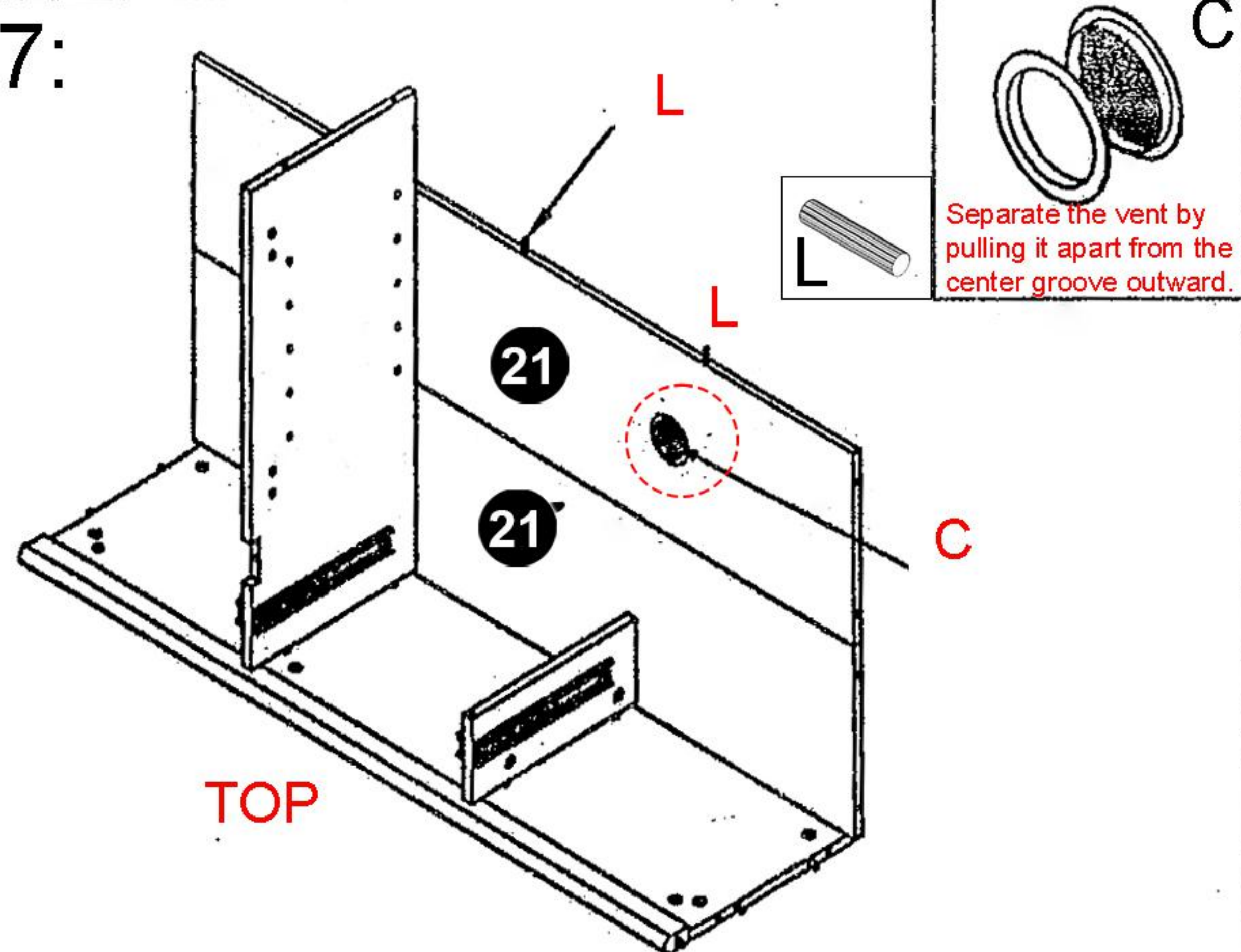
Connect part 4 to the section of part 21 without large holes.

## Step 6:



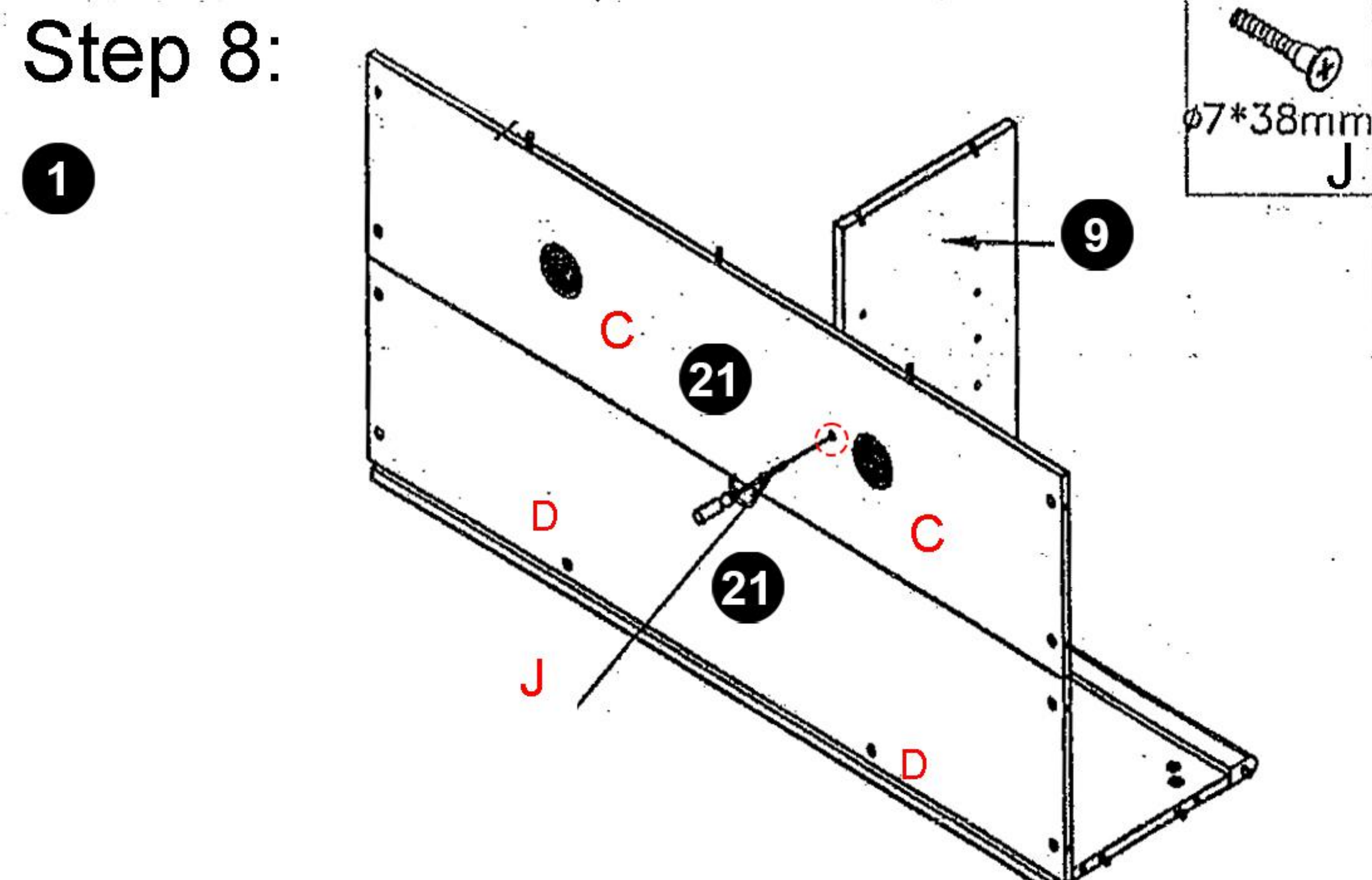
Assemble parts 4, 8, and 9, and secure them with part A

## Step 7:



Connect and secure part 21, ensuring the section with the large round hole is placed in the center. Install part C into the hole before assembling the rest.

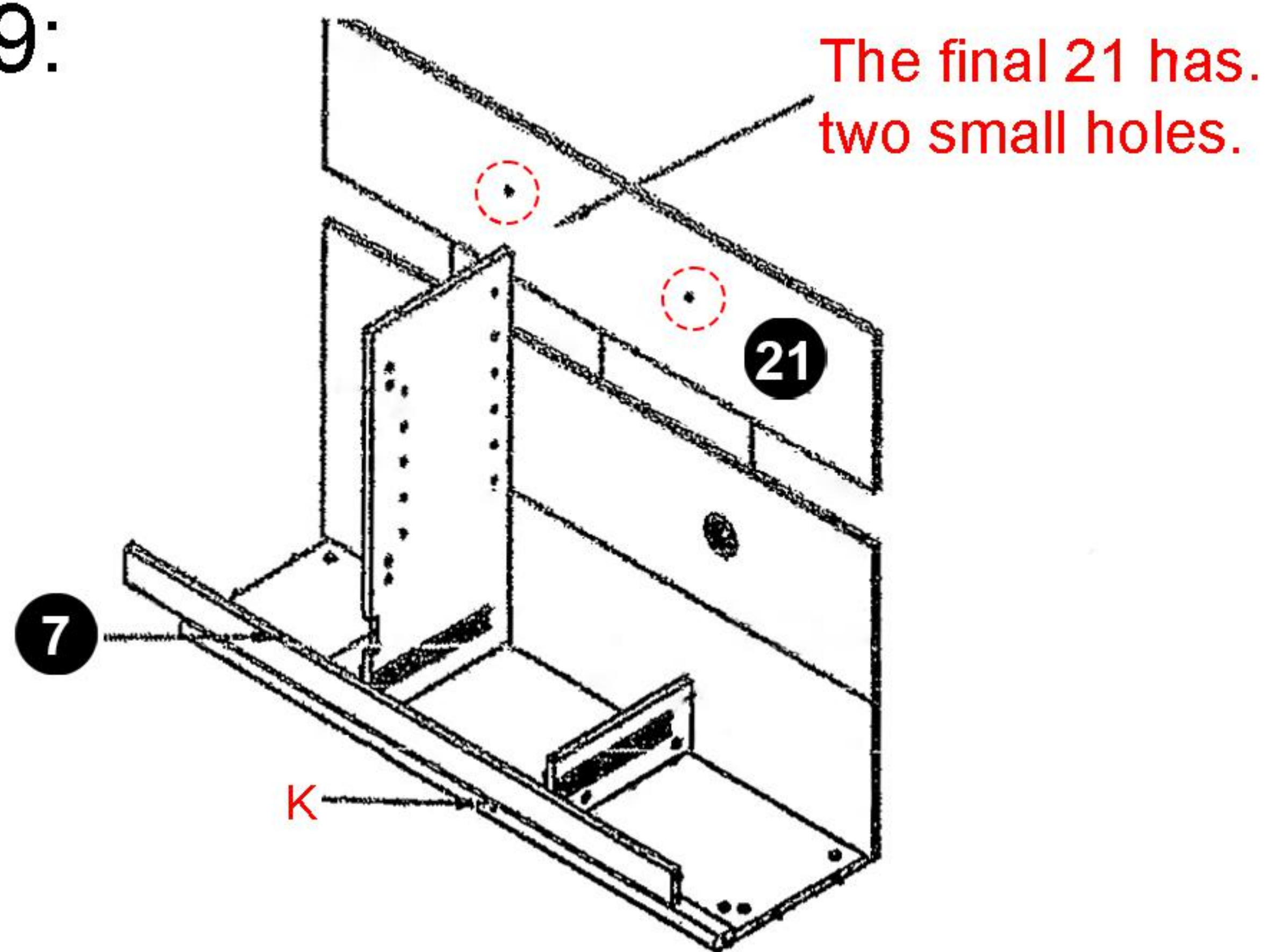
## Step 8:



Insert part J through the back of part 21 to secure part 9.

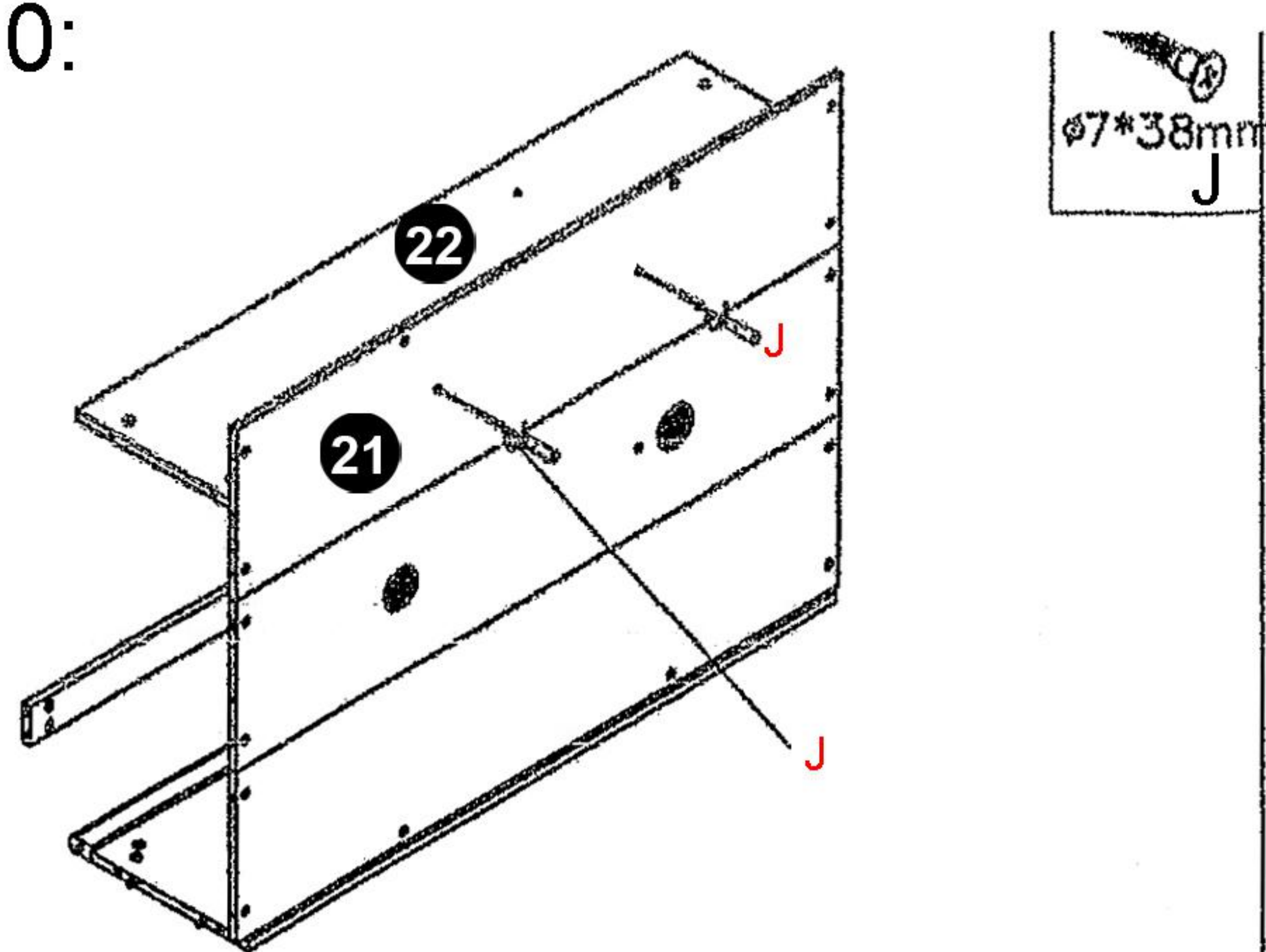


## Step 9:



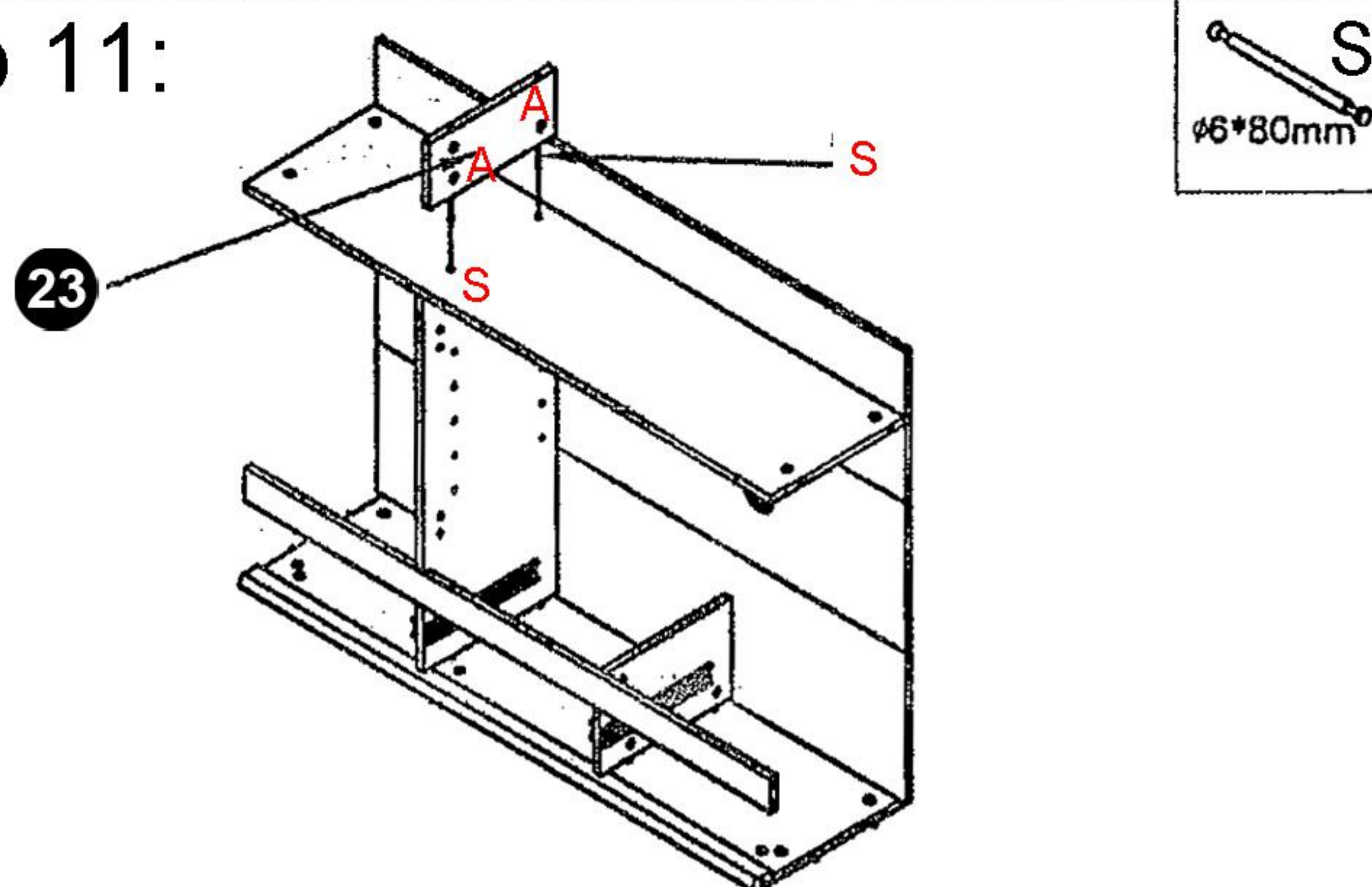
After installing part 21, use part A to secure all panels.

## Step 10:



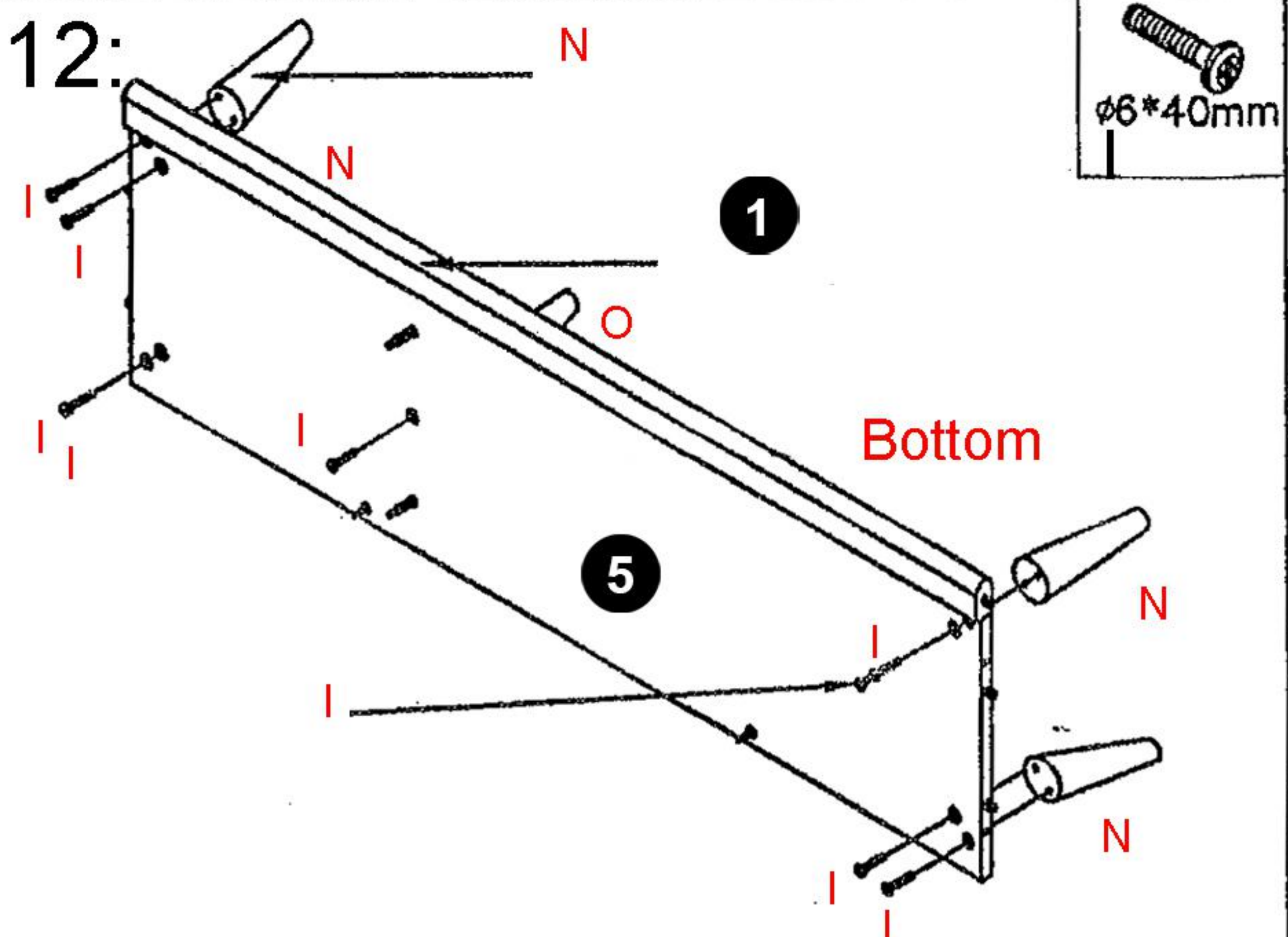
Insert part J through the back of part 21 to secure part 22.

## Step 11:



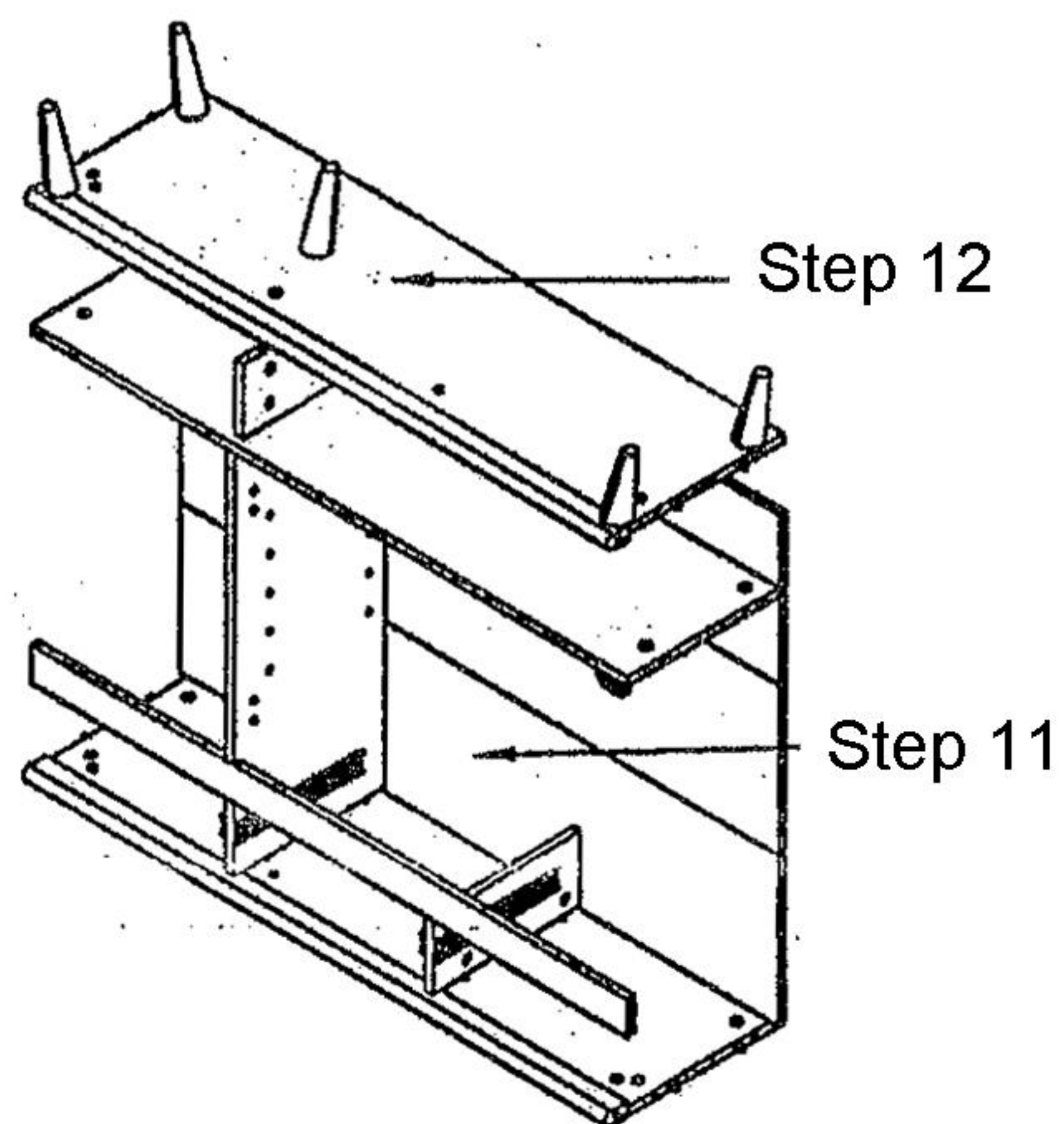
Insert part S through part 23, then lock it with part A.

## Step 12:



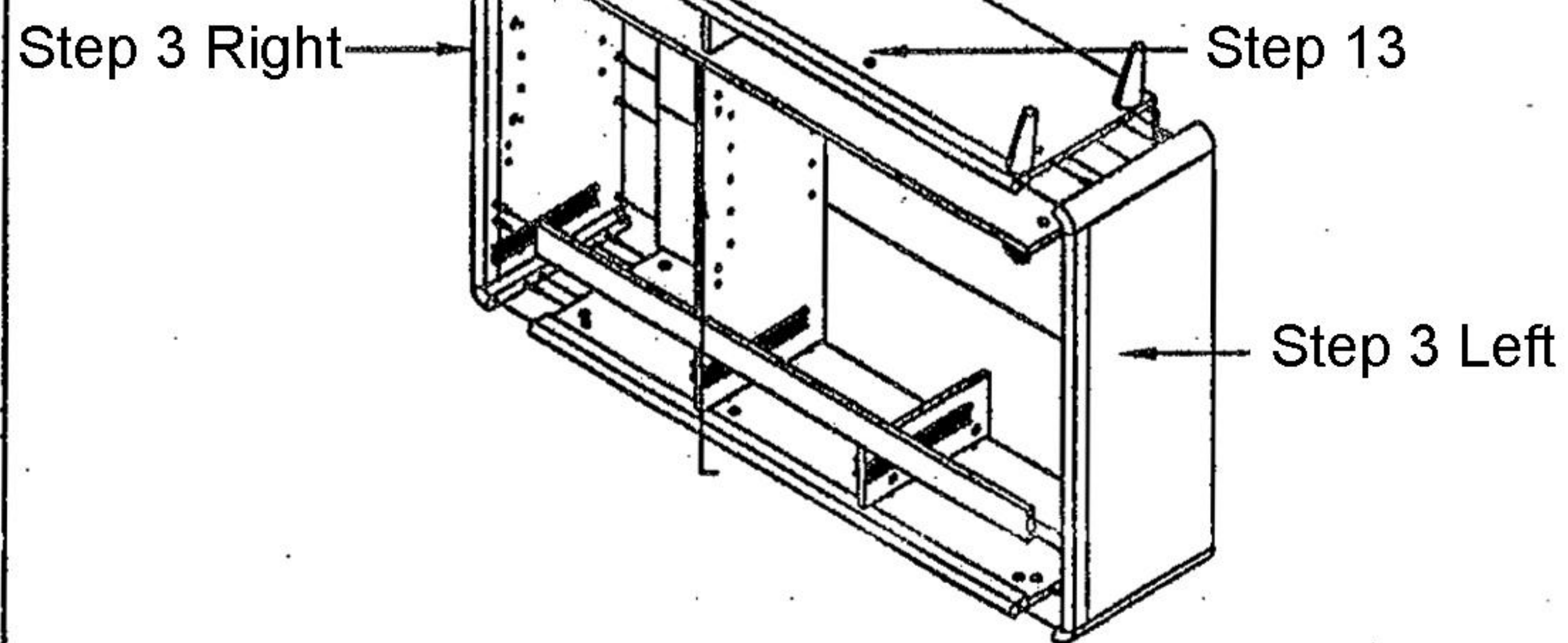
Refer to Step 4 and use the same method to connect parts 5 and 1. Then use part I to fix parts N and O together.

## Step 13:



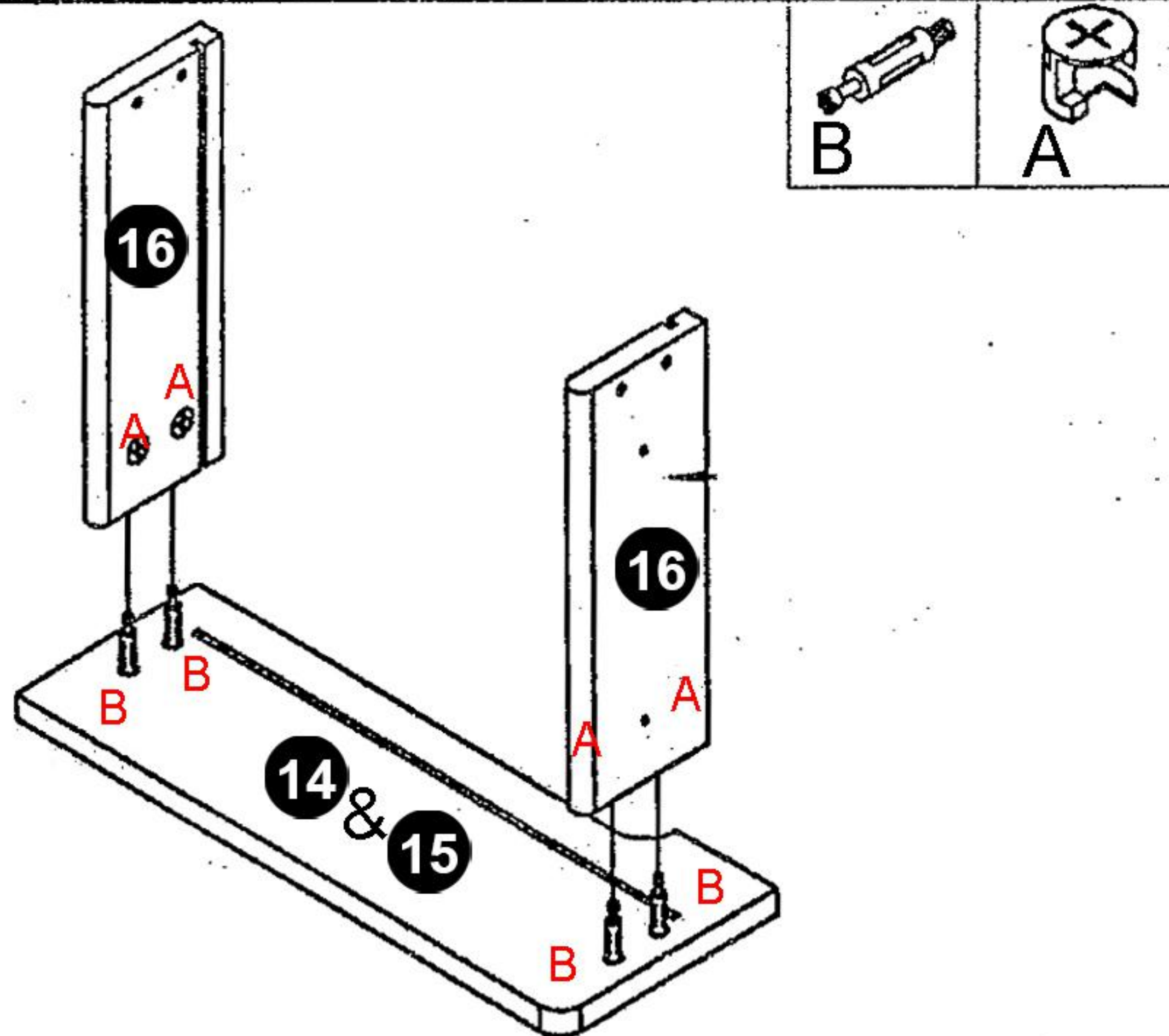
Connect the assembly from Step 12 to that from Step 11, and fasten using part A or D.

## Step 14:



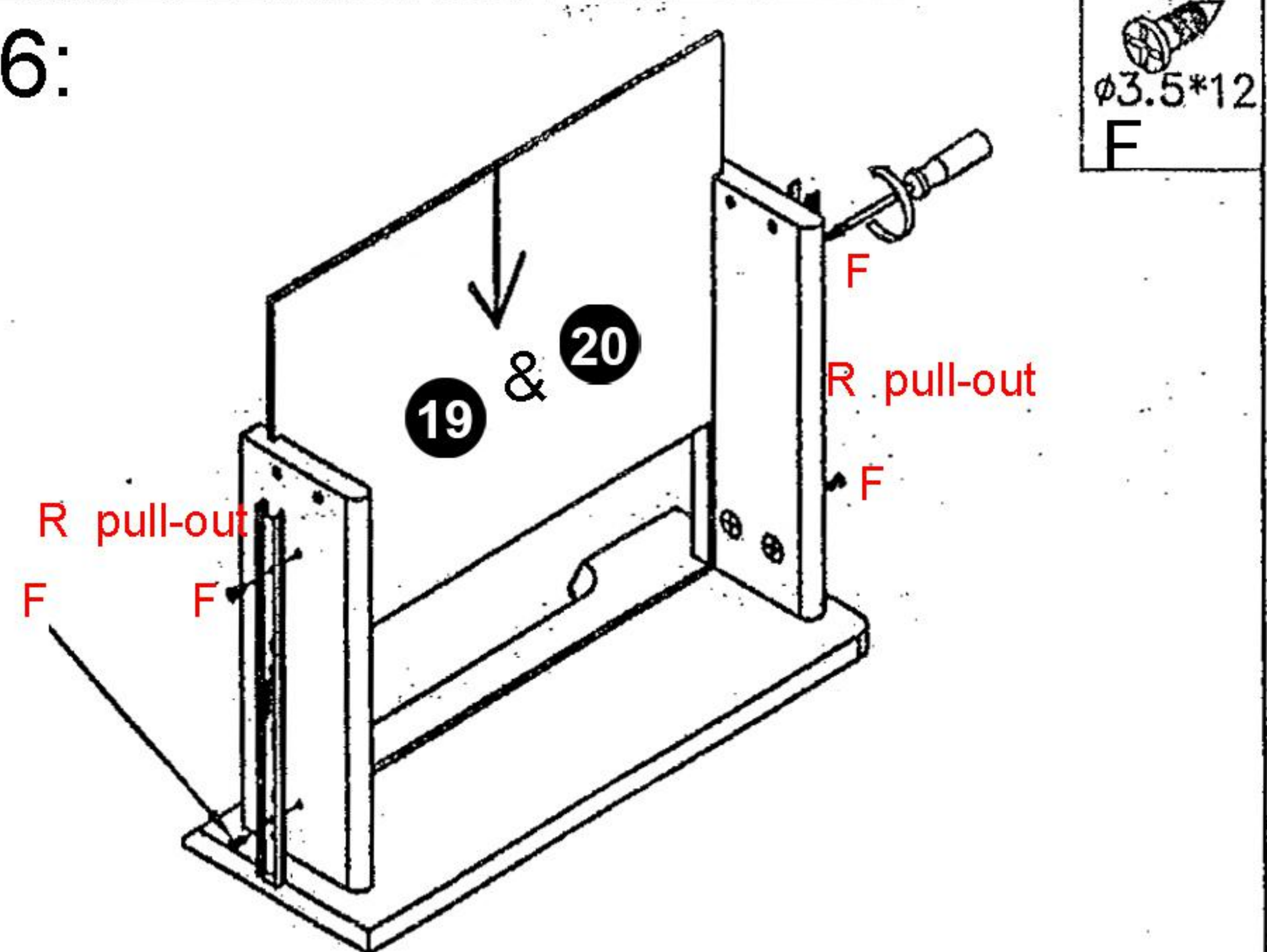
Connect steps 13 and 3 Left + Right, and fasten using part A or D.

## Step 15:



Find the drawer panel that matches in size and secure it with part A.

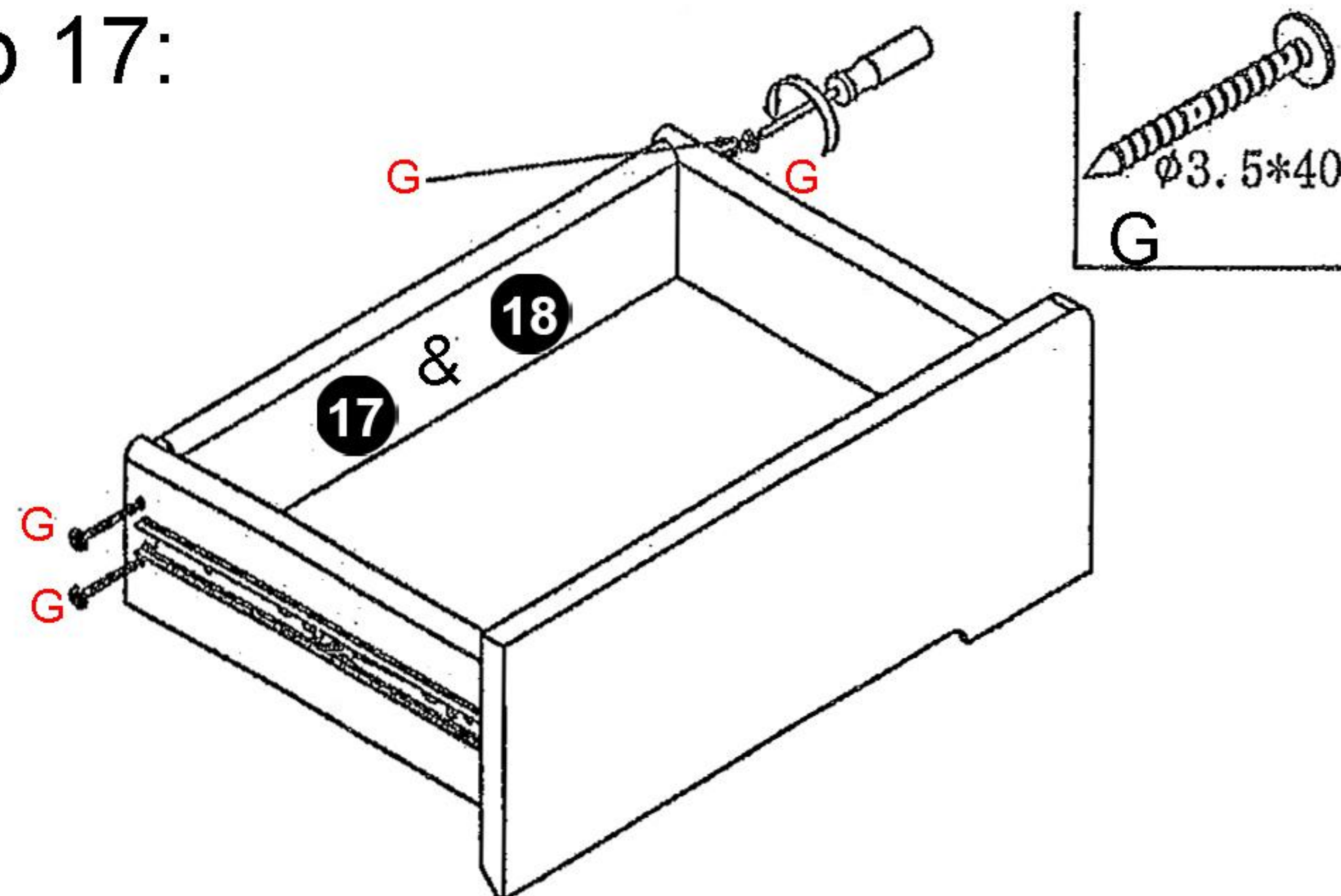
## Step 16:



Insert the correctly sized bottom panel (19 or 20) into the groove. Use part F to install the R pull-out part.

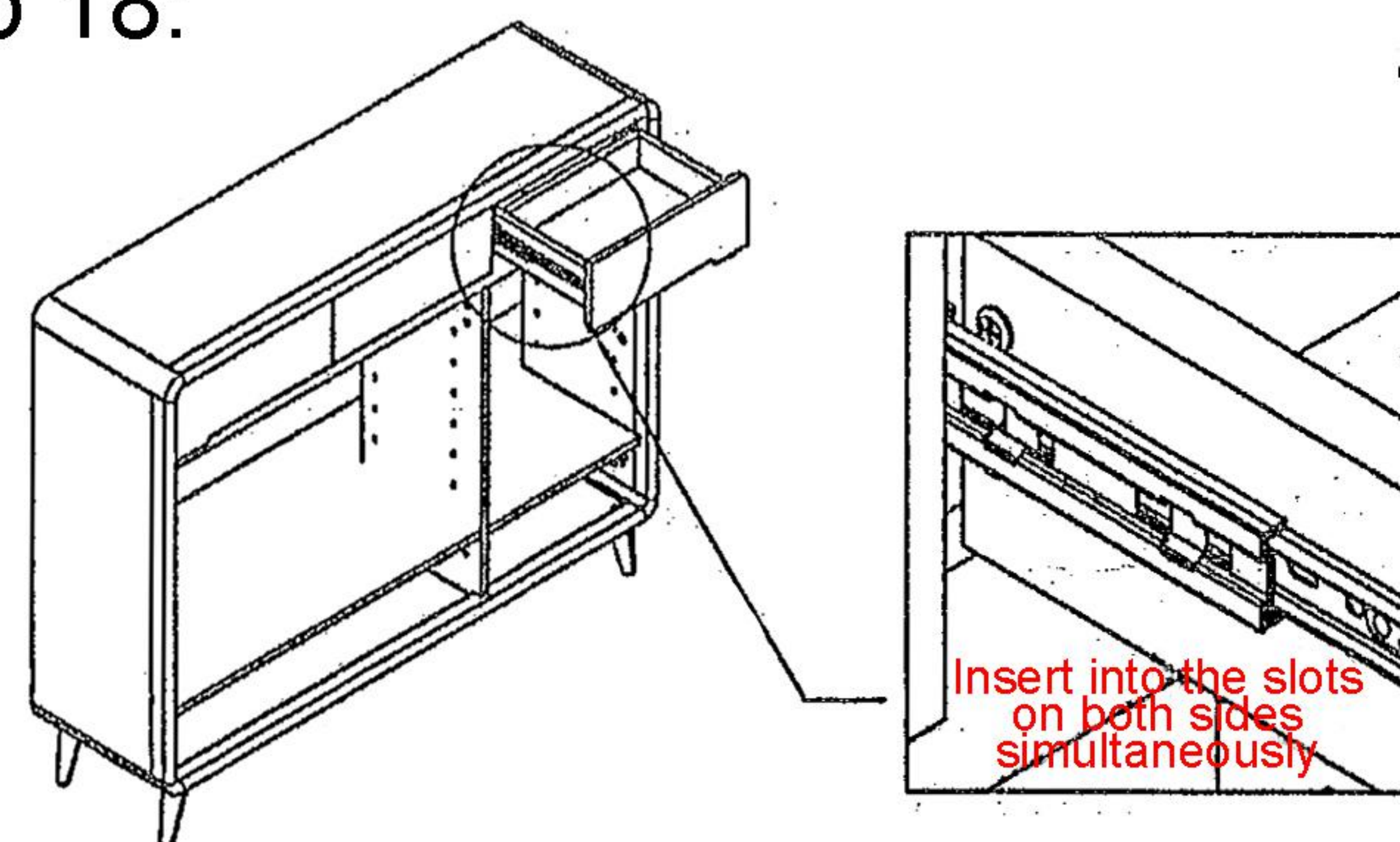


## Step 17:



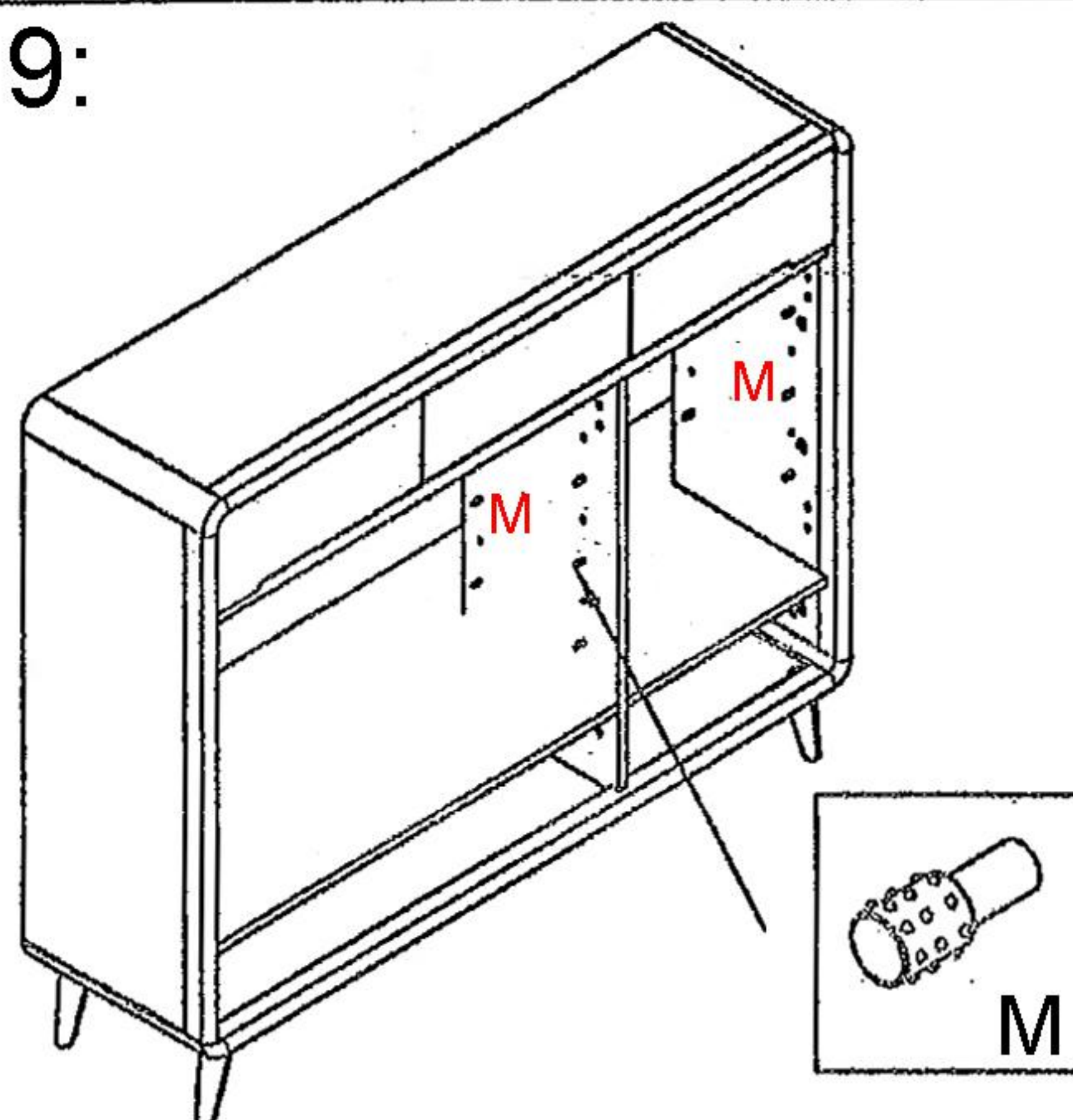
Install the matching part 17 or 18 based on the drawer size, and fix it with part G.

## Step 18:



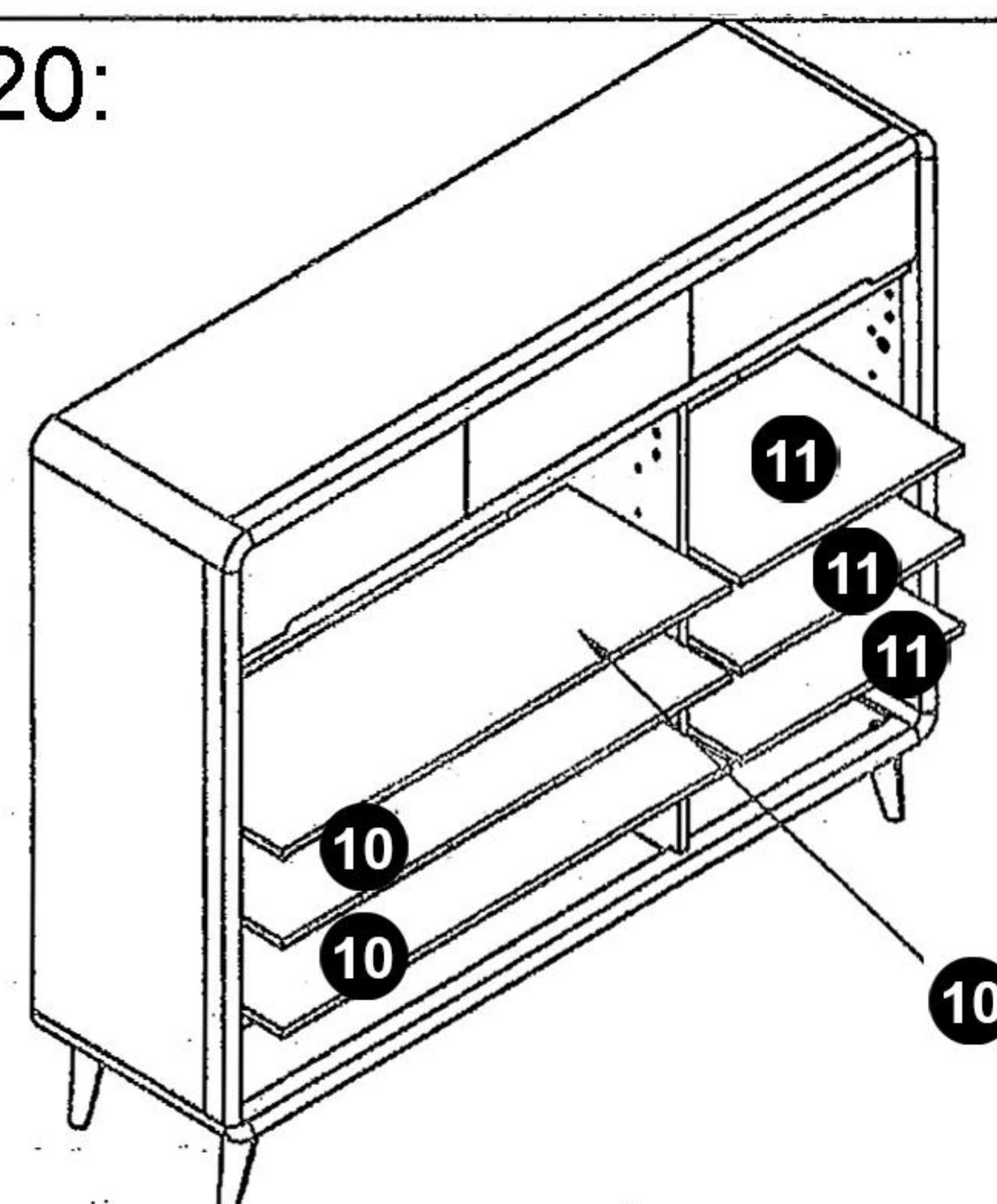
Pull the R part fixed to panels 6, 8 and 9 to its full length, with the silver ball-bearing section at the front. Insert the small tracks on both sides of the drawer into the slots, then gently push to secure.

## Step 19:

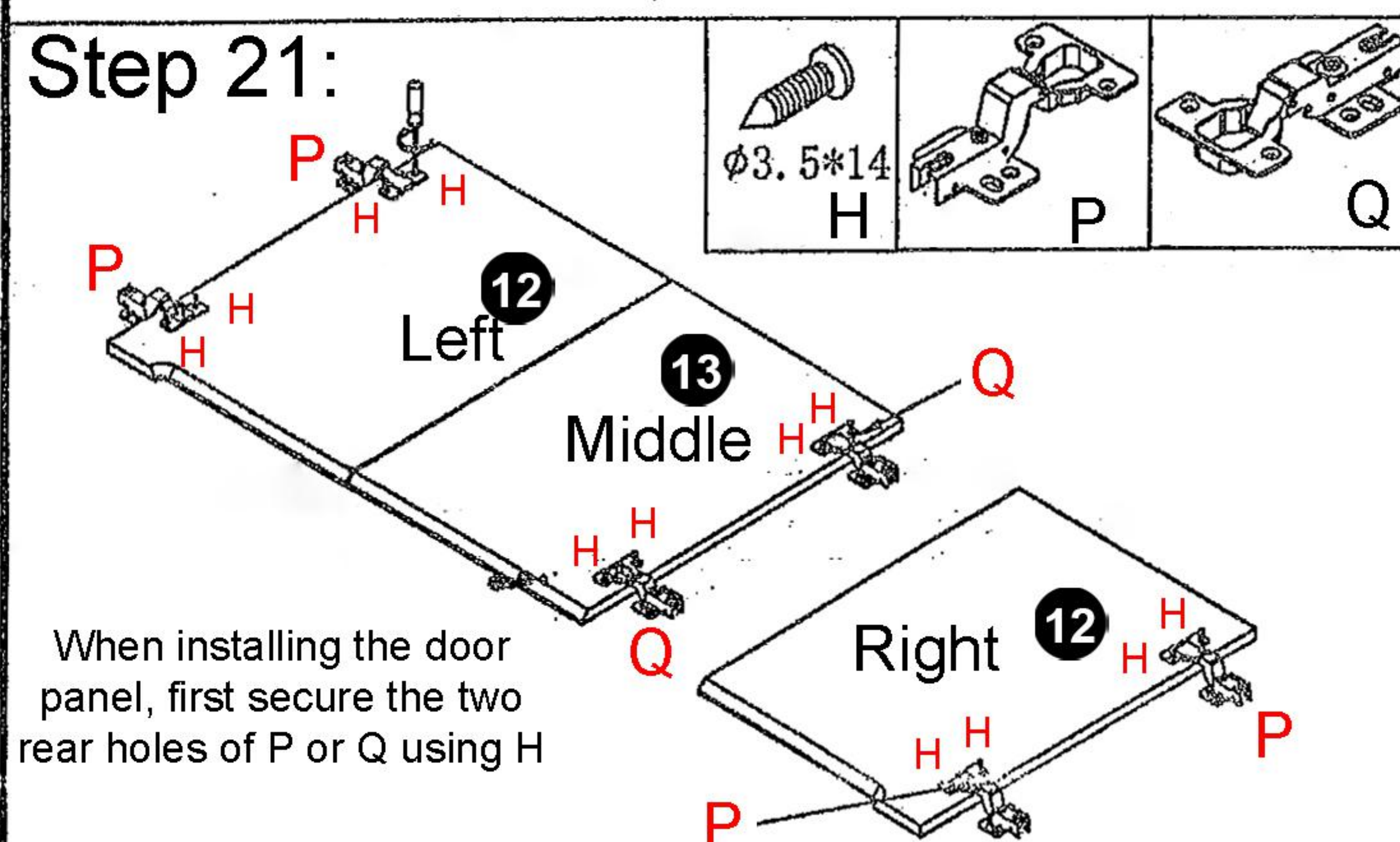


Install M onto panels 6 and 9, then place panels 10 and 11 onto M

## Step 20:

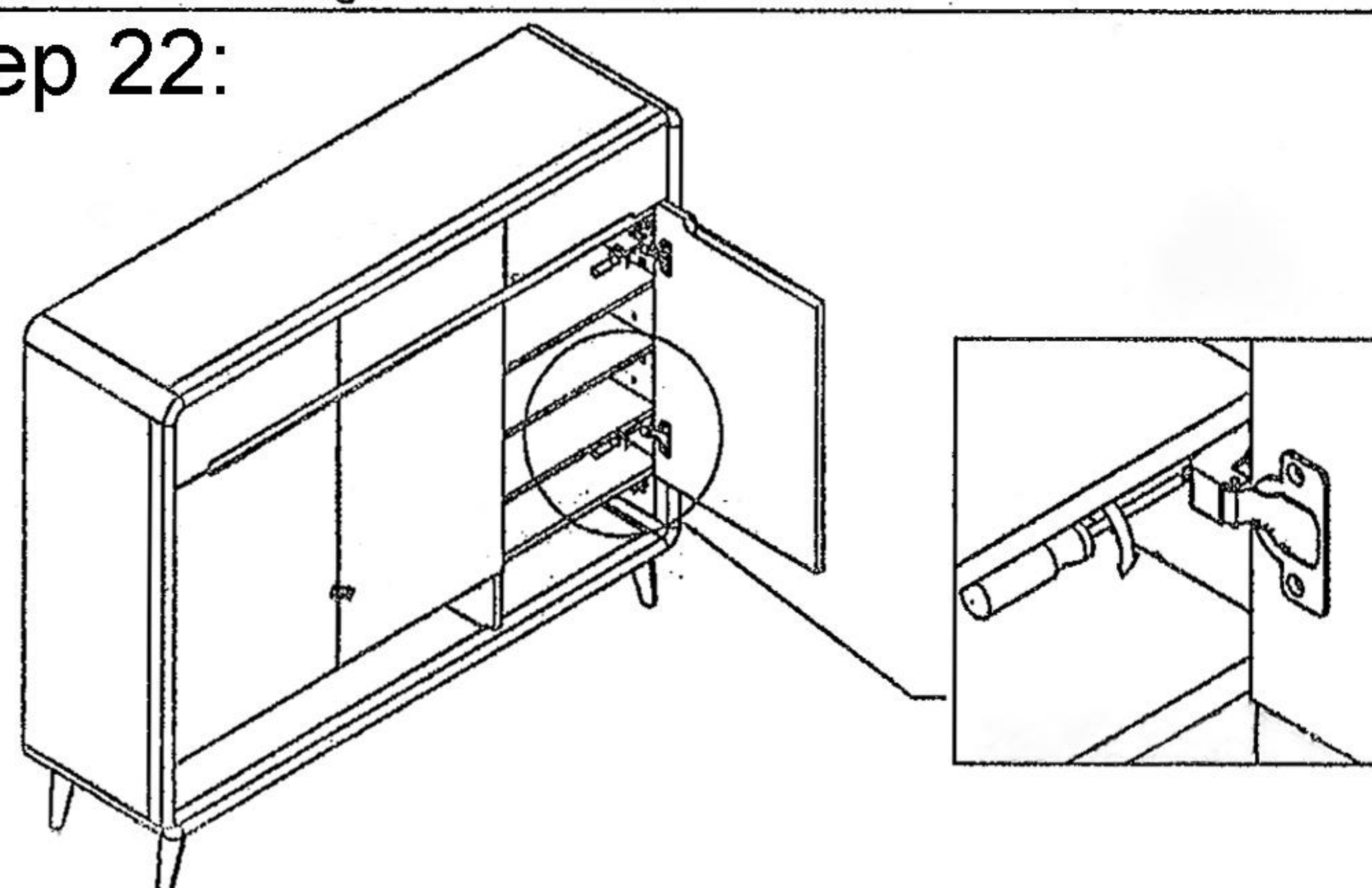


## Step 21:



When installing the door panel, first secure the two rear holes of P or Q using H

## Step 22:



Refer to the previous hinge instructions to adjust the door alignment (up, down, left, right, in, and out). Once the gaps are even, use part H to tighten the remaining screw holes.

First, secure the rear two holes of P or Q with H, then install the front two holes. Refer to the initial hinge installation instructions to adjust the door's height and gap.

**Note:** When installing P or Q, if you encounter resistance while tightening the screws, stop immediately. Continuing to apply force may cause the threads to strip or damage the mechanism.